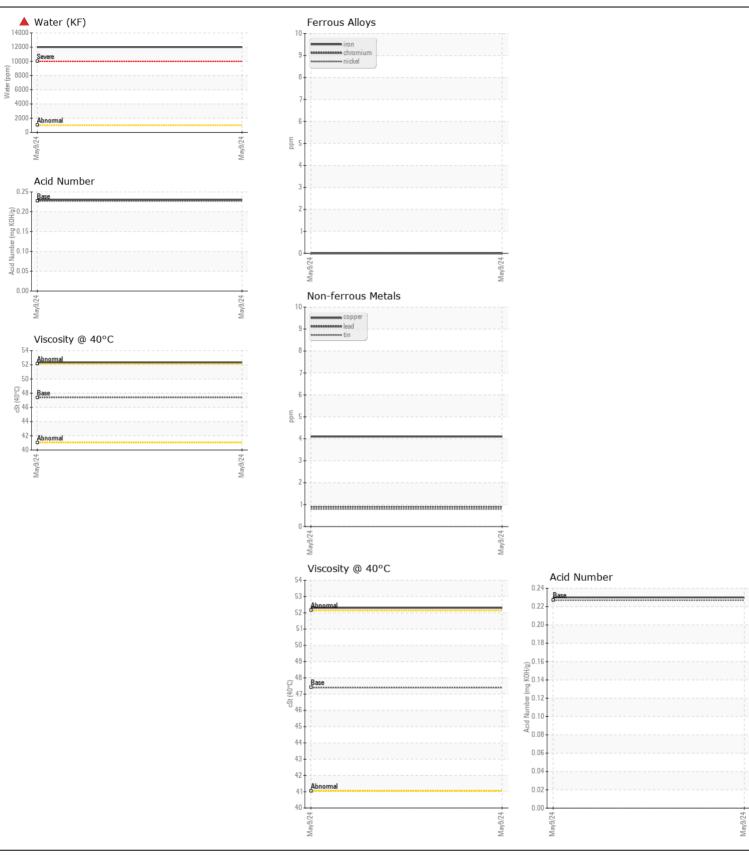
WEAR CONTAMINATION FLUID CONDITION

NORMAL SEVERE NORMAL

AIRLUBE COOLANT [CSA557] Machine Id INGERSOLL RAND G2333U94032

Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.	Sample Number		Client Info		UCH06197749		
	Sample Date		Client Info		09 May 2024		
	Machine Age	hrs	Client Info		2082		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				SEVERE		
WEAR	Iron	ppm	ASTM D5185m	>50	0		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	0		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m	>50	4		
	Tin	ppm		>15	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		9		
CONTAMINATION There is a high concentration of water present in the oil. Moderate	Potassium	ppm	ASTM D5185m	>20	2		
	Potassium Water	ppm %	ASTM D5185m ASTM D6304	>20 >0.1	2 1 .20		
There is a high concentration of water present in the oil. Moderate	Potassium Water ppm Water	ppm %	ASTM D5185m ASTM D6304 ASTM D6304	>20 >0.1 >1000	2 ▲ 1.20 ▲ 12000		
There is a high concentration of water present in the oil. Moderate	Potassium Water ppm Water Silt	ppm % ppm scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual	>20 >0.1 >1000 NONE	2 ▲ 1.20 ▲ 12000 NONE		
There is a high concentration of water present in the oil. Moderate	Potassium Water ppm Water Silt Debris	ppm % ppm scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual	>20 >0.1 >1000 NONE NONE	2 ▲ 1.20 ▲ 12000 NONE MODER		
There is a high concentration of water present in the oil. Moderate	Potassium Water ppm Water Silt Debris Sand/Dirt	ppm % ppm scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual	>20 >0.1 >1000 NONE NONE NONE	2 1.20 12000 NONE MODER NONE	 	
There is a high concentration of water present in the oil. Moderate	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance	ppm % ppm scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual	>20 >0.1 >1000 NONE NONE NONE NORML	2 1.20 12000 NONE MODER NONE NORML		
There is a high concentration of water present in the oil. Moderate	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor	ppm % ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual	>20 >0.1 >1000 NONE NONE NONE NORML	2 1.20 12000 NONE MODER NONE NORML	 	
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance	ppm % ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual	>20 >0.1 >1000 NONE NONE NONE NORML	2 1.20 12000 NONE MODER NONE NORML		
There is a high concentration of water present in the oil. Moderate	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor	ppm % ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual	>20 >0.1 >1000 NONE NONE NONE NORML	2 1.20 12000 NONE MODER NONE NORML	 	
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm % ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual	>20 >0.1 >1000 NONE NONE NORML NORML >0.1	2 1.20 12000 NONE MODER NONE NORML NORML 0.2%		
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm % ppm scalar scalar scalar scalar scalar ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual *ASTM D5185m	>20 >0.1 >1000 NONE NONE NORML NORML >0.1	2 ▲ 1.20 ▲ 12000 NONE MODER NORML NORML ▲ 0.2%	 	
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm % ppm scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual *ASTM D5185m ASTM D5185m	>20 >0.1 >1000 NONE NONE NORML NORML >0.1	2 ▲ 1.20 ▲ 12000 NONE MODER NORML NORML ▲ 0.2%		
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm % ppm scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual *ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 >1000 NONE NONE NORML NORML >0.1	2 1.20 12000 NONE MODER NORML NORML 0.2% 32 0 394		
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual *ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 >1000 NONE NONE NORML >0.1	2 ▲ 1.20 ▲ 12000 NONE MODER NORML NORML ▲ 0.2% 32 0 394 0		
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual *ASTM D5185m ASTM D5185m	>20 >0.1 >1000 NONE NONE NORML NORML >0.1	2 ▲ 1.20 ▲ 12000 NONE MODER NORML NORML ▲ 0.2% 32 0 394 0 <1		
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm % ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual *ASTM D5185m ASTM D5185m	>20 >0.1 >1000 NONE NONE NORML NORML >0.1 0 1416 0 0 0 2 2	2		
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.1 >1000 NONE NONE NORML >0.1 0 1416 0 0 0 2 2	2		
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm ppm pp	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual *ASTM D5185m ASTM D5185m	>20 >0.1 >1000 NONE NONE NORML NORML >0.1 0 1416 0 0 2 2 2 0 570	2		
There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. FLUID CONDITION	Potassium Water ppm Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm % ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm ppm pp	ASTM D5185m ASTM D6304 ASTM D6304 *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.1 >1000 NONE NONE NONE NORML NORML >0.1 0 1416 0 0 2 2 0 570 0.227	2		







Certificate L2367

Laboratory Sample No. Unique Number : 11059872

Lab Number : 06197749

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UCH06197749

Test Package : IND 2 (Additional Tests: KF)

Received **Tested** Diagnosed

: 03 Jun 2024 : 05 Jun 2024

: 05 Jun 2024 - Jonathan Hester

AIR TECHNOLOGIES INC (CLE) 6500 DAVIS INDUSTRIAL PARKWAY

CLEVELAND, OH US 44139

Contact: REED LUECKE reed.luecke@aircompressors.com

Contact/Location: REED LUECKE - UCAIRCLE

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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