

WEAR CONTAMINATION FLUID CONDITION

NORMAL ATTENTION NORMAL

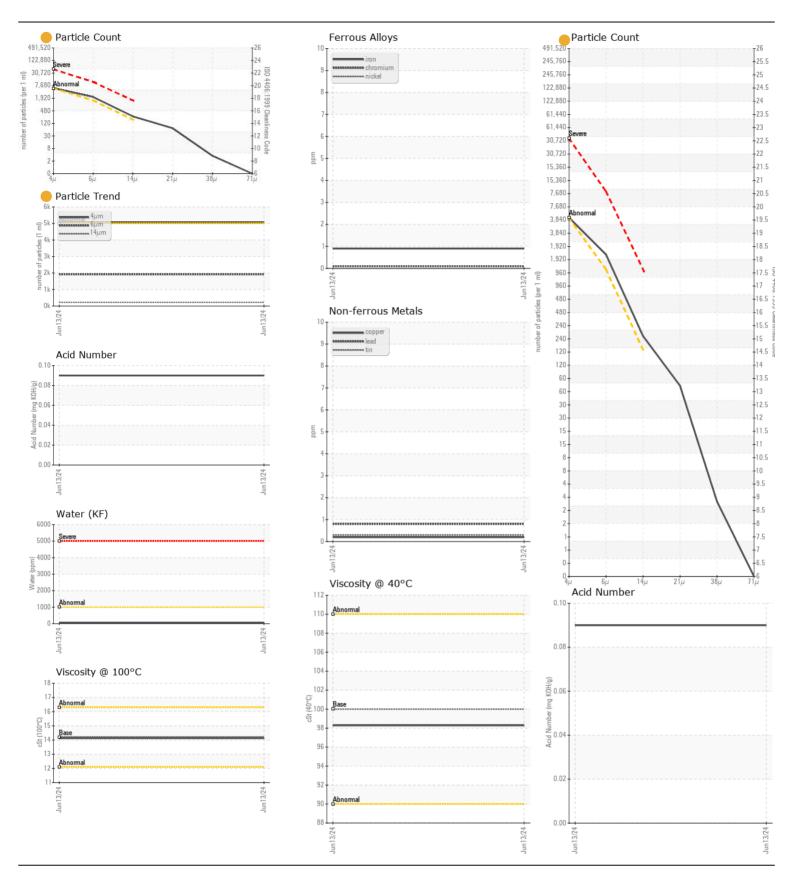
Machine Id

WILSONART

Vacuum Pump

TULCO LUBSOIL Synth Vacuum Pump Oil 100 (--- GAL)

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TILCOMMENDATION	Sample Number	OOW	Client Info	LITTIO TOTT	T0606210668	-	
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Date		Client Info		13 Jun 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed	1113	Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status		Client inio		ATTENTION		
					ATTENTION		
WEAR	Iron	ppm	ASTM D5185m	>20	<1		
VV E/AIT	Chromium	ppm	ASTM D5185m	>20	<1		
All component wear rates are normal. The wear metal levels do not reflect the reported failures.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>20	2		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		<1		
	Tin	ppm	ASTM D5185m	>20	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	LIGHT		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>15	<1		
	Potassium	ppm	ASTM D5185m	>20	<1		
There is a moderate amount of particulates present in the oil. The	Water	%	ASTM D6304	>.1	0.005		
water content is negligible. No other contaminants were detected in the	ppm Water	ppm	ASTM D6304	>1000	50		
oil.	Particles >4µm		ASTM D7647		5050		
	Particles >6µm		ASTM D7647		919		
	Particles >14μm		ASTM D7647		228		
	Particles >21µm		ASTM D7647		62		
	Particles >38µm		ASTM D7647		3		
	Particles >71μm		ASTM D7647		0		
	Oil Cleanliness			>19/17/14	20/18/15		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		57		
TEGID CONDITION	Boron		ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is	Barium	ppm	ASTM D5185m		0		
suitable for further service.	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		3		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m		146		
	Zinc	ppm	ASTM D5185m		41		
	Sulfur	ppm	ASTM D5185m		1148		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.09		
	Visc @ 40°C	cSt	ASTM D445	100	98.29		
	Visc @ 100°C	cSt	ASTM D445		14.13		
	Viscosity Index (VI)		ASTM D2270	142	147		
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Certificate L2367

Laboratory

Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : TO606210668 Lab Number : 06210668

Received **Tested** Unique Number: 11083532 Diagnosed

: 14 Jun 2024 - Doug Bogart Test Package: IND 2 (Additional Tests: KF, KV100, PQ, PrtCount, VI) To discuss this sample report, contact Customer Service at 1-800-237-1369.

: 14 Jun 2024

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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

MOTION INDUSTRIES

3918 RANGE RD TEMPLE, TX US 76504

Contact: RONNIE MCADAMS ronnie.mcadams@motion.com T: (254)773-4224

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)