

Machine Id VOLVO EC350EL 314810 Component Hydraulic System Fluid VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

WEAR

All component wear rates are normal.

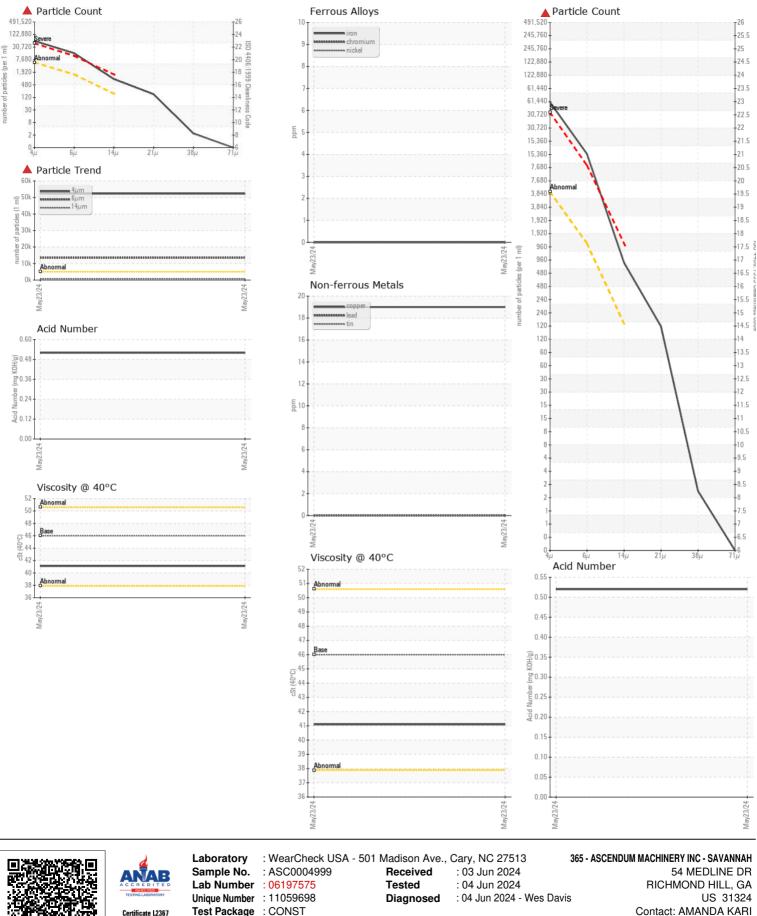
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0004999		
Sample Date		Client Info		23 May 2024		
Machine Age	hrs	Client Info		1156		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	19		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
0						
Silicon	ppm	ASTM D5185m	>20	<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647		<b>52298</b>		
Particles >6µm		ASTM D7647	>1300	<b>13464</b>		
Particles >14µm		ASTM D7647		<b>▲</b> 788		
Particles >21µm		ASTM D7647	>40	▲ 148		
Particles >38µm		ASTM D7647	>10	2		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)		<b>23/21/17</b>		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	nnm	ASTM D5185m		1		
Boron	ppm	ASTM D5185m	14	0		
Barium	ppm ppm	ASTM D5185m	0.0	0		
Molybdenum	ppm	ASTM D5185m	0.0	0		
Manganese		ASTM D5185m	0.0	0		
Magnesium	ppm	ASTM D5185m	2.6	0		
Calcium	ppm	ASTM D5185m	2.0 49	83		
	ppm	ASTM D5185m	49 354	432		
Phosphorus Zinc	ppm	ASTM D5185m	354 419	432 552		
Sulfur	ppm	ASTM D5185m ASTM D5185m				
Acid Number (AN)	ppm	ASTM D5165III ASTM D8045	3719	1227		
	mg KOH/g		16	0.52		
Visc @ 40°C	cSt	ASTM D445	46	41.1		



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (912)964-9515

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