



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
BT6397
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0762737	WC0354439	---
Sample Date		Client Info		14 Aug 2023	12 Jan 2022	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Changed	Not Changed	---
Filter Changed		Client Info		Changed	Not Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	12	9	---
Chromium	ppm	ASTM D5185m	>10	1	<1	---
Nickel	ppm	ASTM D5185m	>10	<1	0	---
Titanium	ppm	ASTM D5185m		<1	<1	---
Silver	ppm	ASTM D5185m		0	<1	---
Aluminum	ppm	ASTM D5185m	>10	2	2	---
Lead	ppm	ASTM D5185m	>10	<1	0	---
Copper	ppm	ASTM D5185m	>75	<1	<1	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	▲ MODER	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

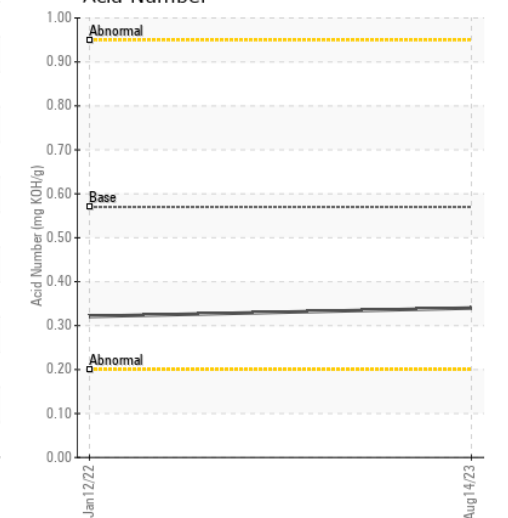
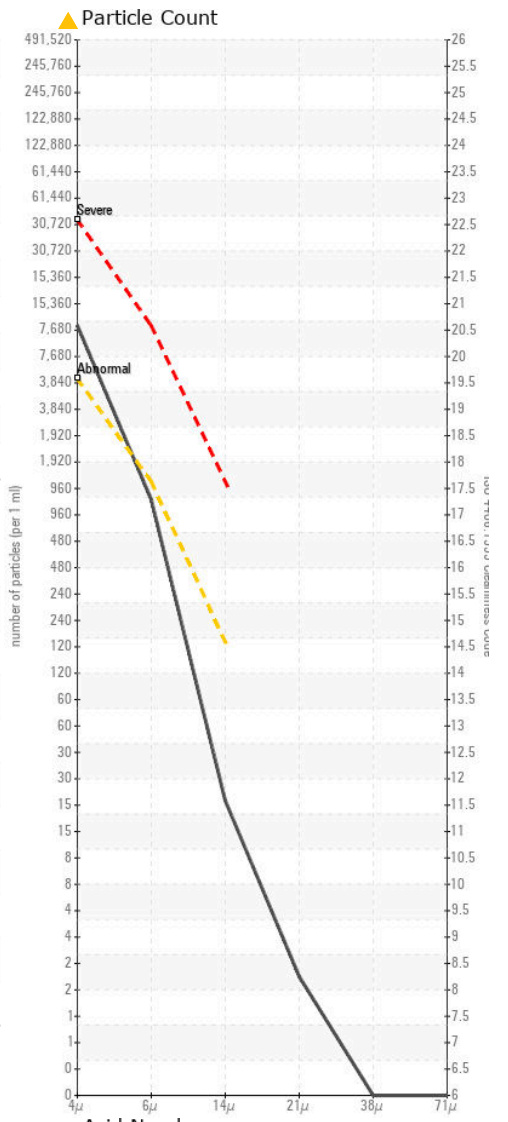
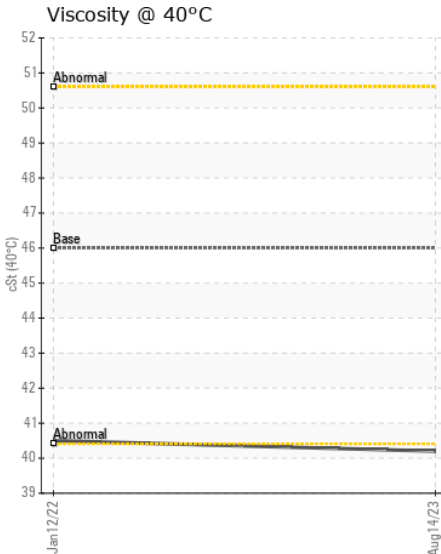
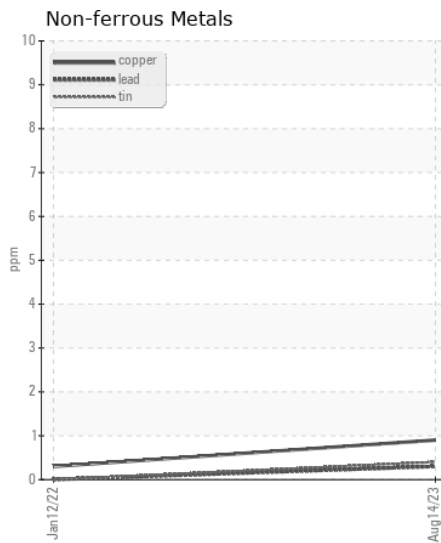
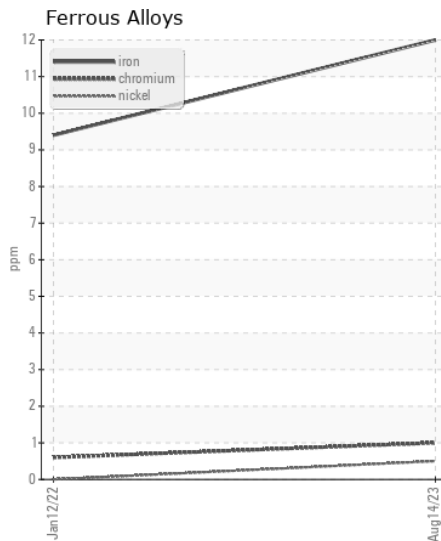
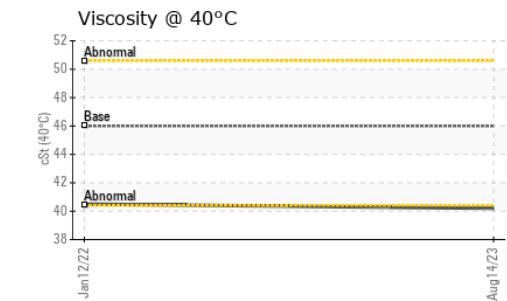
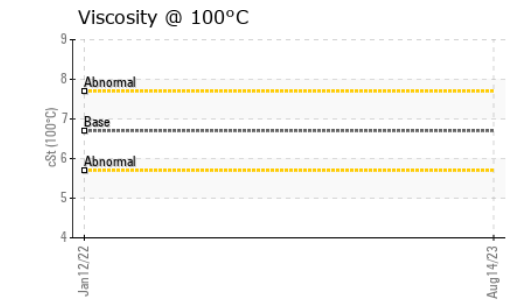
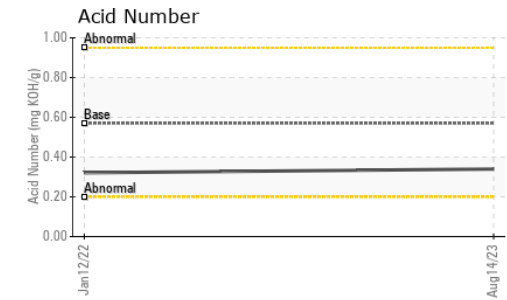
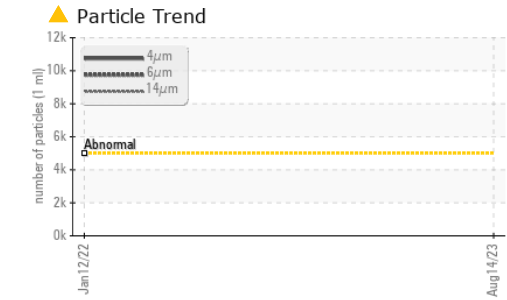
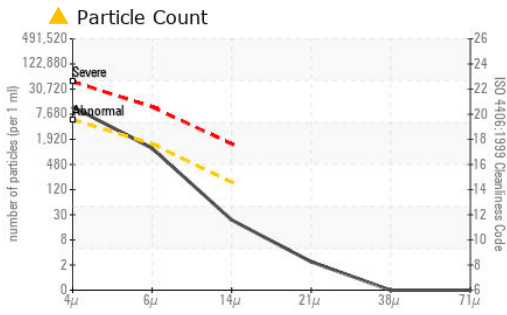
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	3	4	---
Potassium	ppm	ASTM D5185m	>20	1	<1	---
Water		WC Method	>0.1	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	▲ 10054	---	---
Particles >6µm		ASTM D7647	>1300	1026	---	---
Particles >14µm		ASTM D7647	>160	20	---	---
Particles >21µm		ASTM D7647	>40	2	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/17/11	---	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	1	---
Boron	ppm	ASTM D5185m	5	0	7	---
Barium	ppm	ASTM D5185m	5	0	0	---
Molybdenum	ppm	ASTM D5185m	5	<1	<1	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m	25	31	32	---
Calcium	ppm	ASTM D5185m	200	91	101	---
Phosphorus	ppm	ASTM D5185m	300	317	329	---
Zinc	ppm	ASTM D5185m	370	404	395	---
Sulfur	ppm	ASTM D5185m	2500	5694	5676	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.34	0.321	---
Visc @ 40°C	cSt	ASTM D445	46	40.2	40.5	---
Visc @ 100°C	cSt	ASTM D445	6.7	6.8	---	---
Viscosity Index (VI)	Scale	ASTM D2270	97	126	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0762737 **Received** : 17 Jun 2024
Lab Number : 06211549 **Tested** : 18 Jun 2024
Unique Number : 11084413 **Diagnosed** : 18 Jun 2024 - Don Baldrige
Test Package : MOB 2 (Additional Tests: KV100, VI)

HIAB USA - ST LOUIS
 2367 CASSENS DR
 FENTON, MO
 US 63026
 Contact: BRETT HIGGINS
 brett.higgins@hiab.com
 T: (636)575-5136
 F: (636)677-5800

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)