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# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Area

[9960]

Machine Id

KAESER AS 25 7818570 (S/N 1485)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KC130298</b>	KC105947	---
Sample Date		Client Info		<b>23 May 2024</b>	10 Mar 2023	---
Machine Age	hrs	Client Info		<b>9703</b>	3231	---
Oil Age	hrs	Client Info		<b>6472</b>	3231	---
Filter Age	hrs	Client Info		<b>1637</b>	3231	---
Oil Changed		Client Info		<b>Changed</b>	Changed	---
Filter Changed		Client Info		<b>Changed</b>	Changed	---
Sample Status				<b>ABNORMAL</b>	ABNORMAL	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>6</b>	8	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---

## CONTAMINATION

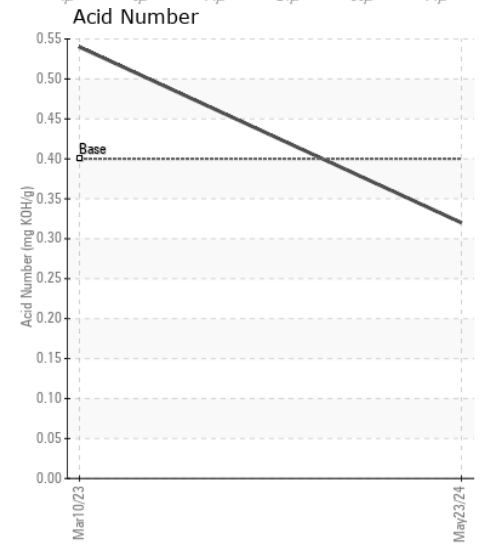
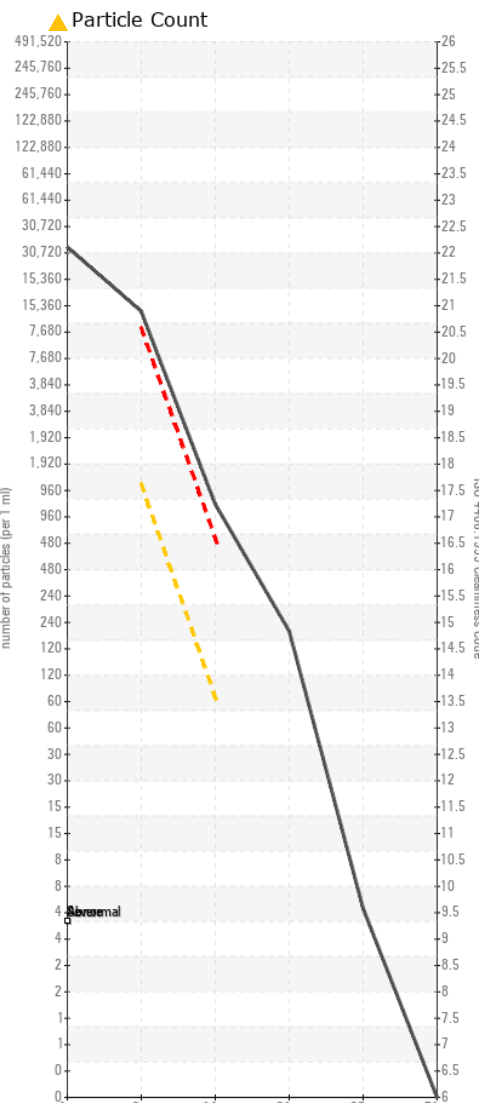
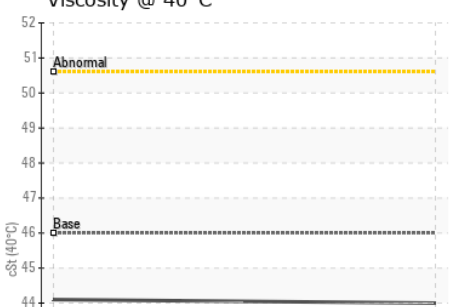
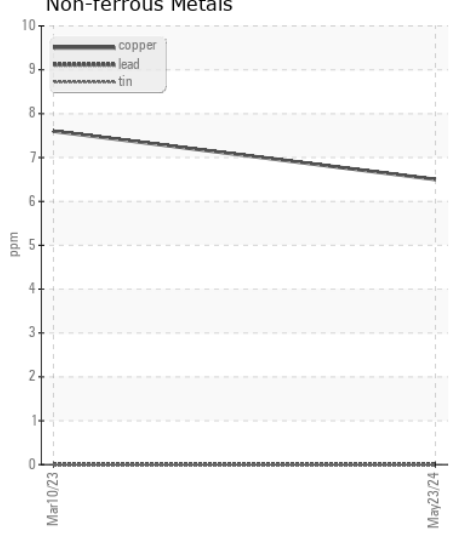
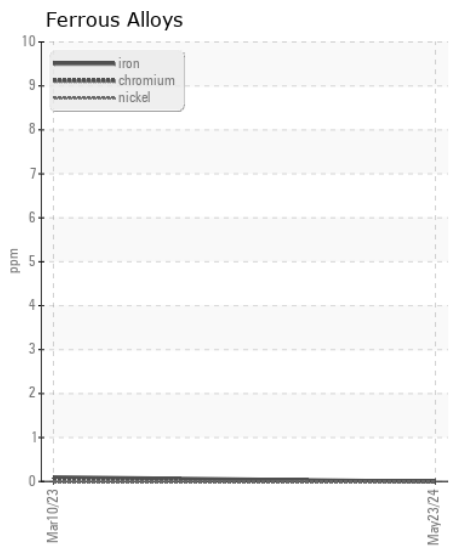
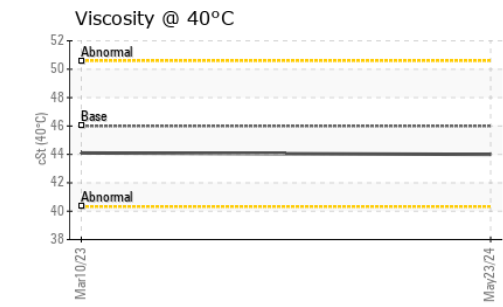
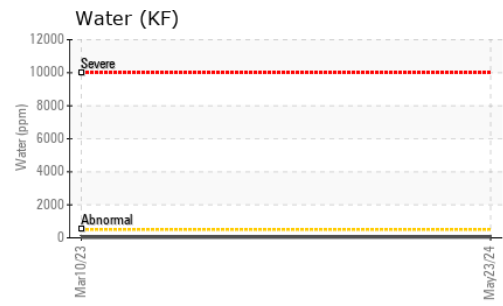
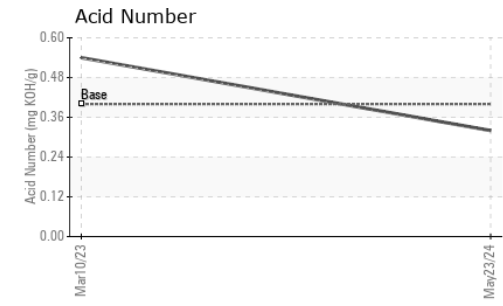
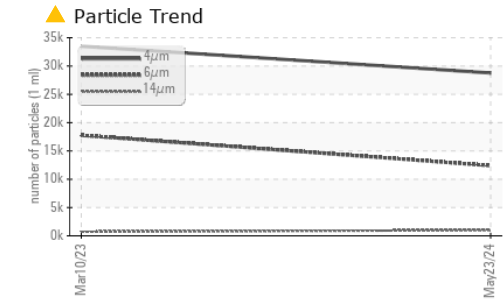
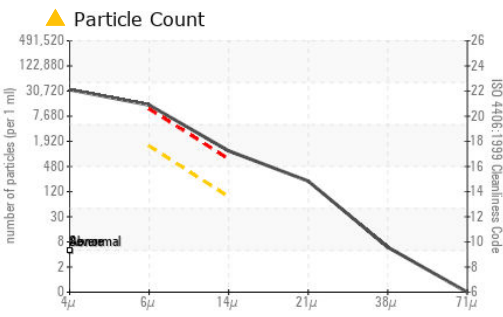
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>2</b>	3	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	---
Water	%	ASTM D6304	>0.05	<b>0.004</b>	0.003	---
ppm Water	ppm	ASTM D6304	>500	<b>49</b>	33.7	---
Particles >4µm		ASTM D7647		<b>28766</b>	33502	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 12391</b>	▲ 17764	---
Particles >14µm		ASTM D7647	>80	<b>▲ 995</b>	▲ 710	---
Particles >21µm		ASTM D7647	>20	<b>▲ 189</b>	▲ 77	---
Particles >38µm		ASTM D7647	>4	<b>▲ 5</b>	4	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>-/17/13	<b>▲ 22/21/17</b>	▲ 22/21/17	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>1</b>	<1	---
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m	90	<b>0</b>	2	---
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	---
Zinc	ppm	ASTM D5185m		<b>0</b>	5	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.32</b>	0.54	---
Visc @ 40°C	cSt	ASTM D445	46	<b>44.0</b>	44.1	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC130298  
**Lab Number** : 06197640  
**Unique Number** : 11059763  
**Test Package** : IND 2  
**Received** : 03 Jun 2024  
**Tested** : 04 Jun 2024  
**Diagnosed** : 04 Jun 2024 - Don Baldrige

**WINNEBAGO IND. INC.**  
 605 W. CRYSTAL LAKE RD.  
 FOREST CITY, IA  
 US 50436  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)