

Machine Id FILLER 5 HPU Component Hydraulic System Fluid CERTIFIED HITOP FG 68 (50 GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filtration at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

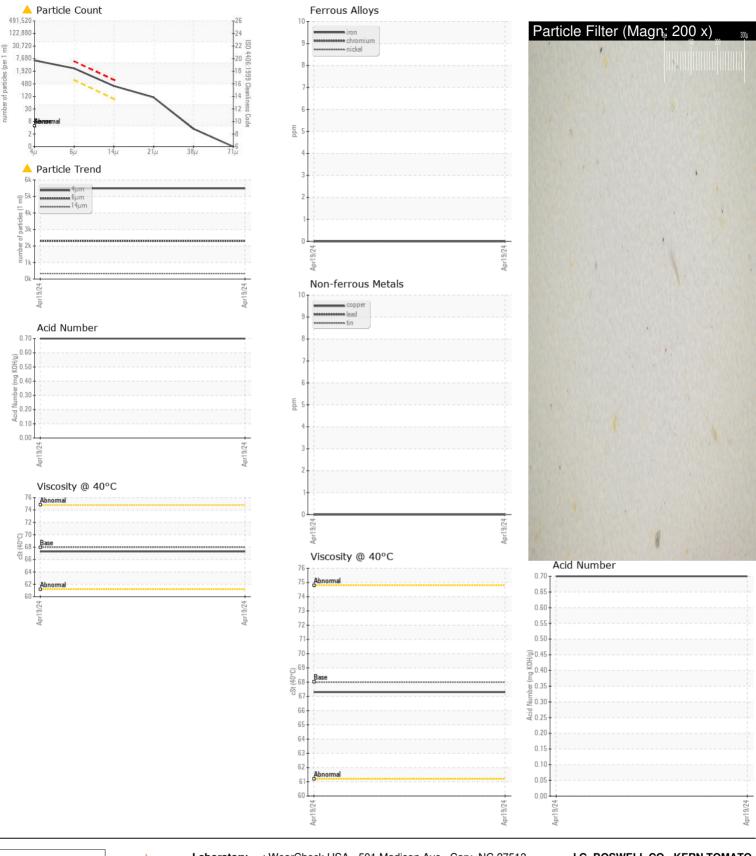
CONTAMINATION

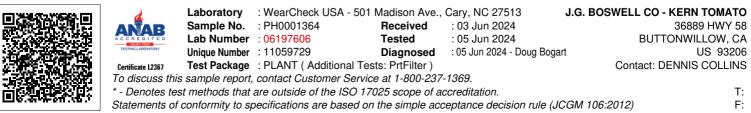
There is a high amount of particulates present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PH0001364		
Sample Date		Client Info		19 Apr 2024		
Machine Age	yrs	Client Info		0		
Oil Age	yrs	Client Info		4		
Filter Age	yrs	Client Info		1		
Oil Changed		Client Info		Filtered		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	0		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	0		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
0'''			45	•		
Silicon	ppm	ASTM D5185m	>15	0		
Potassium	ppm	ASTM D5185m	>20	0		
Water		WC Method	>0.05	NEG		
Particles >4µm		ASTM D7647	0.40	5487		
Particles >6µm		ASTM D7647	>640	A 2298		
Particles >14µm		ASTM D7647	>80	▲ 332		
Particles >21µm		ASTM D7647	>20	▲ 94 0		
Particles >38µm		ASTM D7647		3		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness	ooglar	ISO 4406 (c)		A 20/18/16		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML NORML		
Odor Emulaified Water	scalar	*Visual	NORML			
Emulsified Water	scalar	*Visual	>0.05	NEG		
Sodium	ppm	ASTM D5185m		1		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		۰ <1		
Phosphorus	ppm	ASTM D5185m		625		
Zinc	ppm	ASTM D5185m		10		
Sulfur	ppm	ASTM D5185m		608		
Acid Number (AN)	mg KOH/g	ASTM D3103III		0.70		
Visc @ 40°C	cSt	ASTM D0045 ASTM D445	68	67.3		
	001	A011010440	00	07.3		





Contact/Location: DENNIS COLLINS - JGBBUT Page 2 of 2