

WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL

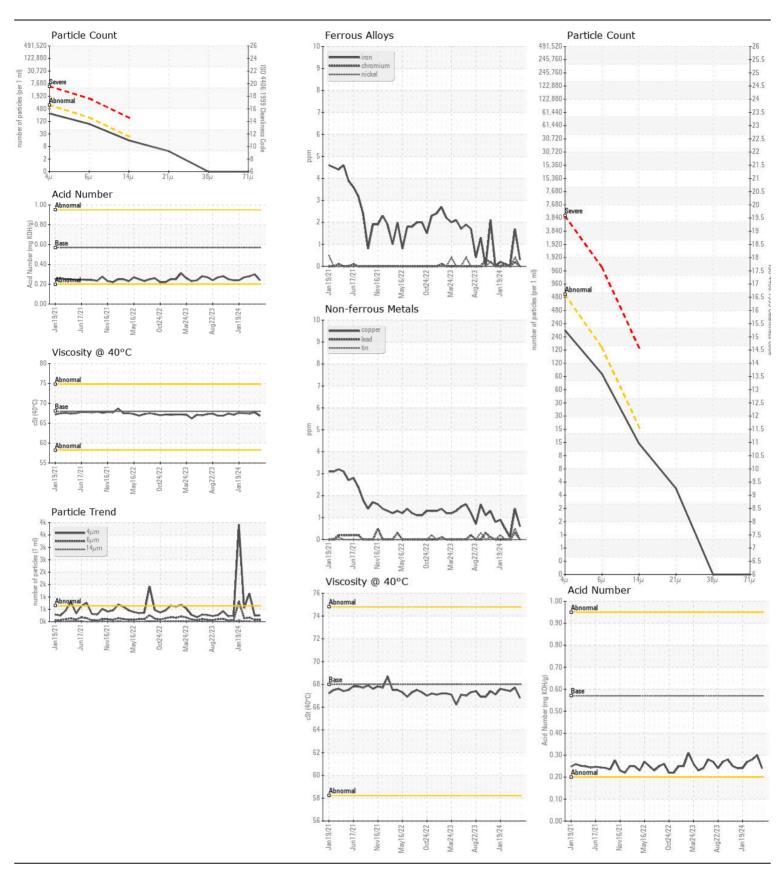
**FLAKER** 

## LINE 2 FLAKER INFEED HPU Reservoir (S/N FL205H20T)

Hydraulic System

AW HYDRAULIC OIL ISO 68 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		WC0834694	WC0895078	WC0895057
	Sample Date		Client Info		24 May 2024	18 Apr 2024	21 Mar 202
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed Sample Status		Client Info		N/A NORMAL	N/A NORMAL	N/A ATTENTION
	Sample Status					NONWAL	ATTENTIO
VEAR	Iron	ppm	ASTM D5185m		<1	2	0
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0	<1	0
	Nickel	ppm	ASTM D5185m	>20	0	<1	0
	Titanium	ppm	ASTM D5185m		<1	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>20	0	2	0
	Lead	ppm	ASTM D5185m		0	<1	0
	Copper	ppm	ASTM D5185m	>20	<1	1	<1
	Tin	ppm	ASTM D5185m	>20	0	<1	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>15	<1	<1	0
	Potassium	ppm	ASTM D5185m	>20	0	<1	0
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Water		WC Method	>0.05	NEG	NEG	NEG
	Particles >4µm		ASTM D7647	>640	251	245	1143
	Particles >6µm		ASTM D7647		80	73	164
	Particles >14µm		ASTM D7647	>20	13	5	16
	Particles >21µm		ASTM D7647	>4	4	1	5
	Particles >38µm		ASTM D7647	>3	0	0	0
	Particles >71µm		ASTM D7647	>3	0	0	0
	Oil Cleanliness		ISO 4406 (c)		15/13/11	15/13/10	17/15/1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	<b>Emulsified Water</b>	scalar	*Visual	>0.05	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1	0	<1
	Boron	ppm	ASTM D5185m	5	0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		<1	2	<1
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m	25	3	6	2
	Calcium	ppm	ASTM D5185m	200	66	70	65
	Phosphorus	ppm	ASTM D5185m		335	372	337
	Zinc	ppm	ASTM D5185m		430	440	404
	Sulfur	ppm	ASTM D5185m		975	901	952
		mg KOH/g	ASTM D8045		0.24	0.30	0.28
	Acid Number (AN)						





Certificate L2367

Laboratory Sample No. Lab Number

: WC0834694 : 06195877 Unique Number : 11058000 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested** Diagnosed

: 30 May 2024

: 02 Jun 2024 : 02 Jun 2024 - Wes Davis

US 24539 Contact: Ted Hudson ted.hudson@huber.com T: (434)476-6628

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CRYSTAL HILL, VA

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To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PO BOX 38