

# [SWA563649] TERRAMAC RT14R 14RH00107

## Swing Drive

## VOLVO PREMIUM GEAR OIL 80W-90 GL-5 (--- GAL)

RECOMMENDATION	REC	ОММ	END.	ATIO	Ν
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Resample at the next service interval to monitor.

#### **WEAR**

All component wear rates are normal.

#### CONTAMINATION

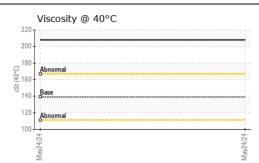
There is no indication of any contamination in the oil.

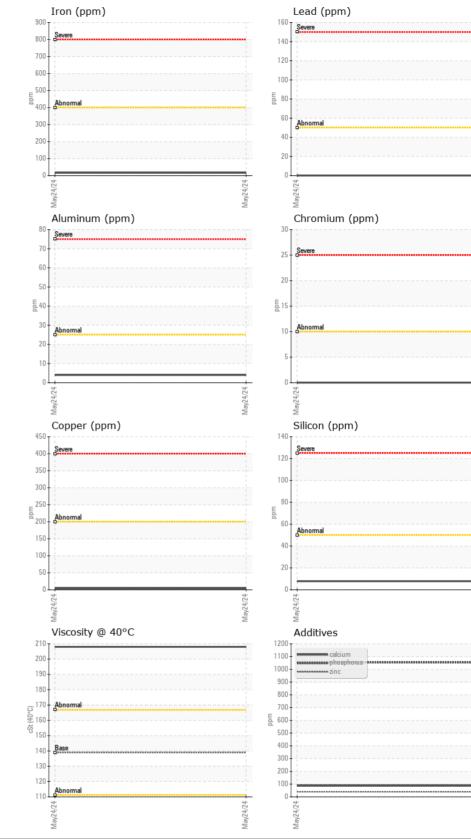
### FLUID CONDITION

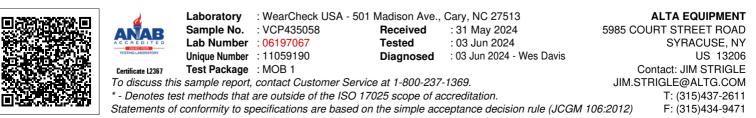
The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP435058		
Sample Date		Client Info		24 May 2024		
Machine Age	hrs	Client Info		2703		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		N/A		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185m	>400	16		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	05	0		
Aluminum	ppm	ASTM D5185m	>25	4		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	4		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	8		
Potassium	ppm	ASTM D5185m	>20	1		
Water		WC Method	>0.2	NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m	070	4		
Boron	ppm	ASTM D5185m	379	133		
Barium	ppm	ASTM D5185m	0.0	4		
Molybdenum	ppm	ASTM D5185m	0.8	354		
Manganese	ppm	ASTM D5185m	0.0	1		
Magnesium	ppm	ASTM D5185m	31	2		
Calcium	ppm	ASTM D5185m	38	87		
Phosphorus	ppm	ASTM D5185m	1077	1054		
Zinc	ppm	ASTM D5185m	46	40		
Sulfur	ppm	ASTM D5185m	23526	23826		
Visc @ 40°C	cSt	ASTM D445	139	208		

Contact/Location: JIM STRIGLE - VOLVO0142







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