



WEAR	NORMAL
CONTAMINATION	MARGINAL
FLUID CONDITION	NORMAL

Machine Id
PHOENIX MIXER 259

Component
Diesel Engine

Fluid
DIESEL ENGINE OIL SAE 15W40 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. No other corrective action is recommended at this time.

WEAR

All component wear rates are normal.

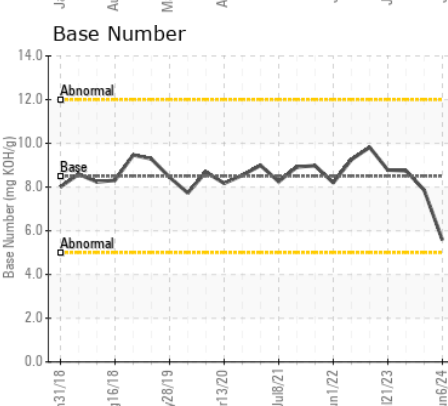
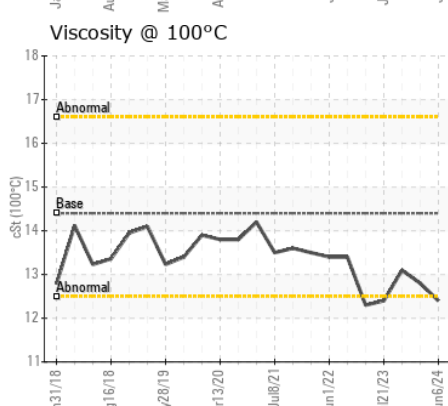
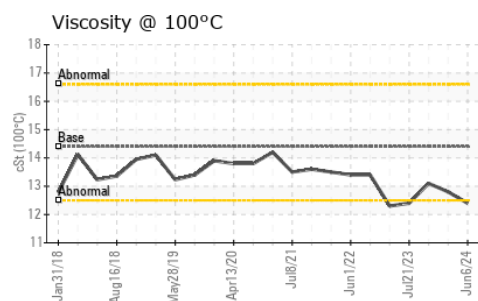
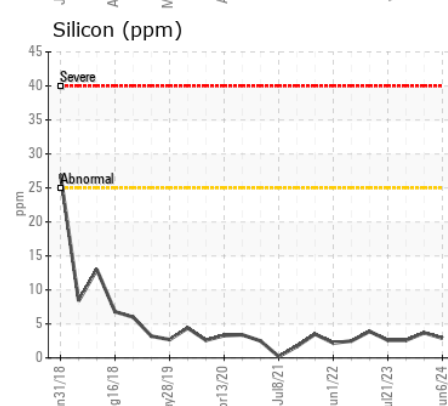
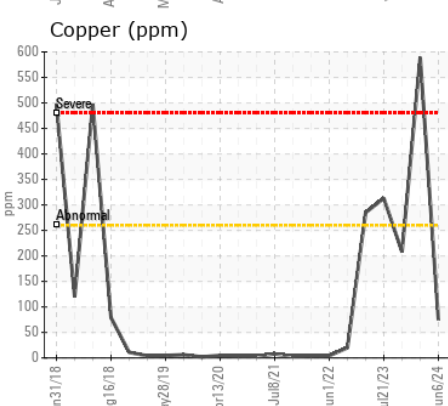
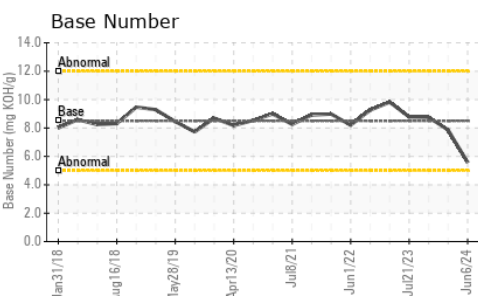
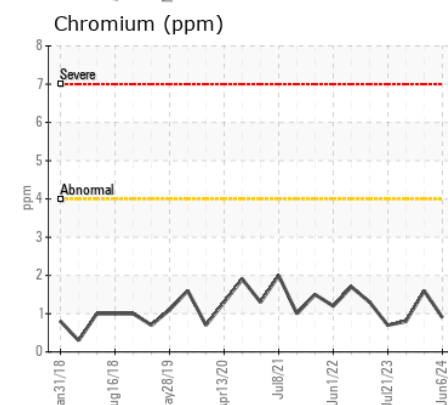
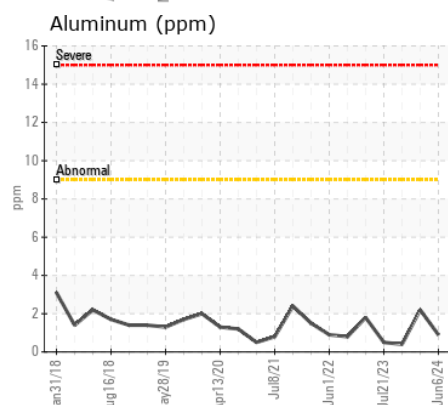
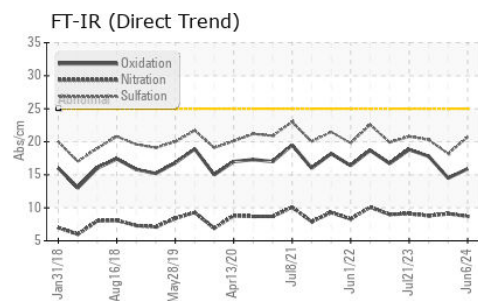
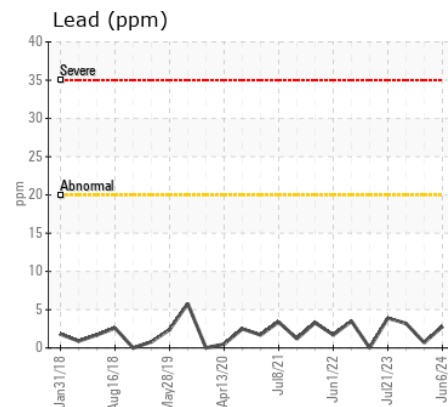
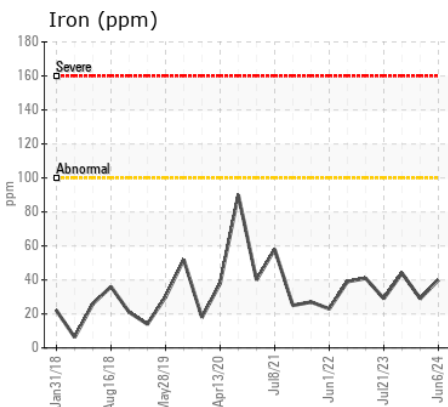
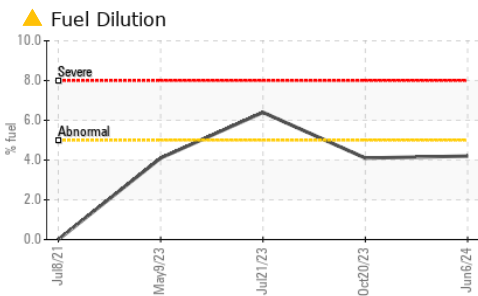
CONTAMINATION

Light fuel dilution occurring. No other contaminants were detected in the oil.

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LP0000984	PCA0109568	LP0000977
Sample Date		Client Info		06 Jun 2024	01 Mar 2024	20 Oct 2023
Machine Age	hrs	Client Info		15556	14940	14282
Oil Age	hrs	Client Info		500	500	500
Filter Age	hrs	Client Info		500	500	500
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		N/A	Changed	Changed
Sample Status				MARGINAL	ABNORMAL	MARGINAL
Iron	ppm	ASTM D5185m	>100	40	29	44
Chromium	ppm	ASTM D5185m	>4	<1	2	<1
Nickel	ppm	ASTM D5185m	>4	0	0	0
Titanium	ppm	ASTM D5185m	>2	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>9	<1	2	<1
Lead	ppm	ASTM D5185m	>20	3	<1	3
Copper	ppm	ASTM D5185m	>260	75	▲ 589	208
Tin	ppm	ASTM D5185m	>4	0	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>25	3	4	3
Potassium	ppm	ASTM D5185m	>20	3	32	<1
Fuel	%	ASTM D3524	>5	▲ 4.2	<1.0	▲ 4.1
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.3	0.2	0.3
Nitration	Abs/cm	*ASTM D7624	>20	8.7	9.1	8.8
Sulfation	Abs/.1mm	*ASTM D7415	>30	20.7	18.2	20.3
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m	>158	5	21	2
Boron	ppm	ASTM D5185m	250	7	8	11
Barium	ppm	ASTM D5185m	10	0	0	0
Molybdenum	ppm	ASTM D5185m	100	12	41	60
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	450	84	169	786
Calcium	ppm	ASTM D5185m	3000	2416	1754	1245
Phosphorus	ppm	ASTM D5185m	1150	845	866	1015
Zinc	ppm	ASTM D5185m	1350	1111	1043	1268
Sulfur	ppm	ASTM D5185m	4250	3667	3249	2962
Oxidation	Abs/.1mm	*ASTM D7414	>25	15.9	14.5	17.8
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	5.58	7.86	8.75
Visc @ 100°C	cSt	ASTM D445	14.4	12.4	12.8	13.1



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LP0000984 **Received** : 14 Jun 2024
Lab Number : 06210897 **Tested** : 19 Jun 2024
Unique Number : 11083761 **Diagnosed** : 19 Jun 2024 - Wes Davis
Test Package : MOB 2 (Additional Tests: FuelDilution, PercentFuel)

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)