

Machine Id QUINCY UTY202119 Component Compressor Fluid QUINCY QUINSYN (--- GAL)

RECOMMENDATION

Recommend drain oil if not already done and flush with cleaner before refilling with oil. The filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

The iron level is abnormal. The aluminum level is severe.

CONTAMINATION

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The AN level is above the recommended limit. TAN level indicates possible presence of varnish.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		QUC0000813		
Sample Date		Client Info		22 May 2024		
Machine Age	hrs	Client Info		4484		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>50	107		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	1 61		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>25	<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.1	0.030		
ppm Water	ppm	ASTM D6304	>1000	300		
Particles >4µm		ASTM D7647	>10000	8098		
Particles >6µm		ASTM D7647	>2500	2646		
Particles >14µm		ASTM D7647	>320	219		
Particles >21µm		ASTM D7647	>80	40		
Particles >38µm		ASTM D7647	>20	2		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	20/19/15		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
	ppm	ASTM D5185m		2		
Boron	ppm	ASTM D5185m		2		
Barium	ppm	ASTM D5185m		0		
	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		1		
Phosphorus	ppm	ASTM D5185m		120		
Zinc	ppm	ASTM D5185m		15		
Sulfur	ppm	ASTM D5185m		416		
Acid Number (AN)	mg KOH/g	ASTM D8045	.10	3.21		
Visc @ 40°C	cSt	ASTM D445	44.6	52.0		
	cSt	ASTM D445	7.8	8.5		
	Scale	ASTM D2270	132	138		
Visc @ 100°C	cSt	ASTM D445	7.8	8.5		



