

Current

TO10003184

30 May 2024

0

0 0

N/A

N/A

History1

History2

Limit/Abn

UOM

hrs

hrs

hrs

Method

Client Info

Client Info

Client Info

Client Info

Client Info

Client Info

Client Info

Test

Sample Number

Sample Date

Machine Age

Oil Age

Filter Age

Oil Changed

Filter Changed

Machine Id NASH BLOWER C (S/N BS1700405003) Component Vacuum Pump Fluid MOBIL SHC 624 (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

WEAR

The iron level is severe. The aluminum level is severe.

CONTAMINATION

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Sample Status				SEVERE		
PQ		ASTM D8184		24		
Iron	ppm	ASTM D5185m	>20	88		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	A 89		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	<1		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>15	▲ 67		
Potassium	ppm	ASTM D5185m	>20	16		
Water	%	ASTM D6304	>.1	0.067		
ppm Water	ppm	ASTM D6304	>1000	670		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>.1	0.2%		
Sodium	ppm	ASTM D5185m		13		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		3		
Manganese	ppm	ASTM D5185m		1		
Magnesium	ppm	ASTM D5185m		2		
Calcium	ppm	ASTM D5185m		7		
Phosphorus	ppm	ASTM D5185m		359		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		270		
Visc @ 40°C	cSt	ASTM D445	32.4	34.8	 ice Manage	 r - NEXDAI

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Page 1 of 2





Contact/Location: Service Manager - NEXDAL Page 2 of 2