



# VOLVO

## OIL ANALYSIS REPORT

WEAR  
CONTAMINATION  
FLUID CONDITION

**ATTENTION**  
**ABNORMAL**  
**NORMAL**



Machine Id  
**VOLVO L110H 632644**

Component  
**Diesel Engine**

Fluid  
**VOLVO ULTRA DIESEL ENGINE OIL 15W40 VDS-3 (--- GAL)**

### RECOMMENDATION

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>VCP449548</b>	VCP441891	VCP431798
Sample Date		Client Info		<b>29 Apr 2024</b>	15 Jan 2024	04 Dec 2023
Machine Age	hrs	Client Info		<b>3827</b>	2464	1860
Oil Age	hrs	Client Info		<b>0</b>	500	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Changed	N/A
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	NORMAL	ABNORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>19</b>	9	20
Chromium	ppm	ASTM D5185m	>10	<b>1</b>	<1	1
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>12</b>	7	21
Lead	ppm	ASTM D5185m	>20	<b>1</b>	<1	2
Copper	ppm	ASTM D5185m	>15	<b>4</b>	3	10
Tin	ppm	ASTM D5185m	>10	<b>2</b>	<1	2
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

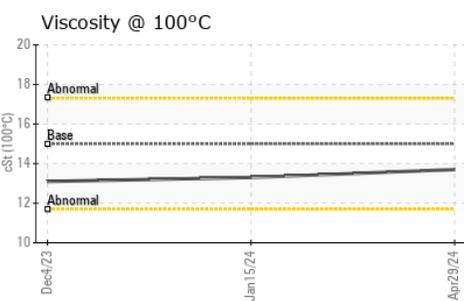
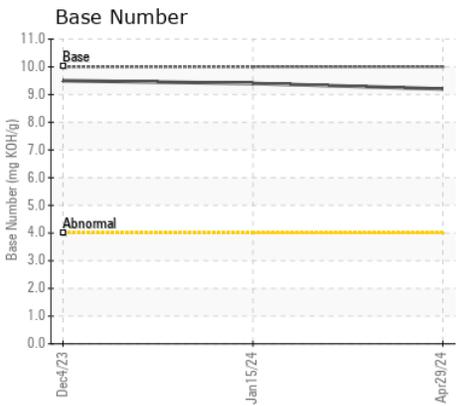
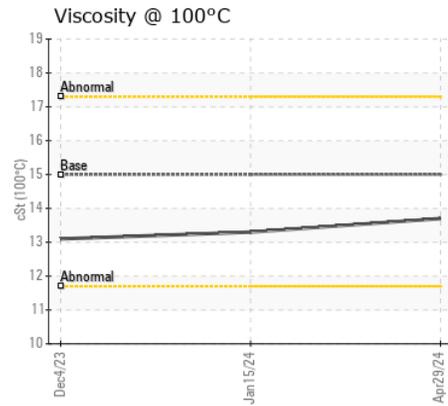
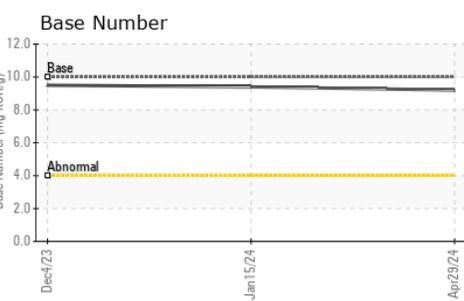
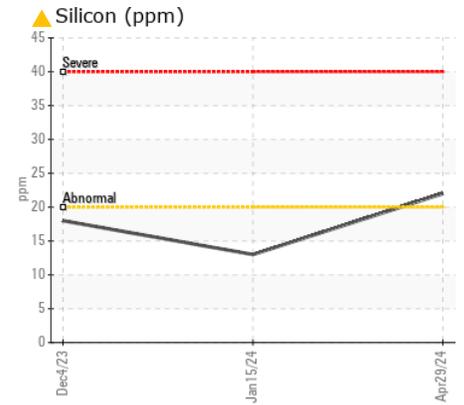
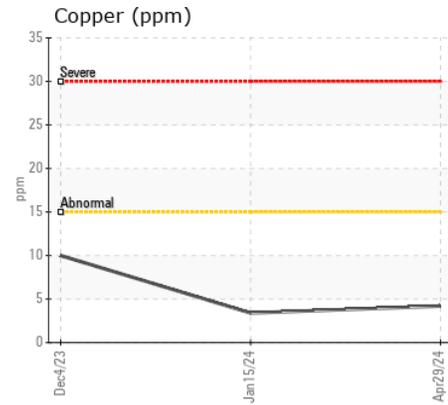
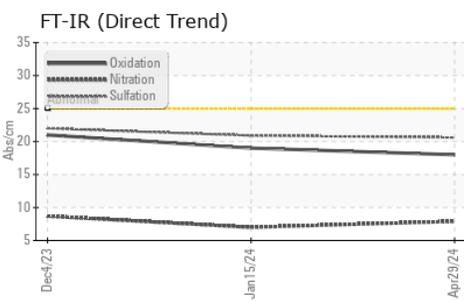
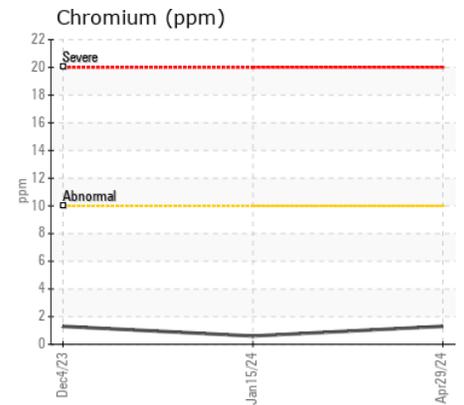
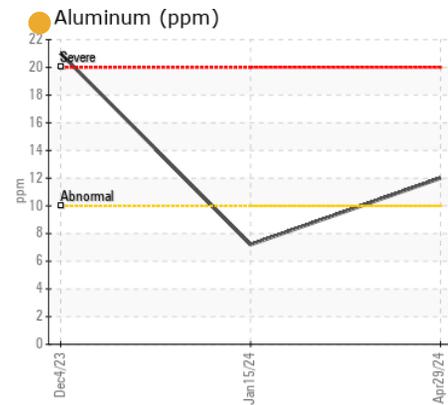
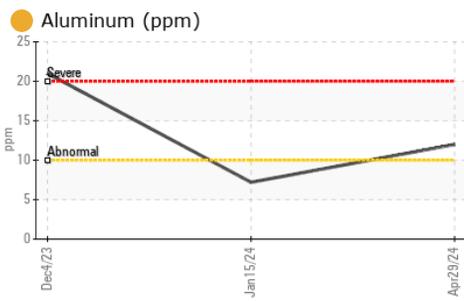
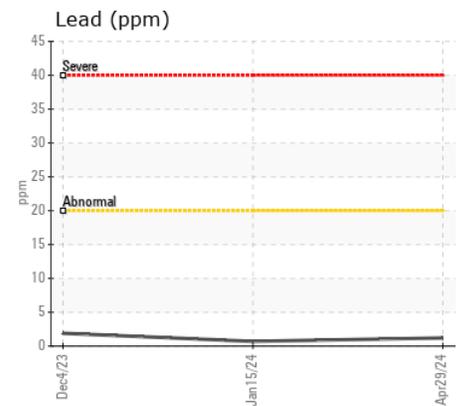
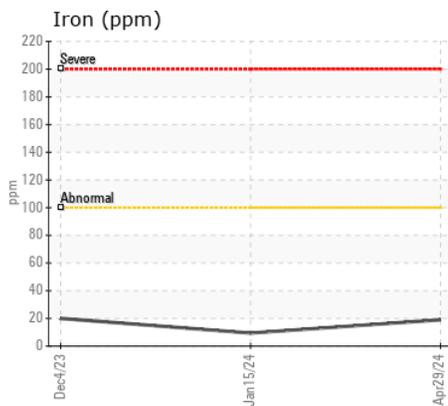
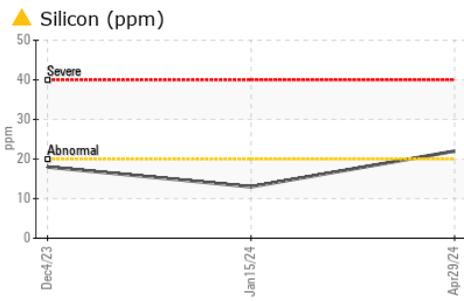
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>20	<b>22</b>	13	18
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	3
Fuel		WC Method	>6.0	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.3</b>	0.2	0.4
Nitration	Abs/cm	*ASTM D7624	>20	<b>7.9</b>	7.0	8.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>20.6</b>	20.9	22.0
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	1	0
Boron	ppm	ASTM D5185m	2.5	<b>7</b>	33	27
Barium	ppm	ASTM D5185m	0.0	<b>2</b>	0	4
Molybdenum	ppm	ASTM D5185m	0.7	<b>52</b>	39	39
Manganese	ppm	ASTM D5185m	0.0	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	256	<b>758</b>	562	491
Calcium	ppm	ASTM D5185m	2057	<b>1238</b>	1624	1625
Phosphorus	ppm	ASTM D5185m	935	<b>1027</b>	911	937
Zinc	ppm	ASTM D5185m	1223	<b>1145</b>	1135	1120
Sulfur	ppm	ASTM D5185m	4079	<b>2858</b>	2997	3179
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>18.0</b>	19.0	21.0
Base Number (BN)	mg KOH/g	ASTM D2896	10	<b>9.2</b>	9.4	9.5
Visc @ 100°C	cSt	ASTM D445	15.0	<b>13.7</b>	13.3	13.1



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : VCP449548 Received : 30 May 2024  
 Lab Number : 06194959 Tested : 31 May 2024  
 Unique Number : 11057082 Diagnosed : 31 May 2024 - Don Baldrige  
 Test Package : MOB 1 ( Additional Tests: TBN )

**COVANTA**  
 350 FLAKENBURG ROAD  
 TAMPA, FL  
 US 33619  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: