



OIL ANALYSIS REPORT

WEAR	SEVERE
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Area
Store 3 - Norton

Machine Id
JOHN DEERE 250G EX45 (S/N F610651)

Component
Left Final Drive

Fluid
GEAR OIL SAE 90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

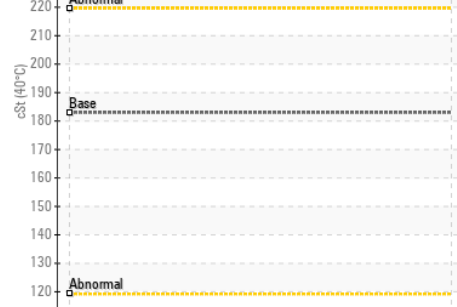
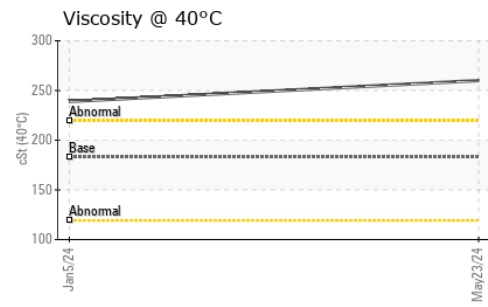
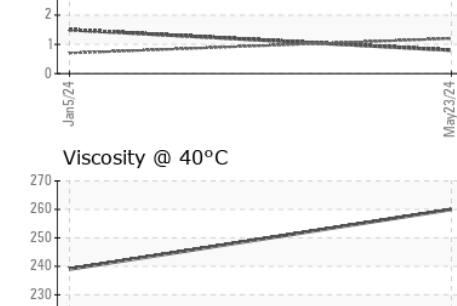
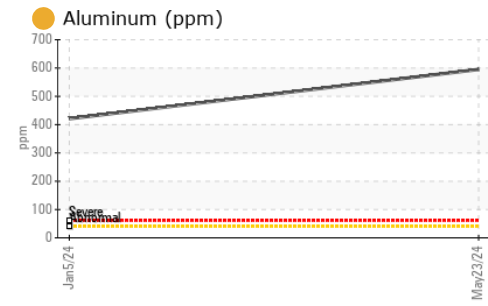
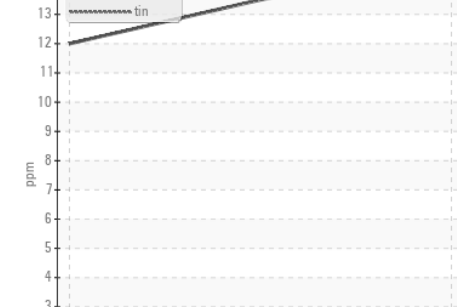
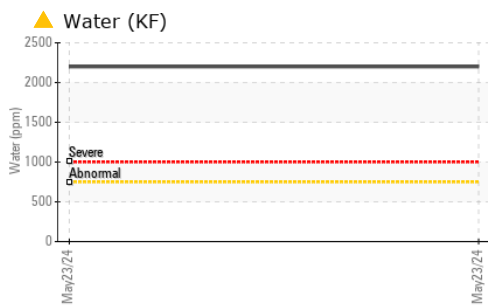
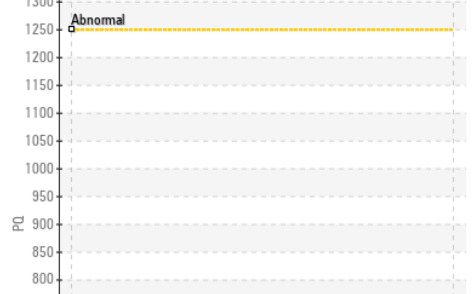
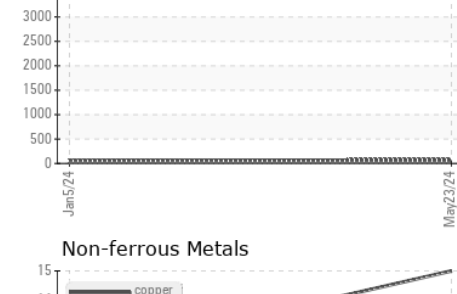
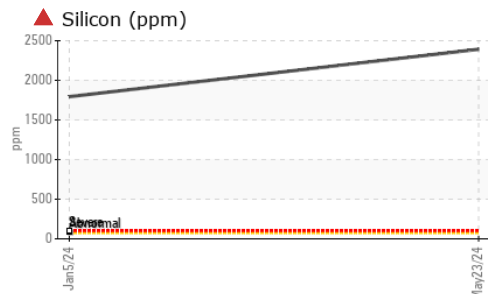
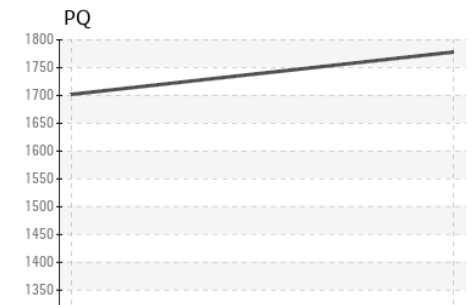
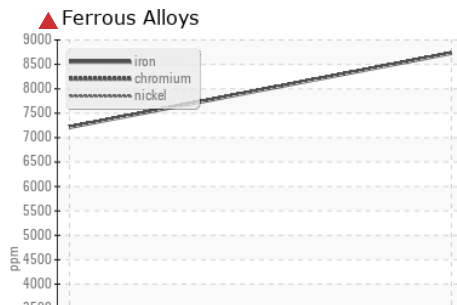
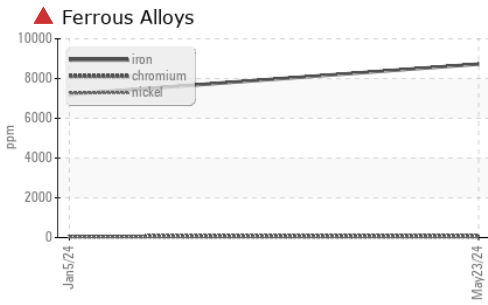
CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a light concentration of water present in the oil.

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0049035	LEC0047686	---
Sample Date		Client Info		23 May 2024	05 Jan 2024	---
Machine Age	hrs	Client Info		5542	4605	---
Oil Age	hrs	Client Info		500	1000	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Changd	Changed	---
Filter Changed		Client Info		Changed	Changed	---
Sample Status				SEVERE	SEVERE	---
PQ		ASTM D8184	>1250	1778	1702	---
Iron	ppm	ASTM D5185m	>750	▲ 8728	▲ 7211	---
Chromium	ppm	ASTM D5185m	>9	▲ 71	▲ 56	---
Nickel	ppm	ASTM D5185m	>10	▲ 10	▲ 10	---
Titanium	ppm	ASTM D5185m		43	33	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>40	● 595	● 421	---
Lead	ppm	ASTM D5185m	>15	<1	2	---
Copper	ppm	ASTM D5185m	>40	15	12	---
Tin	ppm	ASTM D5185m	>10	1	<1	---
Vanadium	ppm	ASTM D5185m		2	2	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Silicon	ppm	ASTM D5185m	>75	▲ 2392	▲ 1794	---
Potassium	ppm	ASTM D5185m	>20	162	113	---
Water	%	ASTM D6304	>0.075	▲ 0.220	---	---
ppm Water	ppm	ASTM D6304	>750	▲ 2200	---	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.075	▲ 0.2%	NEG	---
Sodium	ppm	ASTM D5185m	>51	29	21	---
Boron	ppm	ASTM D5185m	400	208	151	---
Barium	ppm	ASTM D5185m	200	4	3	---
Molybdenum	ppm	ASTM D5185m	12	11	6	---
Manganese	ppm	ASTM D5185m		67	54	---
Magnesium	ppm	ASTM D5185m	12	50	44	---
Calcium	ppm	ASTM D5185m	150	58	43	---
Phosphorus	ppm	ASTM D5185m	1650	1006	890	---
Zinc	ppm	ASTM D5185m	125	25	17	---
Sulfur	ppm	ASTM D5185m	22500	31221	32563	---
Visc @ 40°C	cSt	ASTM D445	183	260	239	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0049035 **Received** : 31 May 2024
Lab Number : 06197014 **Tested** : 03 Jun 2024
Unique Number : 11059137 **Diagnosed** : 04 Jun 2024 - Sean Felton
Test Package : CONST (Additional Tests: KF, PQ)

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 2946 E MAIN ST
 BRIDGEPORT, WV
 US 26330
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 T: (740)440-0927
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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)