



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL



Area
Store 9 - Marietta
Machine Id
CATERPILLAR D5K2XL D1 (S/N W202701)
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0048033	---	---
Sample Date		Client Info		13 May 2024	---	---
Machine Age	hrs	Client Info		1802	---	---
Oil Age	hrs	Client Info		1802	---	---
Filter Age	hrs	Client Info		500	---	---
Oil Changed		Client Info		Not Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ATTENTION	---	---

WEAR

All component wear rates are normal.

PQ		ASTM D8184		16	---	---
Iron	ppm	ASTM D5185m	>20	9	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	<1	---	---
Lead	ppm	ASTM D5185m	>10	2	---	---
Copper	ppm	ASTM D5185m	>75	15	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

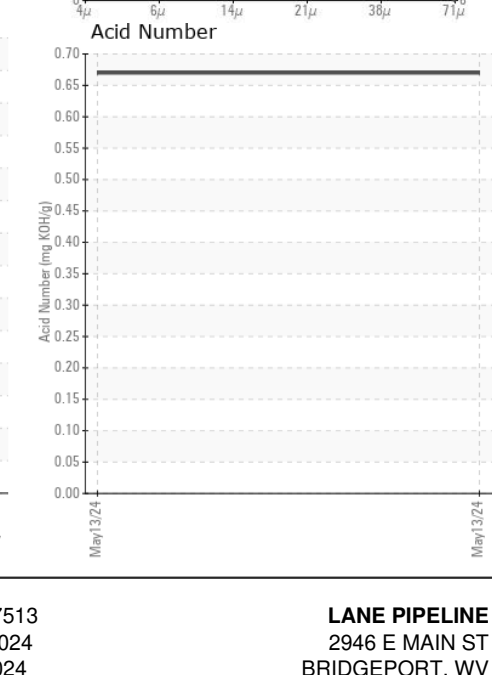
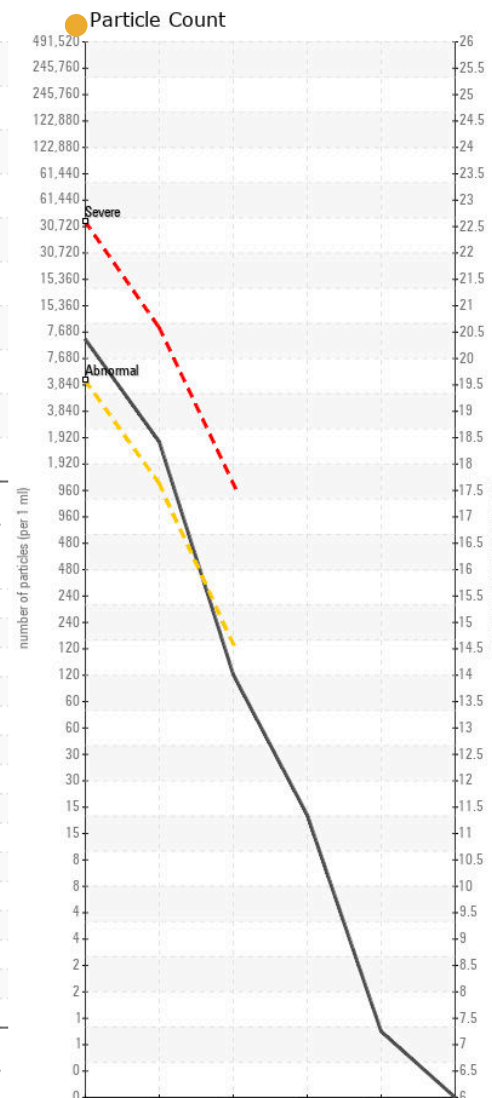
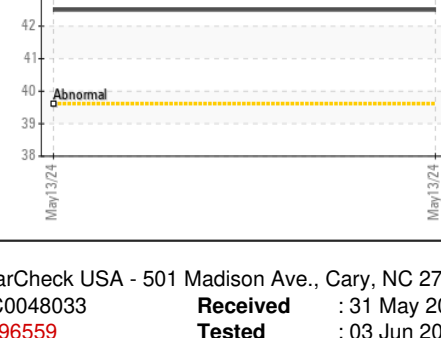
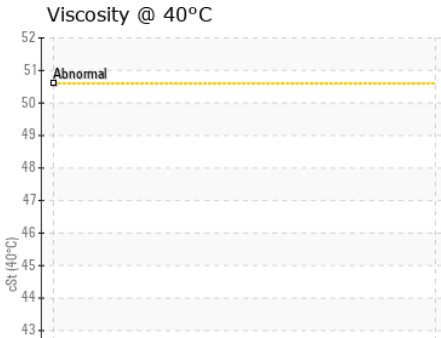
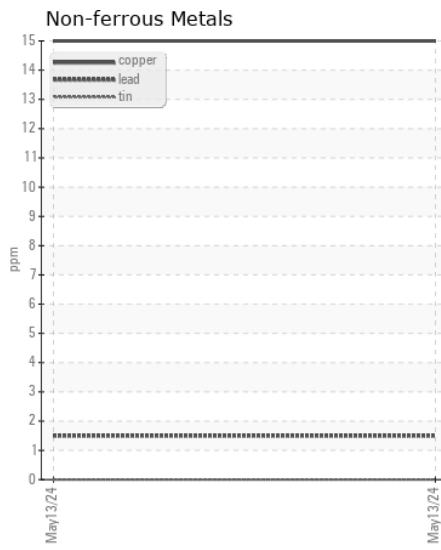
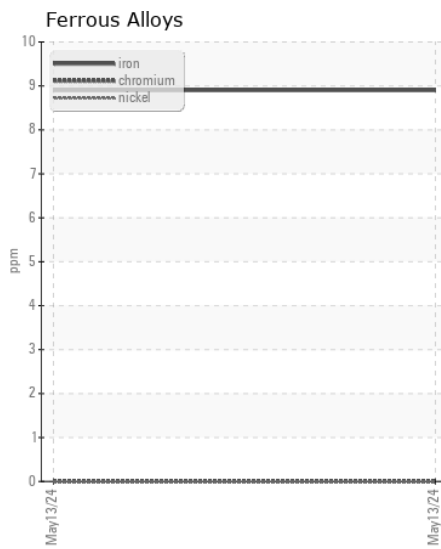
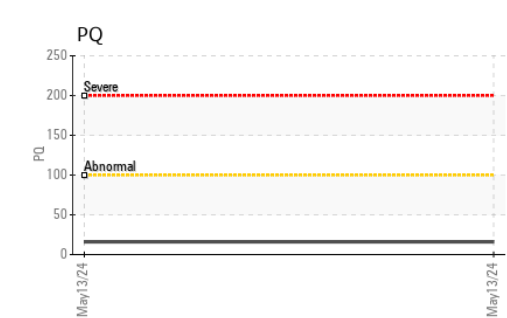
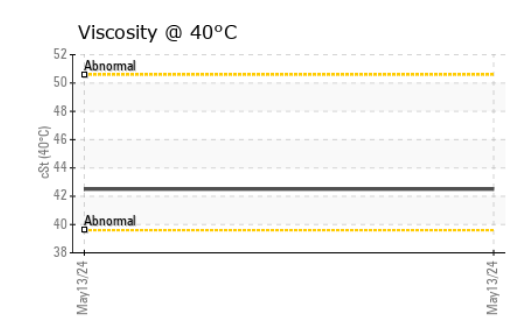
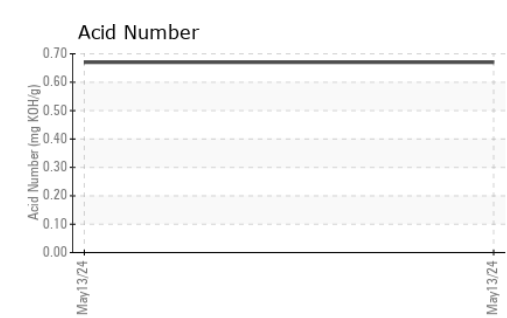
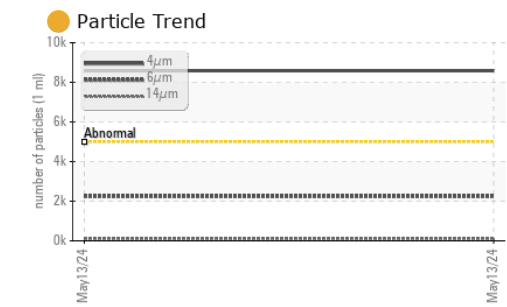
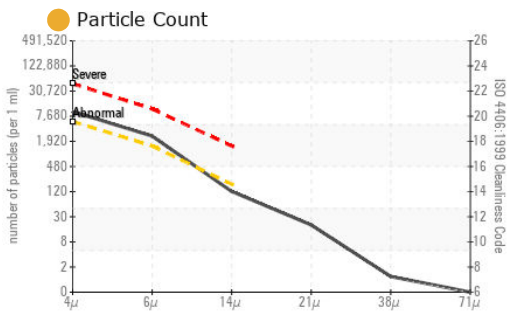
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	6	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	8588	---	---
Particles >6µm		ASTM D7647	>1300	2247	---	---
Particles >14µm		ASTM D7647	>160	107	---	---
Particles >21µm		ASTM D7647	>40	17	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/18/14	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		2	---	---
Calcium	ppm	ASTM D5185m		168	---	---
Phosphorus	ppm	ASTM D5185m		655	---	---
Zinc	ppm	ASTM D5185m		839	---	---
Sulfur	ppm	ASTM D5185m		1893	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.67	---	---
Visc @ 40°C	cSt	ASTM D445		42.5	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0048033 **Received** : 31 May 2024
Lab Number : 06196559 **Tested** : 03 Jun 2024
Unique Number : 11058682 **Diagnosed** : 03 Jun 2024 - Wes Davis
Test Package : CONST (Additional Tests: PQ)

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 2946 E MAIN ST
 BRIDGEPORT, WV
 US 26330
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)