

#### Machine Id VPF8646 Component Diesel Engine Fluid PETRO CANADA 15W40 (--- GAL)

### RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

### **WEAR**

All component wear rates are normal.

# CONTAMINATION

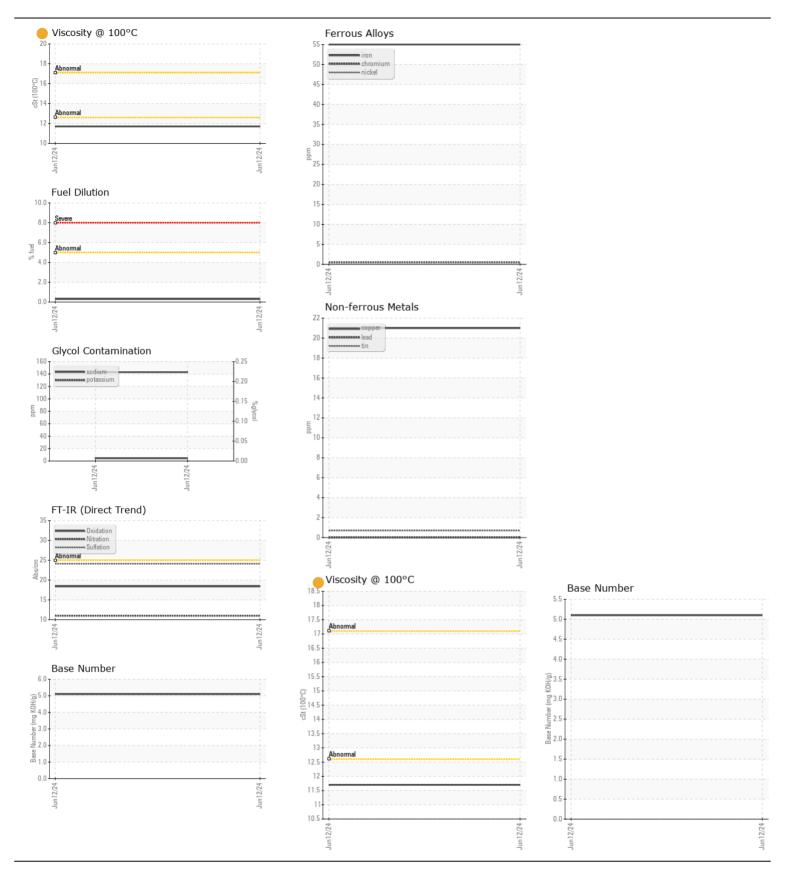
Fuel content negligible. Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components.

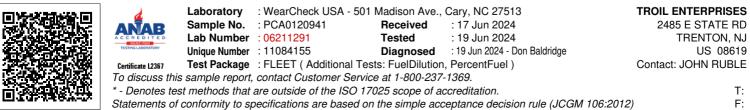
# FLUID CONDITION

The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0120941		
Sample Date		Client Info		12 Jun 2024		
Machine Age	mls	Client Info		21173		
Oil Age	mls	Client Info		21173		
Filter Age	mls	Client Info		21173		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status		0.0.0.1		ATTENTION		
Iron	ppm	ASTM D5185m	>100	55		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>4	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	>3	<1		
Aluminum	ppm	ASTM D5185m	>20	56		
Lead	ppm	ASTM D5185m	>40	0		
Copper	ppm	ASTM D5185m	>330	21		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>25	10		
Potassium	ppm	ASTM D5185m	>20	143		
Fuel	%	ASTM D3524	>5	0.3		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
Soot %	%	*ASTM D7844	>3	0.3		
Nitration	Abs/cm	*ASTM D7624	>20	11.0		
Sulfation	Abs/.1mm	*ASTM D7415	>30	24.1		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Codium				4		
Sodium	ppm	ASTM D5185m		-		
Boron	ppm	ASTM D5185m		16		
Barium	ppm	ASTM D5185m		0 4		
Molybdenum	ppm	ASTM D5185m				
Manganese	ppm	ASTM D5185m		3		
Magnesium	ppm	ASTM D5185m		706		
Calcium	ppm	ASTM D5185m ASTM D5185m		1229		
Phosphorus	ppm			695 707		
Zinc	ppm	ASTM D5185m		797		
Sulfur	ppm	ASTM D5185m	. 05	2987		
Oxidation	Abs/.1mm	*ASTM D7414	>25	18.4		
Base Number (BN)	mg KOH/g	ASTM D2896		5.1		
Visc @ 100°C	cSt	ASTM D445		11.7		

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION ATTENTION





Contact/Location: JOHN RUBLE - TROTRE Page 2 of 2