

## WEAR ABNORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

#### Store 9 - Marietta Machine Id HITACHI ZX250LC5 EX14 (S/N E430286) Component Right Final Drive

# SAE 90 (--- GAL)

### RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### WEAR

Gear wear is indicated.

### CONTAMINATION

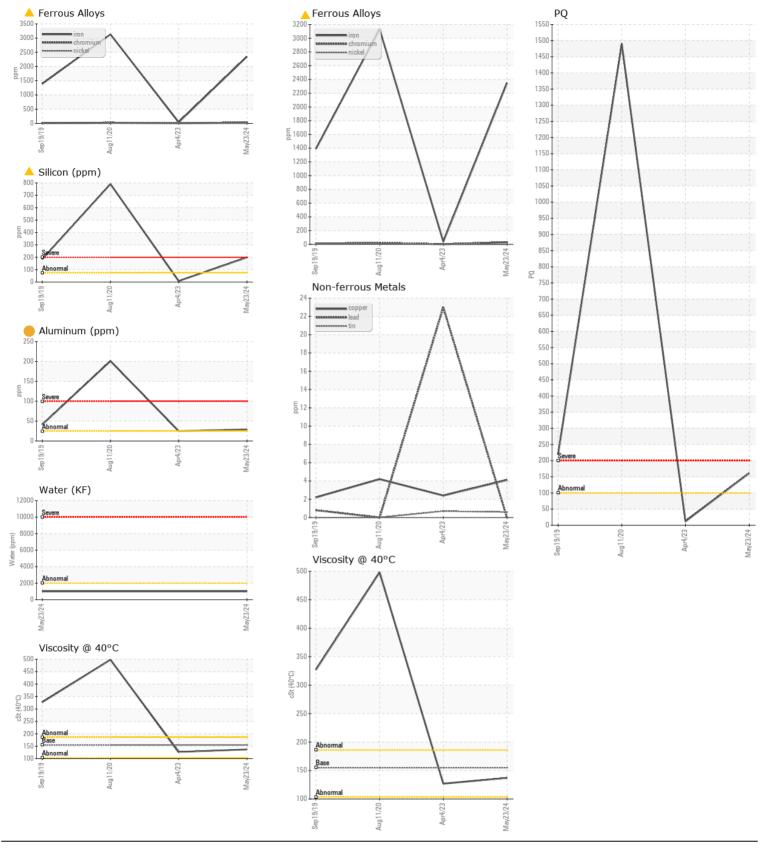
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. The water content is negligible.

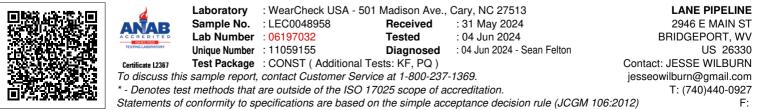
Test	UOM	Method	Limit/Abn	CI	urrent	History1	Hi	story2
Sample Number	00101	Client Info	Linnerton		C0048958	LEC0040467		C0014495
Sample Date		Client Info			May 2024	04 Apr 2023		
Machine Age	hrs	Client Info			65	5686	4671	
Oil Age	hrs	Client Info		-	00	500	500	
Filter Age	hrs	Client Info		0		0	0	
Oil Changed	1110	Client Info		-	nanged	Not Changd	Changed	
Filter Changed		Client Info			nanged	Changed	N/A	
Sample Status					NORMAL	NORMAL		
PQ		ASTM D8184			161	12		1490
Iron	ppm	ASTM D5185m	>500		2349	39		3132
Chromium	ppm	ASTM D5185m	>10		31	1	•	
Nickel	ppm	ASTM D5185m	>10		<1	0		4
Titanium	ppm	ASTM D5185m			3	0		15
Silver	ppm	ASTM D5185m			0	0		<1
Aluminum	ppm	ASTM D5185m	>25	•	29	25	•	201
Lead	ppm	ASTM D5185m	>25		0	23		0
Copper	ppm	ASTM D5185m	>50		4	2		4
Tin	ppm	ASTM D5185m	>10		<1	<1		0
Vanadium	ppm	ASTM D5185m			<1	<1		2
White Metal	scalar	*Visual	NONE		NONE	NONE		MODER
Yellow Metal	scalar	*Visual	NONE		NONE	NONE		NONE
Silicon	ppm	ASTM D5185m	>75		199	8		791
Potassium	ppm	ASTM D5185m	>20		7	4		45
Water	%	ASTM D6304	>0.2		0.101			
ppm Water	ppm	ASTM D6304	>2000		1010			
Silt	scalar	*Visual	NONE		NONE	NONE		NONE
Debris	scalar	*Visual	NONE		NONE	NONE		NONE
Sand/Dirt	scalar	*Visual	NONE		NONE	NONE		NONE
Appearance	scalar	*Visual	NORML		NORML	NORML		NORML
Odor	scalar	*Visual	NORML		NORML	NORML		NORML
Emulsified Water	scalar	*Visual	>0.2		0.2%	NEG		NEG
Sodium	ppm	ASTM D5185m			98	4		10
Boron	ppm	ASTM D5185m			177	213		110
Barium	ppm	ASTM D5185m			26	0		1
Molybdenum	ppm	ASTM D5185m			4	126		0
Manganese	ppm	ASTM D5185m			25	1		21
Magnesium	ppm	ASTM D5185m			14	737		18
Calcium	ppm	ASTM D5185m			145	1658		27
Phosphorus	ppm	ASTM D5185m			991	709		802
Zinc	ppm	ASTM D5185m			38	905		9
Sulfur	ppm	ASTM D5185m			20974	3212		37028
Visc @ 40°C	cSt	ASTM D445	155		137	127		498

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Submitted By: STORE 9 - MARIETTA - LEANNE KENDALL





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