

Machine Id **T1-C02 (S/N 351501747)** Component Screw Compressor Fluid ISEL ESTER GAS COMPRESSOR 6029-68 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		TO10003187		
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Date		Client Info		30 May 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
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WEAR	Iron	ppm	ASTM D5185m	>60	<1		
	Chromium	ppm	ASTM D5185m	>4	<1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>5	2		
	Lead	ppm	ASTM D5185m	>10	<1		
	Copper	ppm	ASTM D5185m	>30	<1		
	Tin	ppm	ASTM D5185m	>15	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	4		
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.	Potassium	ppm	ASTM D5185m	>20	<1		
	Water	%	ASTM D6304	>0.1	0.008		
	ppm Water	ppm	ASTM D6304	>1000	86		
	Particles >4µm		ASTM D7647	>10000	3183		
	Particles >6µm		ASTM D7647	>2500	647		
	Particles >14µm		ASTM D7647	>320	25		
	Particles >21µm		ASTM D7647	>80	4		
	Particles >38µm		ASTM D7647	>20	0		
	Particles >71µm		ASTM D7647	>4	0		
	Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/17/12		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the cillic	Boron	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		<1		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m		223		
	Zinc	ppm	ASTM D5185m		0		
	Sulfur	ppm	ASTM D5185m		338		
	Acid Number (AN)	mg KOH/g			1.12		
	Visc @ 40°C	cSt	ASTM D445		69.5		

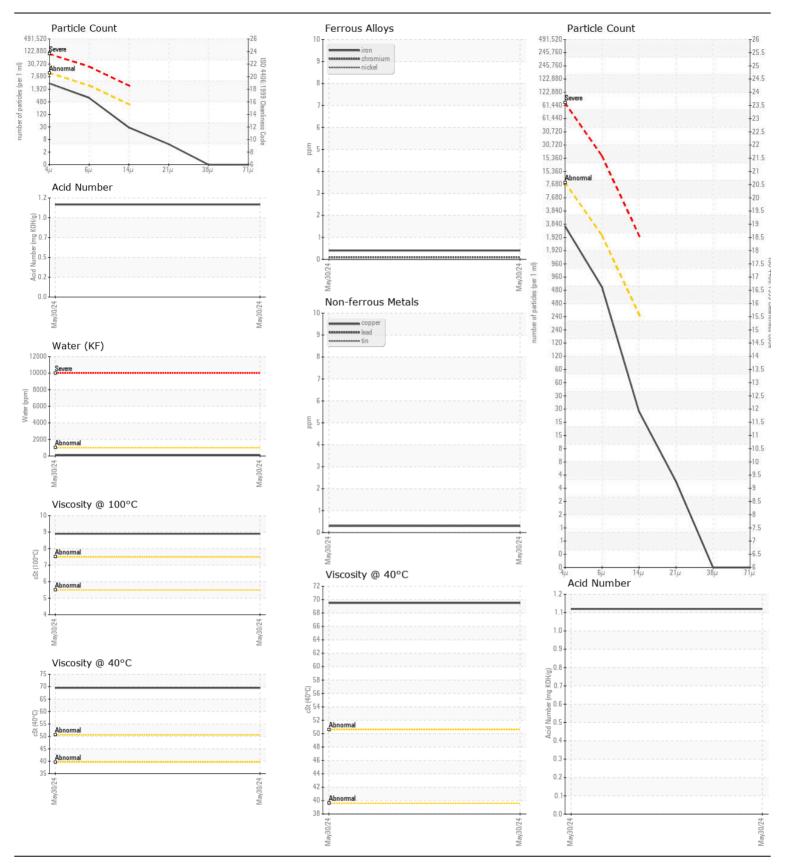
Visc @ 100°C cSt

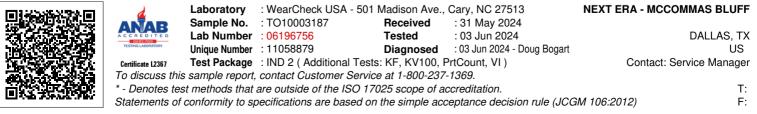
Viscosity Index (VI) Scale ASTM D2270

ASTM D445

8.9

100





Contact/Location: Service Manager - NEXDAL Page 2 of 2