

Machine Id

## WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

720022-310085

Transmission

## PETRO CANADA DuraDrive HD Synthetic 668 (--- GAL)

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**WEAR** 

All component wear rates are normal.

RECOMMENDATION

## CONTAMINATION

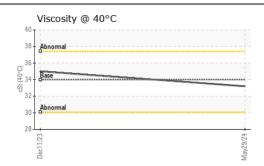
There is a moderate amount of visible silt present in the sample.

<b>FLU</b>		
ILU		

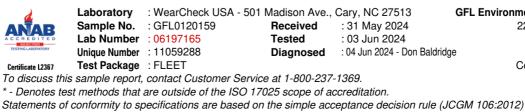
The condition of the fluid is acceptable for the time in service.

Oynthetio (	500 (					
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0120159	GFL0102515	
Sample Date		Client Info		29 May 2024	11 Dec 2023	
Machine Age	hrs	Client Info		11711	10597	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		1200	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		Changed	Changed	
Sample Status				ABNORMAL	ABNORMAL	
			000	40		
Iron	ppm	ASTM D5185m	>200	49	33	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m		0	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m	. 50	0	0	
Aluminum	ppm	ASTM D5185m	>50	10	6	
Lead	ppm	ASTM D5185m	>50	2	<1	
Copper	ppm	ASTM D5185m	>200	10	6	
Tin	ppm	ASTM D5185m	>10	1	0	
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>50	7	5	
Potassium	ppm	ASTM D5185m	>20	8	6	
Water		WC Method	>0.1	NEG	NEG	
Silt	scalar	*Visual	NONE	A MODER	NONE	
Debris	scalar	*Visual	NONE	NONE	🔺 MODER	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	nnm	ASTM D5185m		16	18	
Boron	ppm ppm	ASTM D5185m		10	11	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		۰ <1	<1	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		4	5	
Calcium	ppm	ASTM D5185m		136	112	
Phosphorus	ppm	ASTM D5185m		233	217	
Zinc	ppm	ASTM D5185m		85	99	
Sulfur	ppm	ASTM D5185m		1734	1384	
Juna	PPIII	201000			1001	
Visc @ 40°C	cSt	ASTM D445	34	33.2	35.0	

Contact/Location: SARA PATRICK - GFL837



Ferrous Alloys 50 45 40 35 30 ۲<u>ط</u> 25 15 10 0 Dec1 Non-ferrous Metals 10 mdo ec1 Viscosity @ 40°C 39 38 3 31 35 (0.0<del>1</del>) 34 33 31 Abne 30 29 Dec11/23 May29/24



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