

WEAR NORMAL CONTAMINATION ATTENTION FLUID CONDITION NORMAL

Machine Id SPECIAL Component Hydraulic System Fluid {not provided} (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

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All component wear rates are normal.

CONTAMINATION

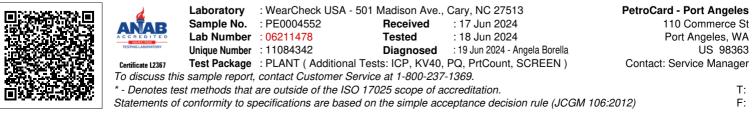
There is a moderate amount of particulates present in the oil.

FLUID CONDITION

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PE0004552		
Sample Date		Client Info		16 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ATTENTION		
PQ		ASTM D8184		16		
Iron	ppm	ASTM D5185m	>20	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		1		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	<1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	000	ASTM D5185m	>20	2		
	ppm			2 <1		
Potassium	ppm	ASTM D5185m	>20	<1 NEG		
Water		WC Method	>0.1	6970		
Particles >4µm		ASTM D7647 ASTM D7647	>5000 >1300			
Particles >6µm		ASTM D7647 ASTM D7647	>160	923 61		
Particles >14µm		ASTM D7647 ASTM D7647	>100	12		
Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647		0		
Particles >30µm		ASTM D7647 ASTM D7647	>10	0		
Oil Cleanliness		ISO 4406 (c)		0 20/17/13		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORE		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
	Social	visual	20.1			
Sodium	ppm	ASTM D5185m		4		
Boron	ppm	ASTM D5185m		328		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		1266		
Zinc	ppm	ASTM D5185m		6		
Sulfur	ppm	ASTM D5185m		28020		
Acid Number (AN)	mg KOH/g	ASTM D8045		1.69		
Visc @ 40°C	cSt	ASTM D445		326		
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Contact/Location: Service Manager - PETPORWA Page 2 of 2