

CATERPILLAR 980H 193636 (S/N JMS05308)

Hydraulic System

CASTROL TRANS C HT (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.



All component wear rates are normal.

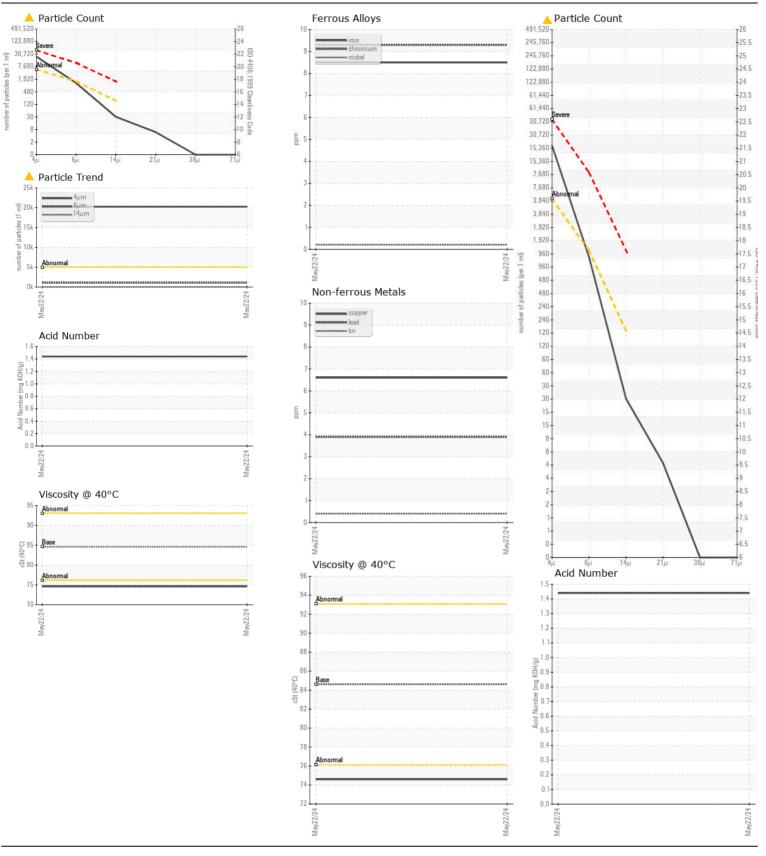
CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

Confirm oil type. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number	00111	Client Info		WC0911566		
Sample Date		Client Info		22 May 2024		
Machine Age	hrs	Client Info		291120		
Oil Age	hrs	Client Info		635		
Filter Age	hrs	Client Info		635		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>20	8		
Chromium	ppm	ASTM D5185m	>10	9		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	4		
Copper	ppm	ASTM D5185m	>75	7		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	10		
Potassium	ppm	ASTM D5185m	>20	3		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	A 20266		
Particles >6µm		ASTM D7647	>1300	1098		
Particles >14µm		ASTM D7647		27		
Particles >21µm		ASTM D7647	>40	5		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 22/17/12		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		<1		
Sodium Boron		ASTM D5185m		2		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm ppm	ASTM D5185m		1		
Manganese	ppm	ASTM D5185m		0		
Magnesium		ASTM D5185m		24		
Calcium	ppm	ASTM D5185m	460	24 4893		
Phosphorus	ppm	ASTM D5185m	400	1289		
Zinc	ppm	ASTM D5185m	1080	1269		
Sulfur	ppm	ASTM D5185m	1000	6314		
Acid Number (AN)	ppm ma KOH/a	ASTM D5185111 ASTM D8045		1.44		
Visc @ 40°C	mg KOH/g	ASTM D8045 ASTM D445	84.6			
	cSt	ASTIM D445	04.0	74.6		



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 MARTIN MARIETTA Sample No. 10000 BEAVER DAN RD, BLDG 7 : WC0911566 Received : 30 May 2024 Lab Number : 06195333 COCKEYSVILLE, MD Tested : 31 May 2024 : 01 Jun 2024 - Don Baldridge US 21030 Unique Number : 11057456 Diagnosed Test Package : CONST Contact: COREY GREENE Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. corey.greene@martinmarietta.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (410)568-7685 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (410)568-7689

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Submitted By: COREY GREENE Page 2 of 2