

FLAKER Machine Id LINE 1 FLAKER STATIONARY HYDRAULIC UNIT (S/N FL105H30U) Component Hydraulic System

AW HYDRAULIC OIL ISO 68 (--- GAL)

RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

All component wear rates are normal.

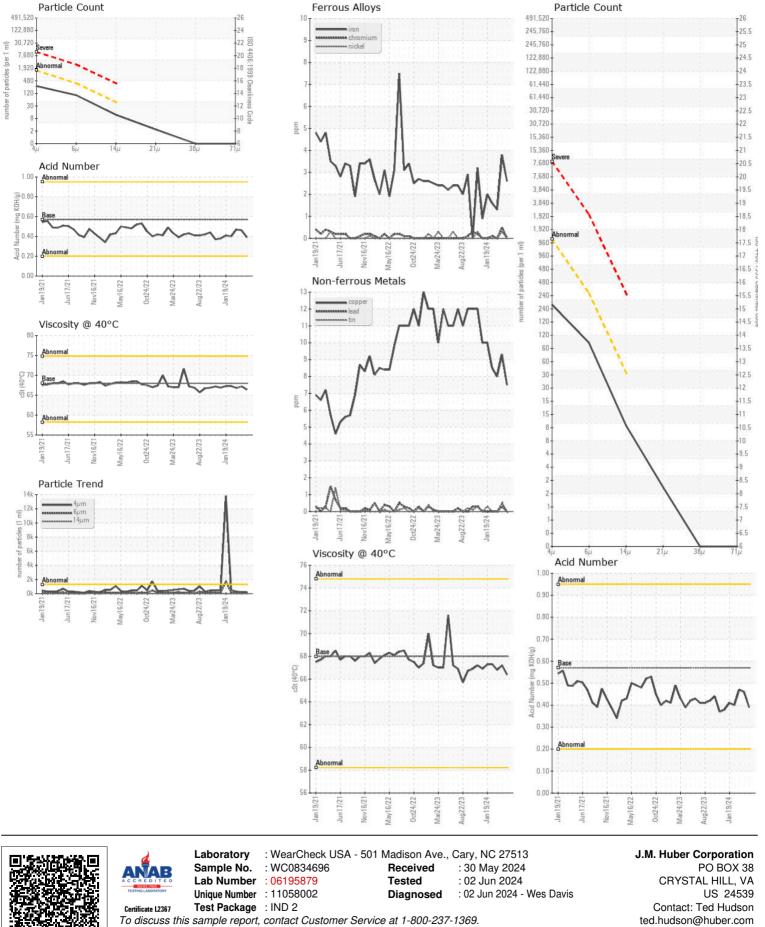
CONTAMINATION

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0834696	WC0895079	WC0895051
	Sample Date		Client Info		24 May 2024	18 Apr 2024	21 Mar 2024
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
	Iron	ppm	ASTM D5185m	>20	3	4	1
	Chromium	ppm	ASTM D5185m	>20	0	<1	0
	Nickel	ppm	ASTM D5185m	>20	0	<1	0
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>20	0	2	0
	Lead	ppm	ASTM D5185m	>20	0	<1	0
	Copper	ppm	ASTM D5185m	>20	8	9	8
	Tin	ppm	ASTM D5185m	>20	0	<1	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Silicon	000	ASTM D5185m	>15	0		0
	Silicon	ppm	ASTM D5185m ASTM D5185m	>15	0	<1 1	0
	Potassium Water	ppm	WC Method	>20	U NEG	NEG	NEG
				>0.05		244	NEG 301
	Particles >4µm		ASTM D7647 ASTM D7647	>320	236 87	244 70	301 89
	Particles >6µm Particles >14µm		ASTM D7647 ASTM D7647	>320	87 10	4	89 7
	Particles >14µm Particles >21µm		ASTM D7647 ASTM D7647	>40	2	4	3
	Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647	>10	2	0	0
	Particles >30µm Particles >71µm		ASTM D7647 ASTM D7647	>3	0	0	0
	Oil Cleanliness		ISO 4406 (c)	>17/15/12	15/14/10	15/13/9	15/14/10
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water		*Visual	>0.05	NEG	NEG	NEG
	Sodium	ppm	ASTM D5185m		13	14	14
	Boron	ppm	ASTM D5185m	5	0	0	0
	Barium	ppm	ASTM D5185m	5	0	0	0
	Molybdenum	ppm	ASTM D5185m	5	0	<1	0
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m	25	<1	2	0
	Calcium	ppm	ASTM D5185m	200	25	28	22
	Phosphorus	ppm	ASTM D5185m	300	250	272	251
	Zinc	ppm	ASTM D5185m	370	233	231	207
	Sulfur	ppm	ASTM D5185m	2500	664	563	633
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.39	0.46	0.47
	Visc @ 40°C	cSt	ASTM D445	68	66.4	67.2	66.8



^{* -} Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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