



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
EPIROC D65-10SF TMG22SED0499
 Component
Left Final Drive
 Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0212776	JR0209263	JR0202360
Sample Date		Client Info		29 May 2024	21 Apr 2024	23 Feb 2024
Machine Age	hrs	Client Info		1973	1834	1528
Oil Age	hrs	Client Info		1973	0	1528
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184		14	234	252
Iron	ppm	ASTM D5185m	>500	4	194	199
Chromium	ppm	ASTM D5185m	>10	0	4	4
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	0	▲ 121	▲ 126
Copper	ppm	ASTM D5185m	>50	0	13	10
Tin	ppm	ASTM D5185m	>10	<1	1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

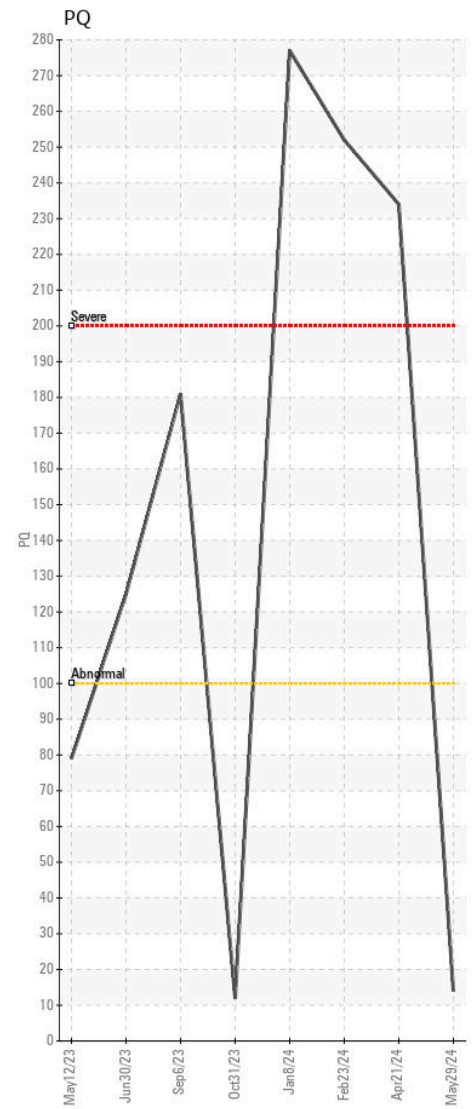
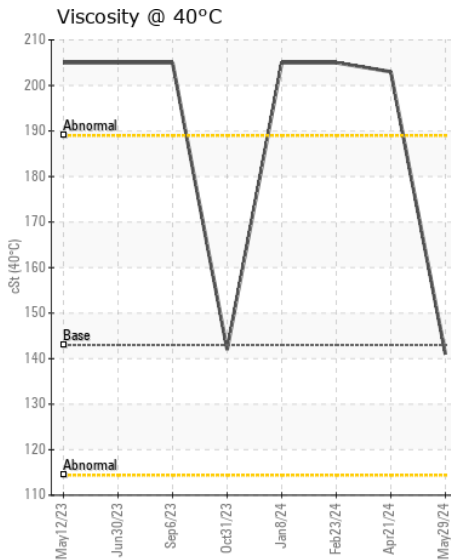
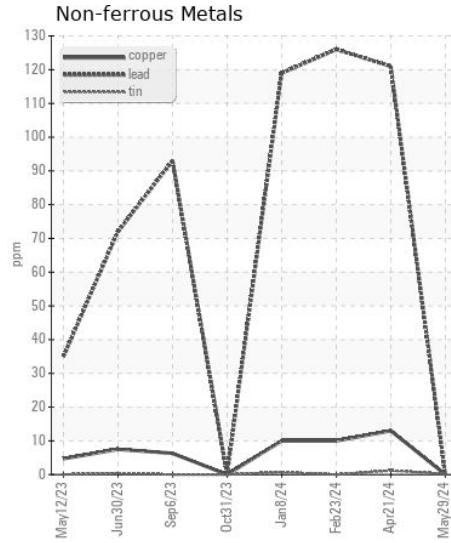
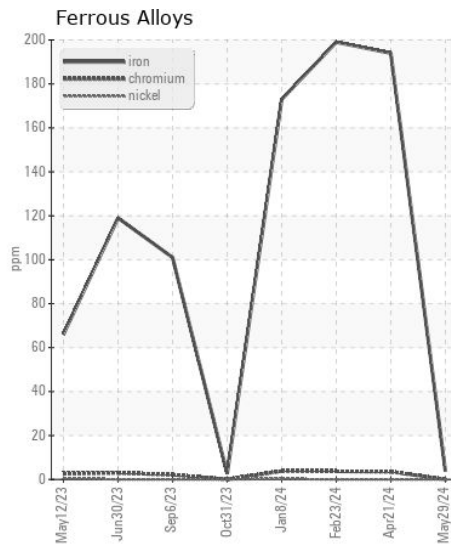
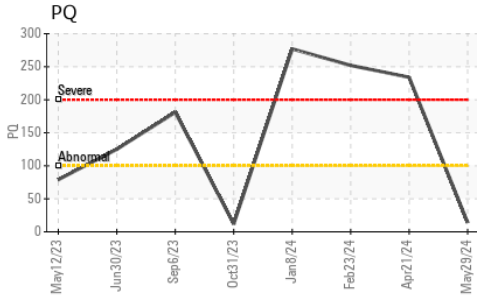
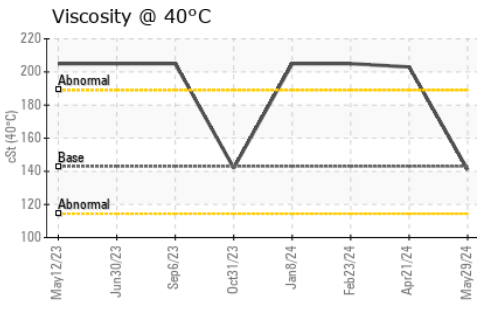
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>75	2	3	3
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	MODER	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>170	0	3	3
Boron	ppm	ASTM D5185m	400	0	0	5
Barium	ppm	ASTM D5185m	200	0	8	9
Molybdenum	ppm	ASTM D5185m	12	0	0	0
Manganese	ppm	ASTM D5185m		<1	5	4
Magnesium	ppm	ASTM D5185m	12	2	0	0
Calcium	ppm	ASTM D5185m	150	58	4	6
Phosphorus	ppm	ASTM D5185m	1650	310	132	143
Zinc	ppm	ASTM D5185m	125	7	34	39
Sulfur	ppm	ASTM D5185m	22500	21852	10347	9128
Visc @ 40°C	cSt	ASTM D445	143	141	203	205



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0212776 **Received** : 30 May 2024
Lab Number : 06195671 **Tested** : 31 May 2024
Unique Number : 11057794 **Diagnosed** : 01 Jun 2024 - Don Baldrige
Test Package : CONST (Additional Tests: PQ)

WAKE STONE CORP
 6811 HWY 64 EAST
 KNIGHTDALE, NC
 US 27545

Contact: PAUL SPRUILL
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: