WEAR CONTAMINATION FLUID CONDITION

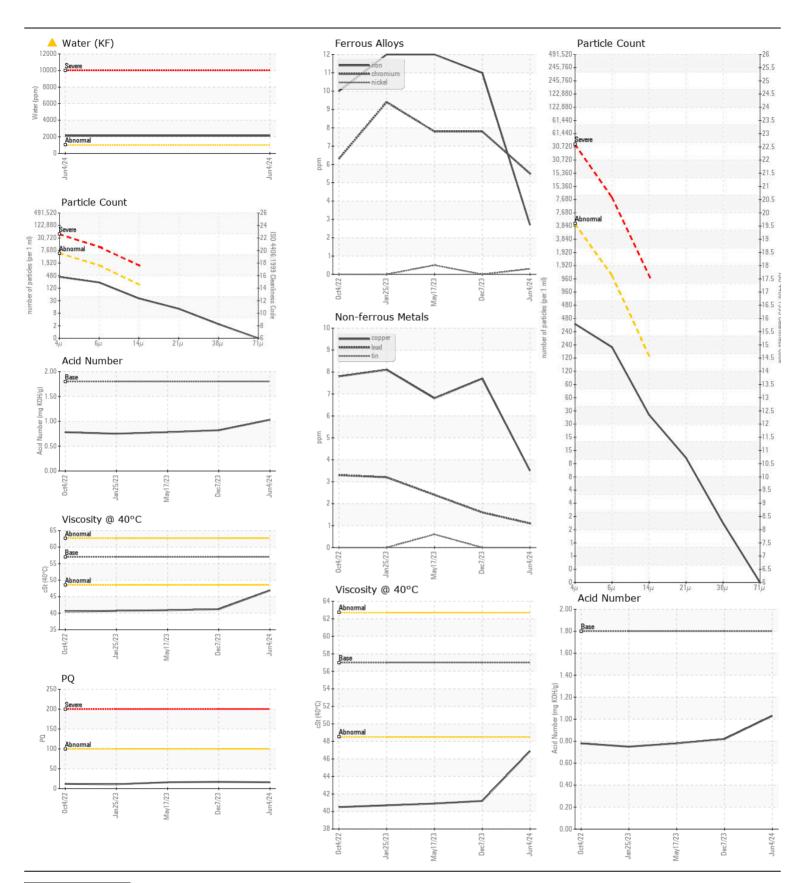
NORMAL ABNORMAL NORMAL



Machine Id CATERPILLAR 908M C237144 (S/N CAT0908MLH8801142)

Hydraulic System

DECOMMEND ATION	- .	11011		11 10/41	(<u> </u>	112.1	1111
RECOMMENDATION We advise that you check for the source of water entry. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		JR0218692	JR0191341	JR0168273
	Sample Date Machine Age	bro	Client Info		04 Jun 2024	07 Dec 2023	17 May 2023
	Oil Age	hrs hrs	Client Info		5333 448	4885 0	4383
	Filter Age	hrs	Client Info		446 448	502	0
	Oil Changed	1115	Client Info		Not Changd	Changed	Not Change
	Filter Changed		Client Info		Changed	Changed	Not Change
	Sample Status		Ollotti illio		ABNORMAL	ATTENTION	ABNORMAL
WEAR	PQ		ASTM D8184		16	17	16
WLAN	Iron	ppm	ASTM D5185m	>20	3	11	12
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		6	8	8
	Nickel	ppm	ASTM D5185m		<1	0	<1
	Titanium	ppm	ASTM D5185m	>10	0	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>10	1	2	3
	Lead	ppm	ASTM D5185m		1	2	2
	Copper	ppm	ASTM D5185m		4	8	7
	Tin	ppm	ASTM D5185m		0	0	<1
	Vanadium	ppm	ASTM D5185m	, , ,	0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.	Silicon	ppm	ASTM D5185m	>20	3	3	3
	Potassium	ppm	ASTM D5185m		2	0	2
	Water	%	ASTM D6304		_ 		
	ppm Water	ppm	ASTM D6304		<u>^</u> 2120		
	Particles >4µm	ppiii	ASTM D7647		365	9067	▲ 8967
	Particles >6µm		ASTM D7647		199	751	<u>^</u> 2738
	Particles >14µm		ASTM D7647		34	62	△ 372
	Particles >21µm		ASTM D7647	>40	11	20	▲ 80
	Particles >38µm		ASTM D7647	>10	2	1	5
	Particles >71μm		ASTM D7647	>3	0	0	0
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/15/12	20/17/13	<u>^</u> 20/19/16
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		4	1	2
	Boron	ppm	ASTM D5185m	6	0	0	0
The AN level is acceptable for this fluid. The condition of the oils additive package is suitable for further service.	Barium	ppm	ASTM D5185m	0	0	0	0
	Molybdenum	ppm	ASTM D5185m	0	0	0	<1
	Manganese	ppm	ASTM D5185m		1	<1	<1
	Magnesium	ppm	ASTM D5185m	145	63	11	10
	Calcium	ppm	ASTM D5185m	3570	2209	380	334
	Phosphorus	ppm	ASTM D5185m	1290	831	658	705
	Zinc	ppm	ASTM D5185m	1640	1016	866	950
	Sulfur	ppm	ASTM D5185m		2910	1794	2287
	Acid Number (AN)	mg KOH/g	ASTM D8045		1.03	0.82	0.78
	Visc @ 40°C	cSt	ASTM D445	F7 0	46.9	41.2	40.9





Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 11082829

: JR0218692 : 06209965

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received : 14 Jun 2024 **Tested** : 21 Jun 2024 Diagnosed

: 21 Jun 2024 - Jonathan Hester

JRE - ASHEVILLE 101 BRUCE DRIVE ASHEVILLE, NC US 28806 Contact: Randy Warren

Test Package: CONST (Additional Tests: KF, PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

randy.warren@jamesriverequipment.com T: (528)667-0176

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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