



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
INGERSOLL RAND PX1217U03 - TEXAS NAMEPLATE

Component
Compressor
Fluid
QC ULTRA (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		QUC0000613	---	---
Sample Date		Client Info		21 May 2024	---	---
Machine Age	hrs	Client Info		32179	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m		0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	0	---	---
Lead	ppm	ASTM D5185m	>25	0	---	---
Copper	ppm	ASTM D5185m	>50	0	---	---
Tin	ppm	ASTM D5185m	>15	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

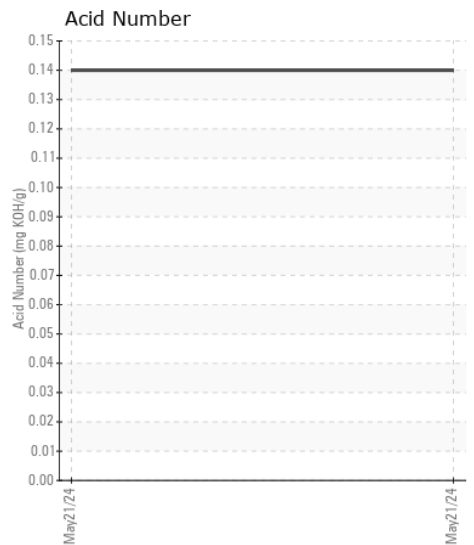
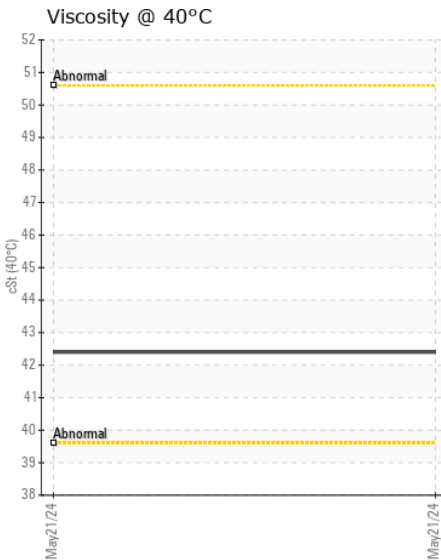
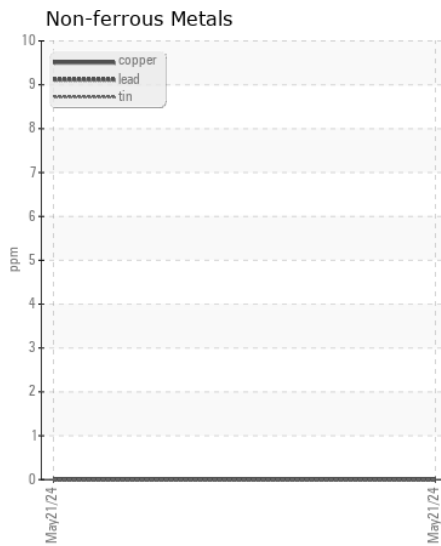
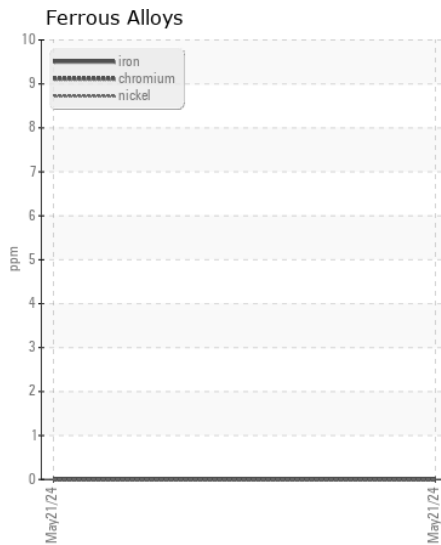
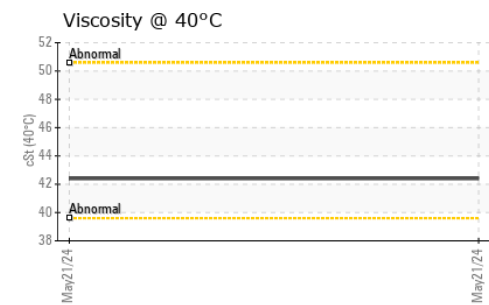
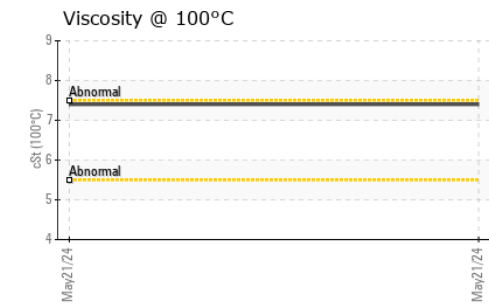
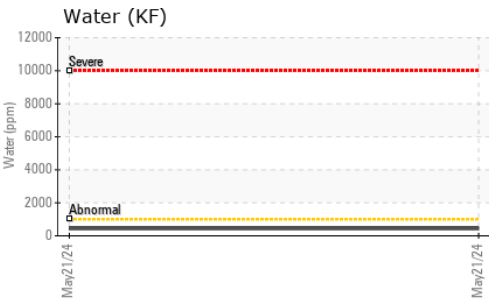
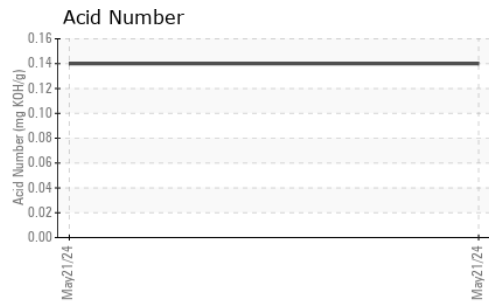
Moderate concentration of visible dirt/debris present in the oil.

Silicon	ppm	ASTM D5185m	>25	<1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water	%	ASTM D6304	>0.1	0.043	---	---
ppm Water	ppm	ASTM D6304	>1000	436	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	▲ MODER	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		69	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		<1	---	---
Phosphorus	ppm	ASTM D5185m		155	---	---
Zinc	ppm	ASTM D5185m		49	---	---
Sulfur	ppm	ASTM D5185m		719	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.14	---	---
Visc @ 40°C	cSt	ASTM D445		42.4	---	---
Visc @ 100°C	cSt	ASTM D445		7.4	---	---
Viscosity Index (VI)	Scale	ASTM D2270		140	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : QUC0000613 **Received** : 14 Jun 2024
Lab Number : 06210109 **Tested** : 18 Jun 2024
Unique Number : 11082973 **Diagnosed** : 18 Jun 2024 - Angela Borella
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

QUALITY COMPRESSOR

4428 CR 616
ALVARADO, TX
US 76009

Contact: SEAN
SEAN@QCOMPRESSOR.COM

T: (817)822-1333

F: