

WEARSEVERECONTAMINATIONSEVEREFLUID CONDITIONNORMAL



Store 3 - Norton JOHN DEERE 210G EX13 (S/N 1FF210GXHHF525180) Component Left Propel Gearbox Fluid = 00 (0.044)

SAE 90 (2 GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

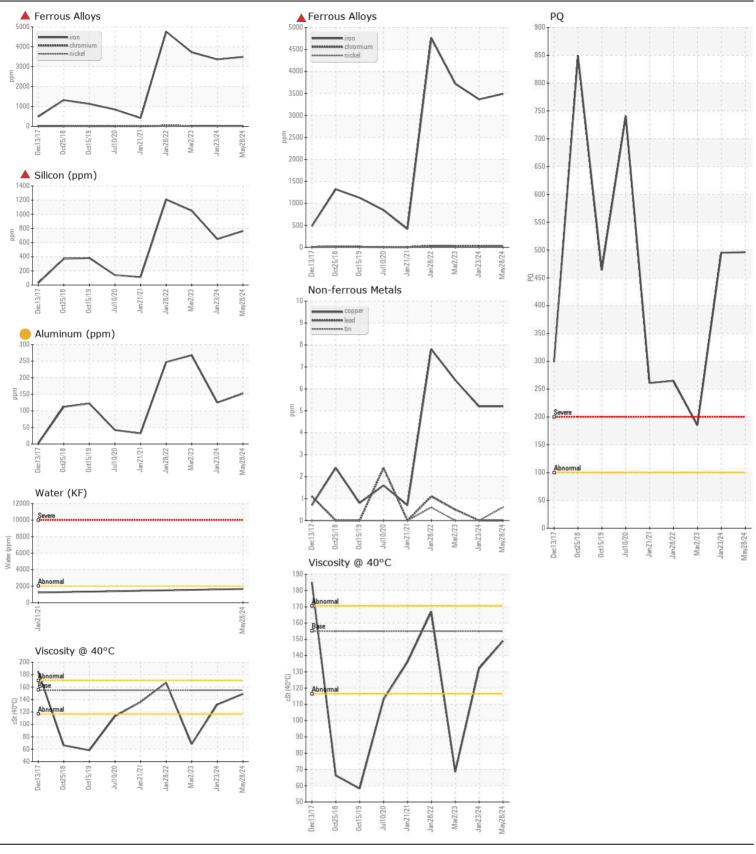
CONTAMINATION

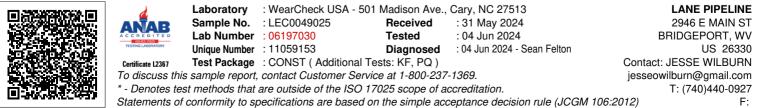
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. The water content is negligible.

Test	UOM	Method	Limit/Abn	Cı	urrent	Hi	story1	Hi	story2	
Sample Number		Client Info		LE	C0049025	LE	C0047675	LE	C0039956	
Sample Date		Client Info		28	May 2024	23	Jan 2024	02	Mar 2023	
Machine Age	hrs	Client Info		51	82	4844		4309		
Oil Age	hrs	Client Info		50	0	50	500		1000	
Filter Age	hrs	Client Info		0		0		0		
Oil Changed		Client Info		Changed		Not Changd		Changed		
Filter Changed		Client Info		Cł	nanged	ged Changed		Changed		
Sample Status				SEVERE		SEVERE		SEVERE		
PQ		ASTM D8184			496		495		185	
Iron	nom	ASTM Do164	>1250		490 3492		3365		3722	
Chromium	ppm	ASTM D5185m	>10		3492 28		25	_	24	
Nickel	ppm ppm	ASTM D5185m	>10		5		4		7	
Titanium	ppm	ASTM D5185m	>10		J 14		12		21	
Silver	ppm	ASTM D5185m			0		0		0	
Aluminum	ppm	ASTM D5185m			0 152		125		268	
Lead	ppm	ASTM D5185m			0		0		<1	
Copper	ppm	ASTM D5185m			5		5		6	
Tin	ppm	ASTM D5185m			- <1		0		0	
Vanadium	ppm	ASTM D5185m			<1		<1		1	
White Metal	scalar	*Visual	NONE		NONE		NONE		NONE	
Yellow Metal	scalar	*Visual	NONE		NONE		NONE		NONE	
Silicon	ppm	ASTM D5185m			763		649		1049	
Potassium	ppm	ASTM D5185m	>20		40		35		71	
Water	%	ASTM D6304	>0.2		0.166					
ppm Water	ppm	ASTM D6304	>2000		1660					
Silt	scalar	*Visual	NONE		NONE		NONE		NONE	
Debris Canal/Dist	scalar	*Visual	NONE		NONE		NONE		NONE	
Sand/Dirt	scalar	*Visual *Visual	NONE		NONE NORML		NONE		NONE	
Appearance Odor	scalar scalar	*Visual	NORML		NORML		NORML		NORMI	
Emulsified Water		*Visual	>0.2		0.2%		NEG		NEG	
	Scalal	visuai	20.2		0.2 /8		NLG		NLG	
Sodium	ppm	ASTM D5185m			10		0		8	
Boron	ppm	ASTM D5185m			156		148		47	
Barium	ppm	ASTM D5185m			<1		1		3	
Molybdenum	ppm	ASTM D5185m			6		3		5	
Manganese	ppm	ASTM D5185m			25		23		28	
Magnesium	ppm	ASTM D5185m			30		31		91	
Calcium	ppm	ASTM D5185m			461		497		2579	
Phosphorus	ppm	ASTM D5185m			1030		1036		988	
Zinc	ppm	ASTM D5185m			169		191		895	
Sulfur	ppm	ASTM D5185m			21865		19964		13647	
Visc @ 40°C	cSt	ASTM D445	155		149		132 Subr	ni++	68.5 ed By: ?	
							Subr	mue	eu by: ?	

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.





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