**WEAR CONTAMINATION FLUID CONDITION**  **NORMAL SEVERE NORMAL** 

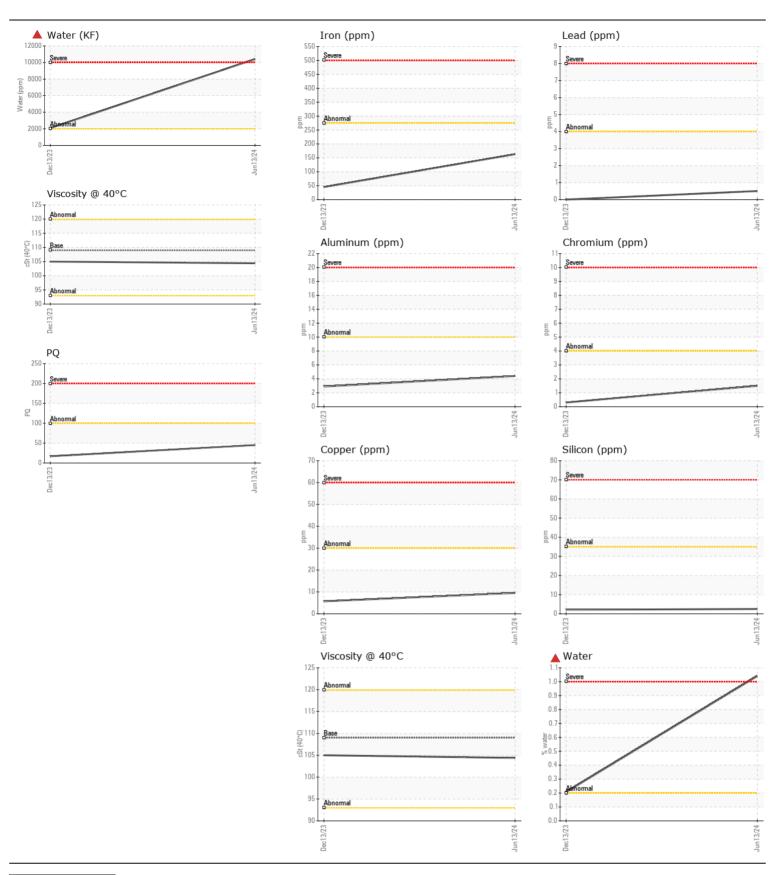
[BOLDING]

## **VOLVO PENTA 3950005825**

Starboard IPS

GEAR OIL SAE 75W90 ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.	Sample Number	00	Client Info	2.111071011	VPA059996	VPA044972	
	Sample Date		Client Info		13 Jun 2024	13 Dec 2023	
	Machine Age	hrs	Client Info		468	332	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	N/A	
	Filter Changed		Client Info		Not Changd	N/A	
	Sample Status				SEVERE	ATTENTION	
WEAR	PQ		ASTM D8184		45	17	
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>275	163	45	
	Chromium	ppm	ASTM D5185m	>4	2	<1	
	Nickel	ppm	ASTM D5185m	>4	2	<1	
	Titanium	ppm	ASTM D5185m	>3	<1	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>10	4	3	
	Lead	ppm	ASTM D5185m	>4	<1	0	
	Copper	ppm	ASTM D5185m	>30	10	6	
	Tin	ppm	ASTM D5185m	>3	<1	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>35	2	2	
Appearance is unacceptable. There is a high concentration of water present in the oil.	Potassium	ppm	ASTM D5185m	>20	6	2	
	Water	%	ASTM D6304	>0.2	<b>1.04</b>	0.207	
	ppm Water	ppm	ASTM D6304	>2000	<b>10400</b>	2070	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	LIGHT	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	MILKY	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	<b>Emulsified Water</b>	scalar	*Visual	>0.2	<b>0.2%</b>	0.2%	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		90	0	
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m	400	264	355	
	Barium	ppm	ASTM D5185m	200	0	0	
	Molybdenum	ppm	ASTM D5185m		<1	1	
	Manganese	ppm	ASTM D5185m		4	1	
	Magnesium	ppm	ASTM D5185m	12	21	28	
	Calcium	ppm	ASTM D5185m		0	22	
	Phosphorus	ppm	ASTM D5185m	1650	1090	1370	
	Zinc	ppm	ASTM D5185m	125	25	0	
	Sulfur	ppm	ASTM D5185m	22500	21526	25658	
	Visc @ 40°C	cSt	ASTM D445	109	104.4	105 108HUA 2 -	

Contact/Location: JOSHUA ? - VP705283





Laboratory Sample No.

Lab Number : 06210671 Unique Number : 11083535

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : VPA059996

Received **Tested** Diagnosed Test Package: MOB 1 (Additional Tests: KF, PQ)

: 14 Jun 2024 : 14 Jun 2024 - Doug Bogart

: 14 Jun 2024

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

US 34240 Contact: JOSHUA joshua@suncoastdmi.com

**SUNCOAST DIESEL MARINE** 

6341 PORTER ROAD, SUITE 6

T: (941)342-0033 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (941)342-0088

SARASOTA, FL