

# [W67089] HITACHI 250LC 1FFDC270VKF440229 Component Swing Drive Gear Case

# JOHN DEERE GL-5 80W90 (2 GAL)

# RECOMMENDATION

Resample at the next service interval to monitor. ( Customer Sample Comment: W67089 )

## **WEAR**

All component wear rates are normal.

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## CONTAMINATION

There is no indication of any contamination in the oil.

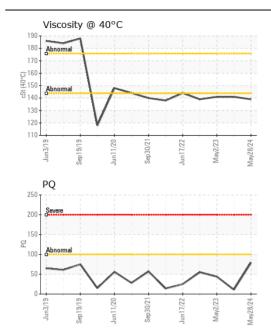
# FLUID CONDITION

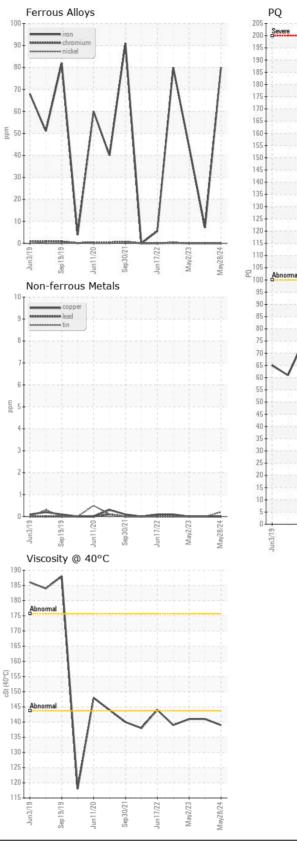
The condition of the oil is acceptable for the time in service.

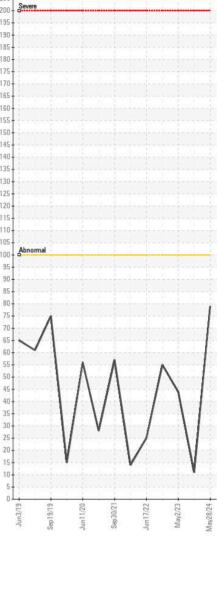
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0215610	JR0178060	JR0161800
Sample Date		Client Info		28 May 2024	07 Sep 2023	02 May 2023
Machine Age	hrs	Client Info		6448	6010	5466
Oil Age	hrs	Client Info		438	544	500
Filter Age	hrs	Client Info		0	0	500
Oil Changed		Client Info		Not Changd	Changed	Changed
Filter Changed		Client Info		Not Changd	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL
PQ		ASTM D8184		79	11	44
Iron			. 200	-		44
-	ppm	ASTM D5185m	>200	80	7	
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	-
Silver Aluminum	ppm	ASTM D5185m		0		0
Lead	ppm	ASTM D5185m		<1	<1	0
	ppm			0	0	0
Copper	ppm	ASTM D5185m		0	0	0
Tin	ppm	ASTM D5185m		<1	0	0
Vanadium	ppm	ASTM D5185m	NONE	0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m		6	2	4
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		<1	<1	0
Boron	ppm	ASTM D5185m		150	6	159
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		7	0	<1
Calcium	ppm	ASTM D5185m		77	3	9
Phosphorus	ppm	ASTM D5185m		910	403	871
Zinc	ppm	ASTM D5185m		22	0	6
Sulfur	ppm	ASTM D5185m		22115	22277	20273
Visc @ 40°C	cSt	ASTM D445		139	141	141

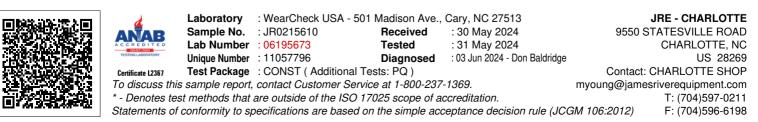
Report Id: JAMCHA [WUSCAR] 06195673 (Generated: 06/04/2024 06:26:58) Rev: 1

Submitted By: Mike Young - CHARLOTTE SHOP









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