

#### Machine Id KAESER 1527 - BIRCHSTONE Component Compressor Filuid QUINCY QUINSYN (--- GAL)

# RECOMMENDATION

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample.

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#### WEAR

All component wear rates are normal.

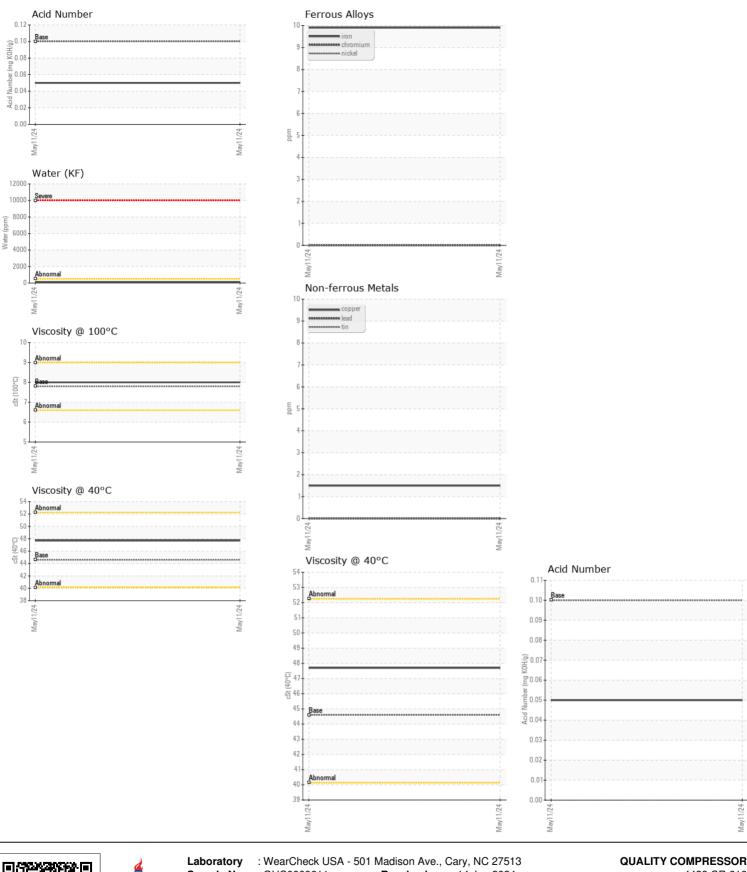
### CONTAMINATION

High concentration of visible dirt/debris present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

| Test                 | UOM      | Method      | Limit/Abn | Current     | History1 | History2 |
|----------------------|----------|-------------|-----------|-------------|----------|----------|
| Sample Number        |          | Client Info |           | QUC0000611  |          |          |
| Sample Date          |          | Client Info |           | 11 May 2024 |          |          |
| Machine Age          | hrs      | Client Info |           | 3323        |          |          |
| Oil Age              | hrs      | Client Info |           | 0           |          |          |
| Filter Age           | hrs      | Client Info |           | 0           |          |          |
| Oil Changed          |          | Client Info |           | Not Changd  |          |          |
| Filter Changed       |          | Client Info |           | Changed     |          |          |
| Sample Status        |          |             |           | ABNORMAL    |          |          |
|                      |          |             |           | 40          |          |          |
| Iron                 | ppm      | ASTM D5185m | >50       | 10          |          |          |
| Chromium             | ppm      | ASTM D5185m | >10       | 0           |          |          |
| Nickel               | ppm      | ASTM D5185m | >3        | 0           |          |          |
| Titanium             | ppm      | ASTM D5185m | >3        | <1          |          |          |
| Silver               | ppm      | ASTM D5185m | >2        | 0           |          |          |
| Aluminum             | ppm      | ASTM D5185m | >10       | 8           |          |          |
| Lead                 | ppm      | ASTM D5185m | >10       | 0           |          |          |
| Copper               | ppm      | ASTM D5185m | >50       | 2           |          |          |
| Tin                  | ppm      | ASTM D5185m | >10       | 0           |          |          |
| Vanadium             | ppm      | ASTM D5185m | NONE      | <1<br>NONE  |          |          |
| White Metal          | scalar   | *Visual     | NONE      | NONE        |          |          |
| Yellow Metal         | scalar   | *Visual     | NONE      | NONE        |          |          |
| Silicon              | ppm      | ASTM D5185m | >25       | <1          |          |          |
| Potassium            | ppm      | ASTM D5185m | >20       | 3           |          |          |
| Water                | %        | ASTM D6304  | >0.05     | 0.009       |          |          |
| ppm Water            | ppm      | ASTM D6304  | >500      | 99          |          |          |
| Silt                 | scalar   | *Visual     | NONE      | NONE        |          |          |
| Debris               | scalar   | *Visual     | NONE      | A HEAVY     |          |          |
| Sand/Dirt            | scalar   | *Visual     | NONE      | NONE        |          |          |
| Appearance           | scalar   | *Visual     | NORML     | NORML       |          |          |
| Odor                 | scalar   | *Visual     | NORML     | NORML       |          |          |
| Emulsified Water     | scalar   | *Visual     | >0.05     | NEG         |          |          |
|                      |          |             |           |             |          |          |
| Sodium               | ppm      | ASTM D5185m |           | 2           |          |          |
| Boron                | ppm      | ASTM D5185m |           | 0           |          |          |
| Barium               | ppm      | ASTM D5185m |           | 0           |          |          |
| Molybdenum           | ppm      | ASTM D5185m |           | 0           |          |          |
| Manganese            | ppm      | ASTM D5185m |           | <1          |          |          |
| Magnesium            | ppm      | ASTM D5185m |           | 0           |          |          |
| Calcium              | ppm      | ASTM D5185m |           | 0           |          |          |
| Phosphorus           | ppm      | ASTM D5185m |           | 46          |          |          |
| Zinc                 | ppm      | ASTM D5185m |           | 15          |          |          |
| Sulfur               | ppm      | ASTM D5185m |           | 367         |          |          |
| Acid Number (AN)     | mg KOH/g | ASTM D8045  | .10       | 0.05        |          |          |
| Visc @ 40°C          | cSt      | ASTM D445   | 44.6      | 47.7        |          |          |
| Visc @ 100°C         | cSt      | ASTM D445   | 7.8       | 8.0         |          |          |
| Viscosity Index (VI) | Scale    | ASTM D2270  | 132       | 139         |          |          |



QUALITY COMPRESSOR Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. Received :QUC0000611 : 14 Jun 2024 4428 CR 616 Lab Number : 06210133 Tested ALVARADO, TX : 18 Jun 2024 Diagnosed Unique Number : 11082997 : 18 Jun 2024 - Angela Borella US 76009 Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI) Contact: SEAN Certificate L2367 SEAN@QCOMPRESSOR.COM To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (817)822-1333 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: