WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

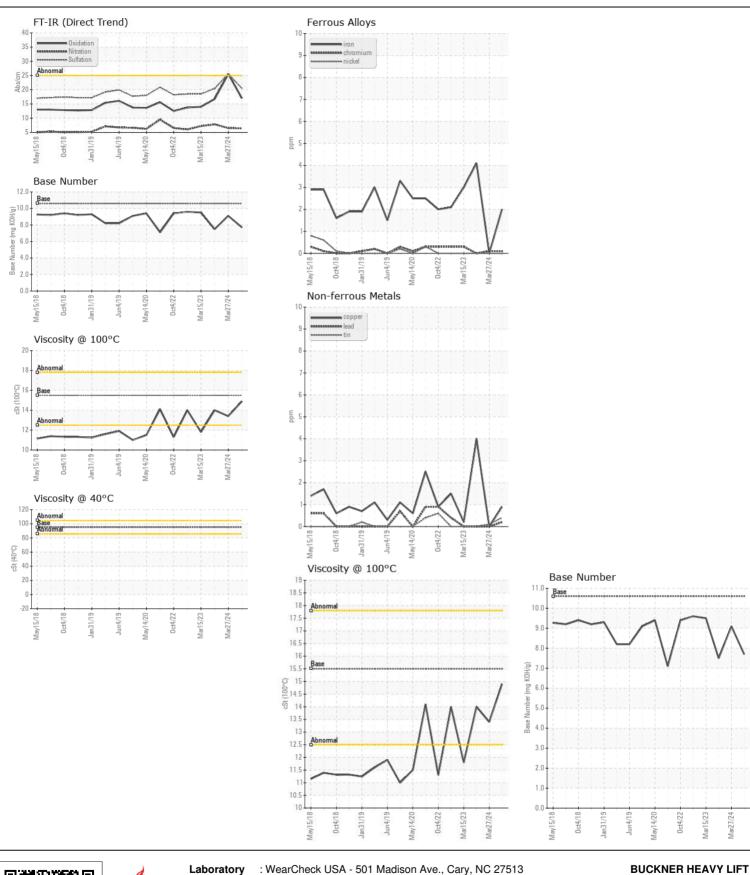
Machine Id

LIEBHERR 1300 CR3310 (S/N 138 360)

Component Diesel Engine

SHELL ROTELLA T 5W40 (11 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0922258	WC0877458	WC082351
	Sample Date		Client Info		21 May 2024	27 Mar 2024	12 Dec 202
	Machine Age	hrs	Client Info		9382	9115	8834
	Oil Age	hrs	Client Info		250	250	371
	Filter Age	hrs	Client Info		250	250	371
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	2	0	4
VEAIL	Chromium	ppm	ASTM D5185m		- <1	<1	0
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m	/5	<1	0	0
	Silver	ppm	ASTM D5185m	~3	0	0	0
	Aluminum	ppm	ASTM D5185m		2	<1	2
	Lead		ASTM D5185m		<1	0	0
	Copper	ppm	ASTM D5185m		<1	0	4
	Tin	ppm	ASTM D5185m		<1	<1	0
	Vanadium	ppm	ASTM D5185m	75	0	0	<1
	White Metal	ppm scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
		Scalai	Visuai	NONL		NONL	INOINE
CONTAMINATION	Silicon	ppm	ASTM D5185m		6	4	6
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	3	<1	11
	Fuel		WC Method		<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	0	0.1	0.1
	Nitration	Abs/cm	*ASTM D7624	>20	6.4	6.5	7.8
	Sulfation	Abs/.1mm	*ASTM D7415	>30	20.5	25.5	20.4
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	2
ESIB SSRBITION	Boron	ppm	ASTM D5185m		183	53	141
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		7	49	8
	Manganese	ppm	ASTM D5185m		0	0	0
	Magnesium	ppm	ASTM D5185m		185	873	122
	Calcium	ppm	ASTM D5185m		1917	1017	2036
	Phosphorus	ppm	ASTM D5185m		896	992	886
	Zinc	ppm	ASTM D5185m		1145	1178	1169
	Sulfur	ppm	ASTM D5185m		3684	3424	3276
	Oxidation	Abs/.1mm	*ASTM D7414	>25	17.0	25.5	16.7
					7.7	9.1	7.5
	Base Number (BN)	ma KOH/a	ASTIVITIZACE	10 h	1.1	9 1	/ 7







Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0922258 Lab Number : 06209863

Received **Tested** Unique Number : 11082727 Diagnosed Test Package : CONST (Additional Tests: KV40, TBN)

: 14 Jun 2024 : 17 Jun 2024

: 17 Jun 2024 - Angela Borella

US 27253-9215 Contact: MICHAEL LAWSON michaell@bucknercompanies.com

T: (336)376-8888

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

4732 NC 54 EAST

F: (336)376-4090

GRAHAM, NC