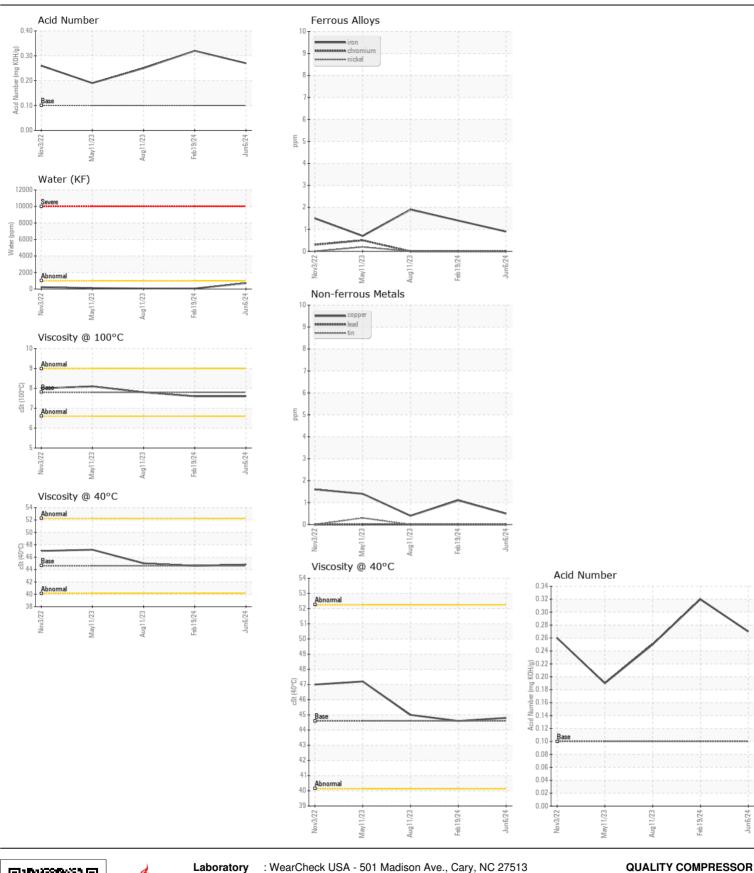
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

Machine Id

QUINCY UN064809 - QUALITY PACKAGING Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.	Sample Number	OOW	Client Info	LITTIUAUTI	QUC0000908	QUC0000730	QUC0000576
	Sample Date		Client Info		06 Jun 2024	19 Feb 2024	11 Aug 2023
	Machine Age	hrs	Client Info		27929	27823	25101
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Not Changd	Not Change
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR	Iron	ppm	ASTM D5185m	>50	<1	1	2
	Chromium	ppm	ASTM D5185m		0	0	0
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	0	<1	0
	Lead	ppm	ASTM D5185m	>25	0	0	0
	Copper	ppm	ASTM D5185m	>50	<1	1	<1
	Tin	ppm	ASTM D5185m	>15	0	0	0
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
	Potassium	ppm	ASTM D5185m	>20	0	1	0
High concentration of visible dirt/debris present in the oil.	Water	%	ASTM D6304	>0.1	0.071	0.006	0.006
	ppm Water	ppm	ASTM D6304	>1000	710	66	69.6
	Particles >4µm		ASTM D7647	>10000		<u> </u>	<u></u> 33514
	Particles >6µm		ASTM D7647	>2500		<u>4</u> 24067	<u></u> 8336
	Particles >14μm		ASTM D7647			<u> </u>	<u></u> 614
	Particles >21μm		ASTM D7647			▲ 322	<u> </u>
	Particles >38μm		ASTM D7647			5	10
	Particles >71μm		ASTM D7647			0	1
	Oil Cleanliness		ISO 4406 (c)	>20/18/15		24/22/18	22/20/16
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual *Visual	NORML	NORML	NORML	NORML
	Odor Emulsified Water	scalar	*Visual	NORML >0.1	NORML 0.2%	NORML NEG	NORMI NEG
			····				1420
FLUID CONDITION	Sodium	ppm	ASTM D5185m		5	14	10
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0	0	0
acceptable for the time in service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		0	0	0
	Manganese	ppm	ASTM D5185m		0	0	<1
	Magnesium Calcium	ppm	ASTM D5185m		0	0 1	2
	Phosphorus	ppm	ASTM D5185m ASTM D5185m		<1 132	117	3
	Zinc	ppm	ASTM D5185m		81	79	92
	Sulfur	ppm	ASTM D5185m		1227	1075	1231
	Acid Number (AN)	mg KOH/g	ASTM D3163111	10	0.27	0.32	0.25
	Visc @ 40°C	cSt	ASTM D6045		44.8	44.6	45.0
	Visc @ 40 C	cSt	ASTM D445		7.6	7.6	7.8
	1.00 @ 100 0	001	. 10 . 11 0 - 170	132		,	143







Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Lab Number : 06210103

: QUC0000908

Unique Number: 11082967

Received **Tested** Diagnosed Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

: 14 Jun 2024 : 18 Jun 2024

: 18 Jun 2024 - Angela Borella

Contact: SEAN SEAN@QCOMPRESSOR.COM

T: (817)822-1333 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

4428 CR 616

US 76009

ALVARADO, TX