WEAR CONTAMINATION FLUID CONDITION

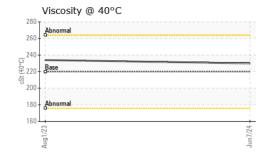
NORMAL NORMAL

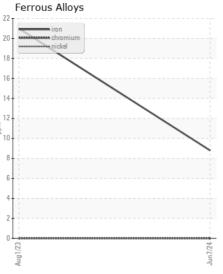
Machine Id

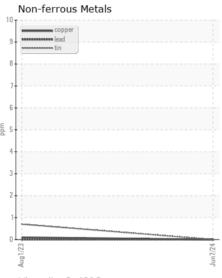
HC2232 - S1

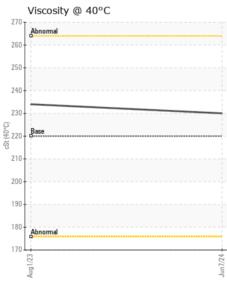
Front Swing Drive

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		WC0952014	WC0823705	
	Sample Date		Client Info		07 Jun 2024	01 Aug 2023	
	Machine Age	hrs	Client Info		2552	1054	
	Oil Age	hrs	Client Info		1000	1054	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Not Changd	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>400	9	21	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	
	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>25	0	<1	
	Lead	ppm	ASTM D5185m		0	0	
	Copper	ppm	ASTM D5185m	>200	0	<1	
	Tin	ppm	ASTM D5185m	>10	0	<1	
	Vanadium	ppm	ASTM D5185m		<1	<1	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		<1	<1	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		1	4	
	Water		WC Method	>0.2	NEG	NEG	
	Silt	scalar	*Visual	NONE	LIGHT	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	4	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	50	3	0	
	Barium	ppm	ASTM D5185m	15	1	0	
	Molybdenum	ppm	ASTM D5185m	15	0	0	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m	50	0	0	
	Calcium	ppm	ASTM D5185m	50	2	<1	
	Phosphorus	ppm	ASTM D5185m	350	315	30	
	Zinc	ppm	ASTM D5185m	100	29	0	
	Sulfur	ppm	ASTM D5185m	12500	5328	2864	
	Visc @ 40°C	cSt	ASTM D445	220	230	234	











Certificate L2367

Laboratory Sample No.

Lab Number : 06210968 Unique Number : 11083832 Test Package : CONST

: WC0952014

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 14 Jun 2024 **Tested** : 17 Jun 2024

Diagnosed : 17 Jun 2024 - Wes Davis **BUCKNER HEAVY LIFT** 4732 NC 54 EAST

GRAHAM, NC US 27253-9215

Contact: MICHAEL LAWSON michaell@bucknercompanies.com

T: (336)376-8888 F: (336)376-4090

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)