

WEAR CONTAMINATION FLUID CONDITION

ABNORMAL NORMAL



Machine Id CATERPILLAR 501 HD T 501T

Diesel Engine

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|------------------|----------|-------------|-----------|-------------|-------------|--------------|
| Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. | Sample Number | | Client Info | | RW0005096 | RW0004599 | RW000413 |
| | Sample Date | | Client Info | | 18 Apr 2024 | 27 Oct 2023 | 21 Jul 2023 |
| | Machine Age | hrs | Client Info | | 24350 | 23359 | 22804 |
| | Oil Age | hrs | Client Info | | 450 | 359 | 422 |
| | Filter Age | hrs | Client Info | | 450 | 359 | 422 |
| | Oil Changed | | Client Info | | Changed | Changed | Changed |
| | Filter Changed | | Client Info | | Changed | Changed | Changed |
| | Sample Status | | | | ABNORMAL | NORMAL | ABNORMA |
| WEAR | Iron | ppm | ASTM D5185m | >100 | 13 | 14 | 10 |
| | Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | 0 |
| Moderate concentration of visible metal present. All component wear rates are normal. | Nickel | ppm | ASTM D5185m | >2 | 0 | <1 | 0 |
| | Titanium | ppm | ASTM D5185m | >2 | 0 | <1 | <1 |
| | Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | >25 | 1 | 3 | 2 |
| | Lead | ppm | ASTM D5185m | | <1 | 0 | 4 |
| | Copper | ppm | ASTM D5185m | >330 | 37 | 81 | △ 394 |
| | Tin | ppm | ASTM D5185m | >15 | 0 | 0 | 0 |
| | Vanadium | ppm | ASTM D5185m | | <1 | 0 | <1 |
| | White Metal | scalar | *Visual | NONE | ▲ MODER | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >25 | 4 | 8 | 4 |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | | 1 | 16 | 11 |
| | Fuel | 1-1- | WC Method | | <1.0 | <1.0 | <1.0 |
| | Water | | WC Method | >0.2 | NEG | NEG | NEG |
| | Glycol | | WC Method | | NEG | NEG | NEG |
| | Soot % | % | *ASTM D7844 | >3 | 2 | 2.1 | 1.5 |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 8.2 | 11.0 | 10.5 |
| | Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 20.6 | 22.3 | 20.9 |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORM |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 0 | 10 | 15 |
| | Boron | ppm | ASTM D5185m | 39 | 0 | 36 | 36 |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service. | Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | | <1 | 82 | 82 |
| | Manganese | ppm | ASTM D5185m | 1 | <1 | <1 | <1 |
| | Magnesium | ppm | ASTM D5185m | 616 | 12 | 12 | 18 |
| | Calcium | ppm | ASTM D5185m | 1554 | 2546 | 2094 | 2422 |
| | Phosphorus | ppm | ASTM D5185m | 899 | 933 | 853 | 1056 |
| | Zinc | ppm | ASTM D5185m | 1069 | 1214 | 1167 | 1348 |
| | Sulfur | ppm | ASTM D5185m | 2624 | 4109 | 4707 | 4888 |
| | Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 10.5 | 15.4 | 15.8 |
| | Base Number (BN) | mg KOH/g | ASTM D2896 | 6.9 | 8.30 | 9.26 | 8.60 |
| | | | | | | | |

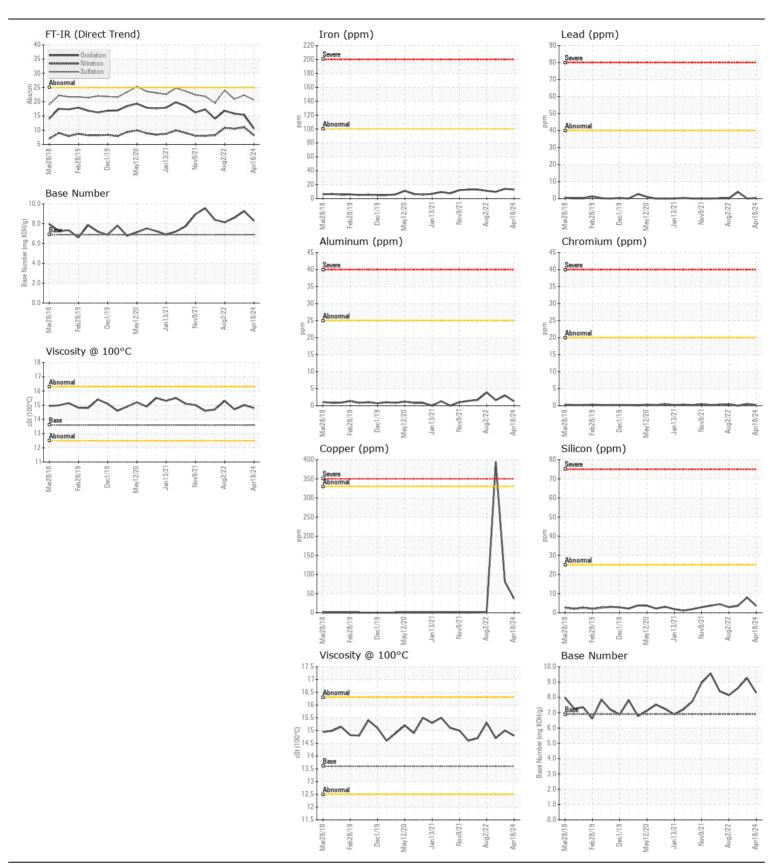
Visc @ 100°C cSt

15.0

14.8

ASTM D445 13.6

14.7







Certificate L2367

Laboratory Sample No.

Lab Number : 06196023 Unique Number: 11058146

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : RW0005096 Received **Tested**

: 02 Jun 2024 : 02 Jun 2024 - Don Baldridge Diagnosed Test Package : MOB 2

: 30 May 2024

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **CORDES FOREST**

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