



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area  
**GM Seattle Off Raod Shop**  
 Machine Id  
**[GM Seattle Off Raod Shop] 28-433**  
 Component  
**Transmission (Auto)**  
 Fluid  
**LIEBHERR GEAR MF 80W (--- GAL)**

**RECOMMENDATION**

Resample at the next service interval to monitor. ( Customer Sample Comment:  
 Top Up Amount: 3 gallons )

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PE0003028</b>	PE0003374	PE12291090
Sample Date		Client Info		<b>04 Jun 2024</b>	13 Feb 2024	02 Nov 2021
Machine Age	hrs	Client Info		<b>5353</b>	4699	1165
Oil Age	hrs	Client Info		<b>654</b>	4699	1165
Filter Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed		Client Info		<b>Oil Added</b>	Changed	Not Change
Filter Changed		Client Info		<b>Changed</b>	Changed	---
Sample Status				<b>NORMAL</b>	ATTENTION	NORMAL

**WEAR**

All component wear rates are normal.

PQ		ASTM D8184	>50	<b>21</b>	17	---
Iron	ppm	ASTM D5185m	>160	<b>15</b>	17	14
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>5	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>50	<b>2</b>	2	1
Lead	ppm	ASTM D5185m	>50	<b>0</b>	8	1
Copper	ppm	ASTM D5185m	>225	<b>1</b>	5	3
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---

**CONTAMINATION**

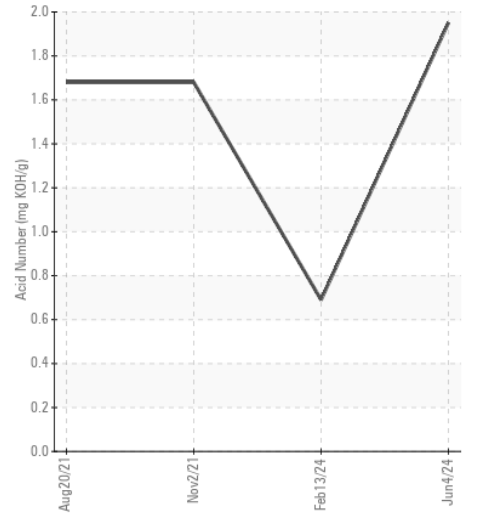
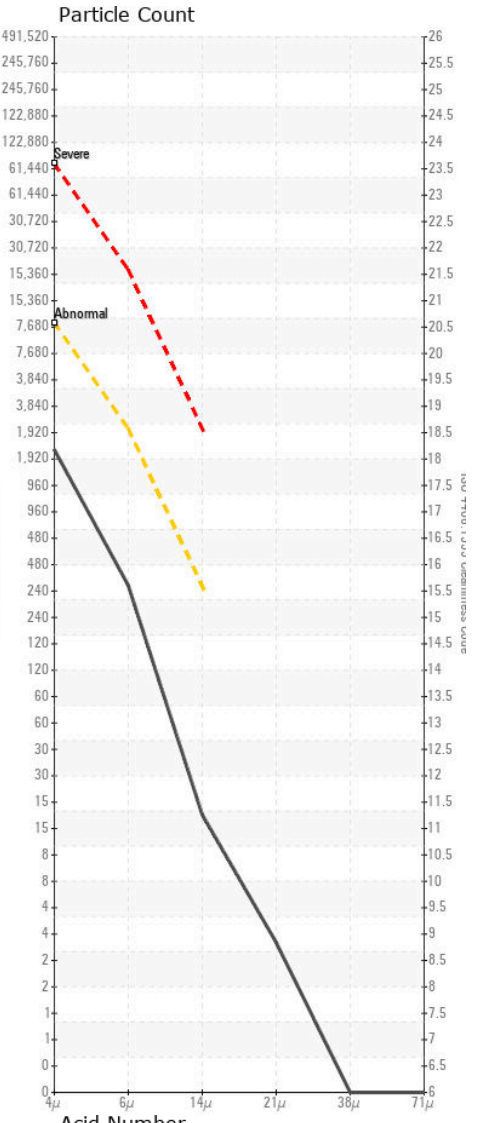
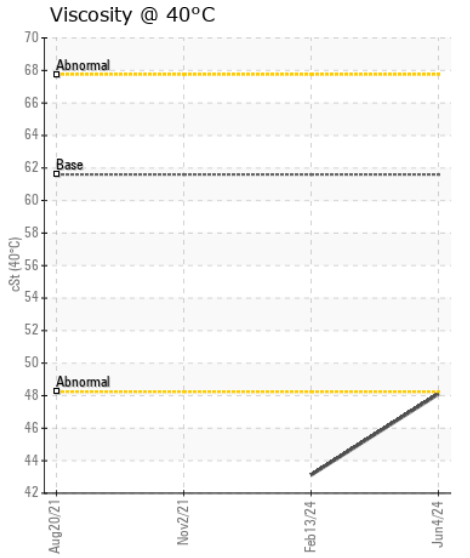
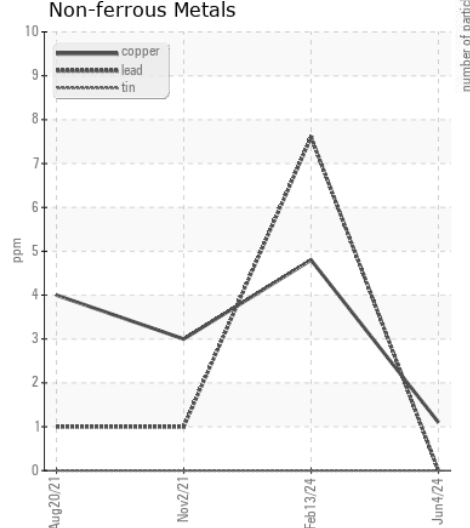
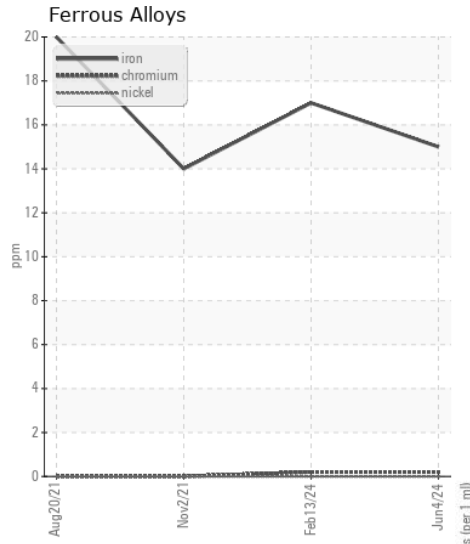
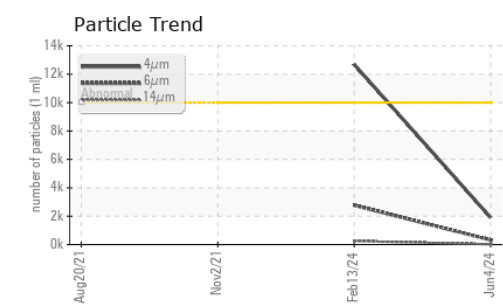
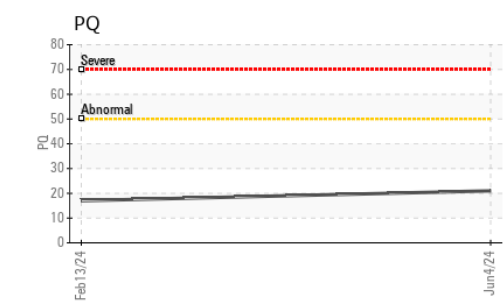
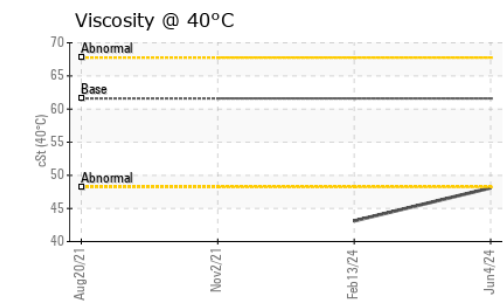
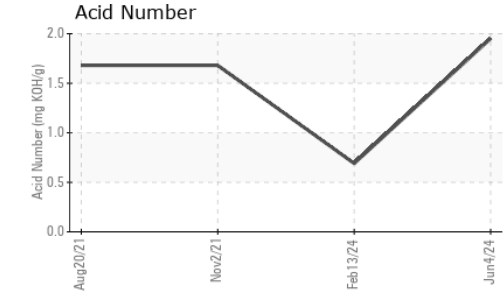
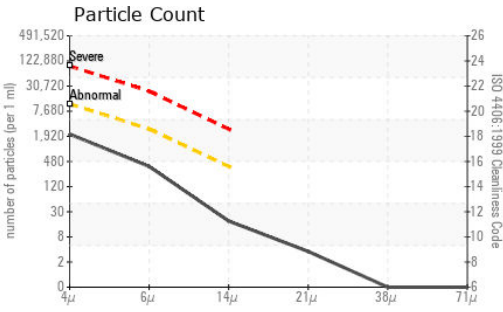
There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>20	<b>5</b>	6	8
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	2
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>10000	<b>1901</b>	12693	---
Particles >6µm		ASTM D7647	>2500	<b>321</b>	2779	---
Particles >14µm		ASTM D7647	>320	<b>16</b>	246	---
Particles >21µm		ASTM D7647	>80	<b>3</b>	74	---
Particles >38µm		ASTM D7647	>20	<b>0</b>	3	---
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>18/16/11</b>	21/19/15	20/16/11
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	---

**FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the fluid is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>0</b>	1	8
Boron	ppm	ASTM D5185m		<b>22</b>	0	108
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>16</b>	6	7
Calcium	ppm	ASTM D5185m		<b>3430</b>	829	3829
Phosphorus	ppm	ASTM D5185m		<b>1345</b>	464	1295
Zinc	ppm	ASTM D5185m		<b>1577</b>	500	1642
Sulfur	ppm	ASTM D5185m		<b>7434</b>	2491	---
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.951</b>	0.69	1.68
Visc @ 40°C	cSt	ASTM D445	61.6	<b>48.1</b>	43.12	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0003028 **Received** : 14 Jun 2024  
**Lab Number** : 06210676 **Tested** : 18 Jun 2024  
**Unique Number** : 11083540 **Diagnosed** : 18 Jun 2024 - Angela Borella  
**Test Package** : CONST ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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