



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
HC2231
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0923030	WC0784819	WC0761873
Sample Date		Client Info		07 Jun 2024	11 Mar 2024	10 Mar 2023
Machine Age	hrs	Client Info		2972	2481	761
Oil Age	hrs	Client Info		500	1720	0
Filter Age	hrs	Client Info		0	1720	0
Oil Changed		Client Info		Not Changed	Not Changed	Not Changed
Filter Changed		Client Info		Changed	Not Changed	Changed
Sample Status				NORMAL	NORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	1	5	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	0	1
Lead	ppm	ASTM D5185m	>10	<1	0	<1
Copper	ppm	ASTM D5185m	>75	3	2	3
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

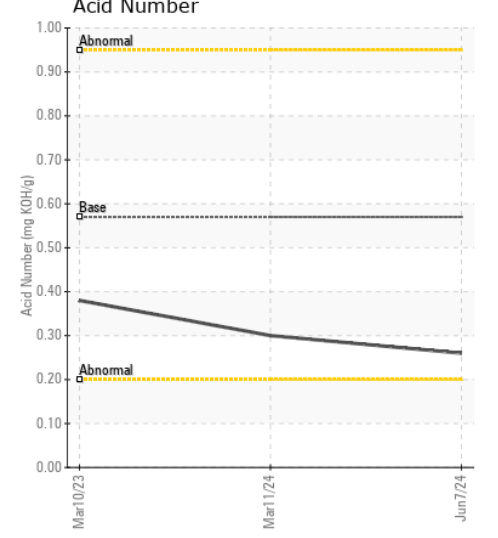
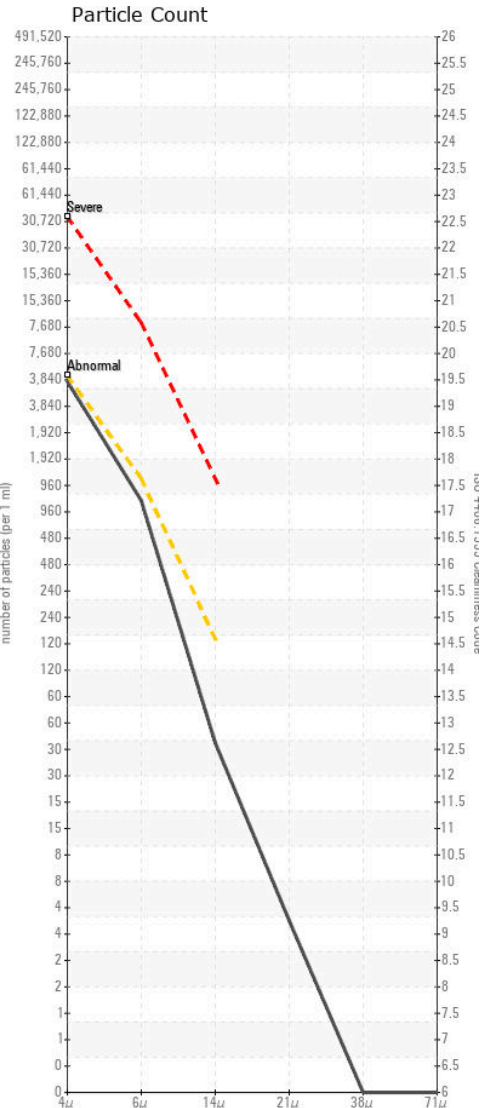
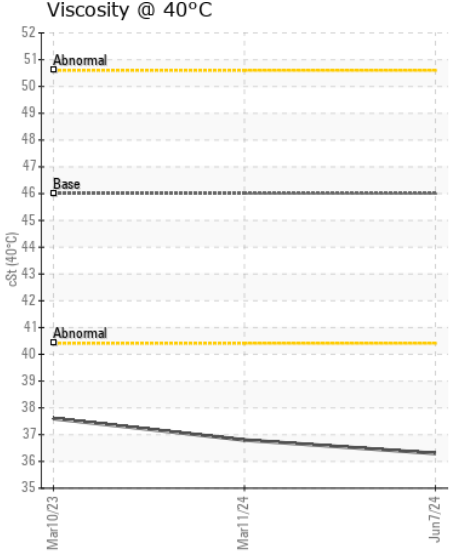
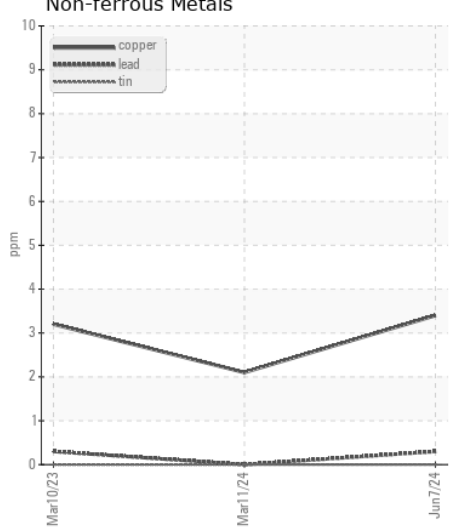
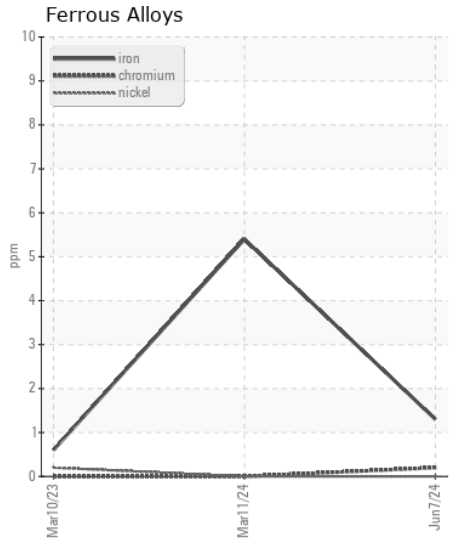
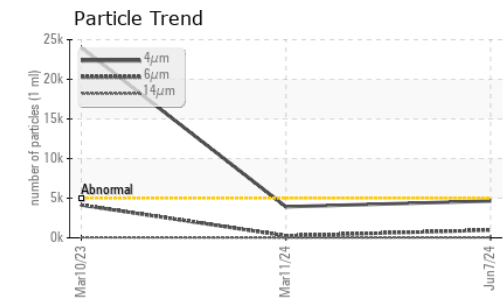
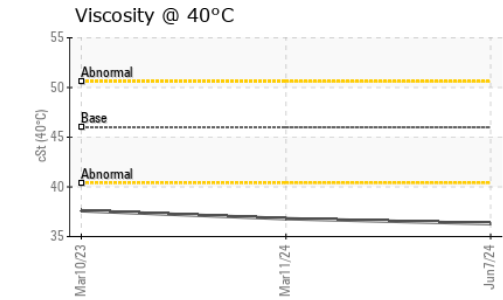
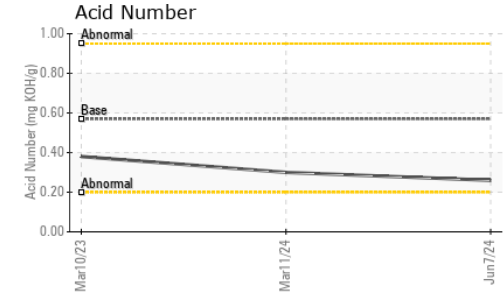
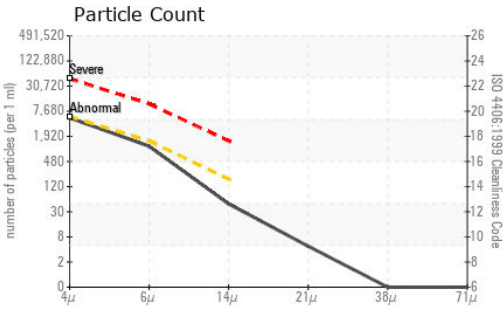
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	1	2	0
Potassium	ppm	ASTM D5185m	>20	<1	0	1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	4648	3919	▲ 24002
Particles >6µm		ASTM D7647	>1300	975	257	▲ 4139
Particles >14µm		ASTM D7647	>160	41	18	59
Particles >21µm		ASTM D7647	>40	4	5	4
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/17/13	19/15/11	▲ 22/19/13
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	<1	0
Boron	ppm	ASTM D5185m	5	0	3	0
Barium	ppm	ASTM D5185m	5	<1	0	0
Molybdenum	ppm	ASTM D5185m	5	1	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	25	1	0	0
Calcium	ppm	ASTM D5185m	200	33	32	34
Phosphorus	ppm	ASTM D5185m	300	274	277	255
Zinc	ppm	ASTM D5185m	370	345	301	324
Sulfur	ppm	ASTM D5185m	2500	922	2082	932
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.26	0.30	0.38
Visc @ 40°C	cSt	ASTM D445	46	36.3	36.8	37.6



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0923030 **Received** : 14 Jun 2024
Lab Number : 06210698 **Tested** : 18 Jun 2024
Unique Number : 11083562 **Diagnosed** : 18 Jun 2024 - Wes Davis
Test Package : CONST

BUCKNER HEAVY LIFT
 4732 NC 54 EAST
 GRAHAM, NC
 US 27253-9215
 Contact: MICHAEL LAWSON
 michael@bucknercompanies.com
 T: (336)376-8888
 F: (336)376-4090

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)