



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Area  
**ROYAL PURPLE**  
Machine Id  
**BROWN BAUER**  
Component  
**Gearbox**  
Fluid  
**{not provided} (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

## WEAR

All component wear rates are normal.

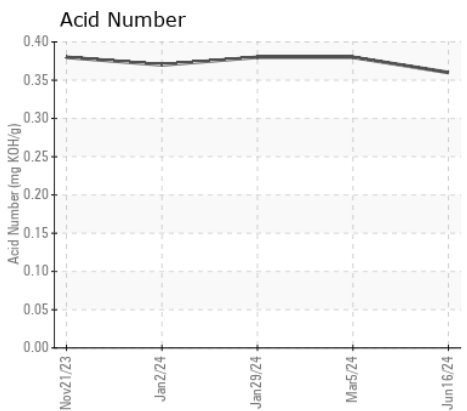
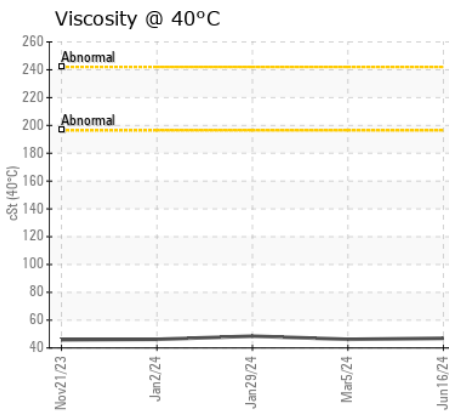
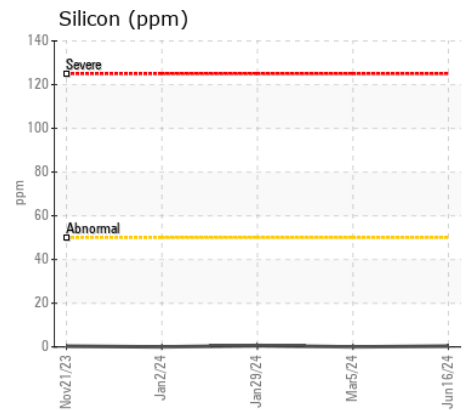
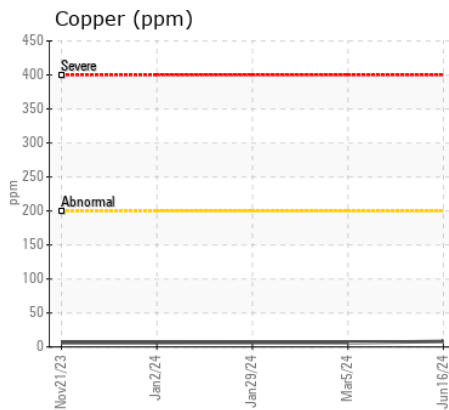
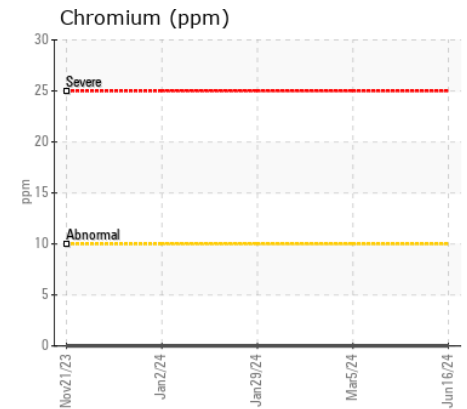
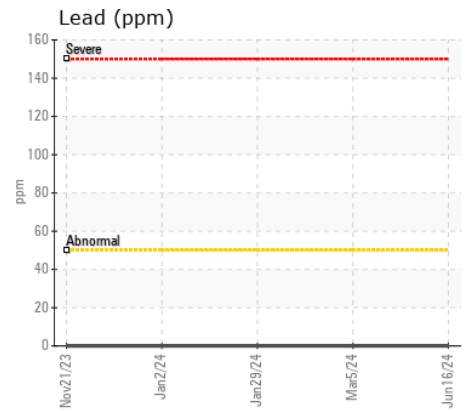
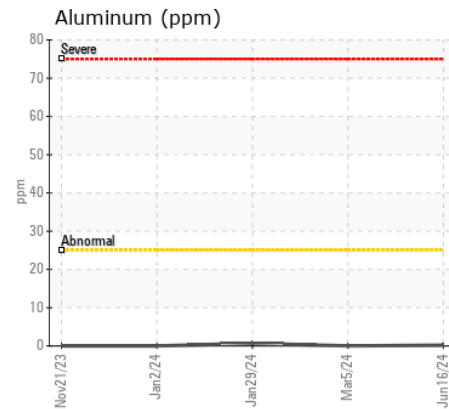
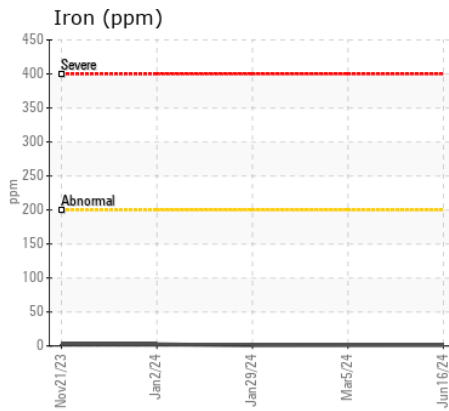
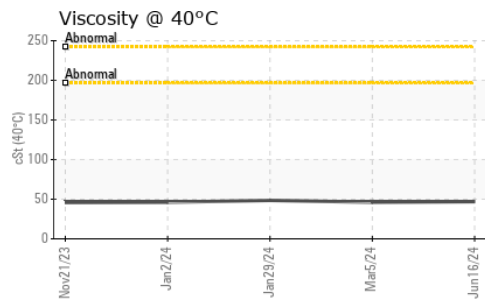
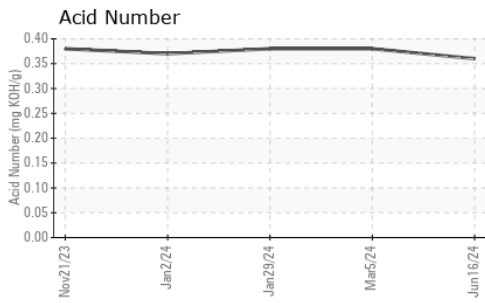
## CONTAMINATION

There is no indication of any contamination in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>HPL0004587</b>	HPL0004649	HPL0002692
Sample Date		Client Info		<b>16 Jun 2024</b>	05 Mar 2024	29 Jan 2024
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>200	<b>1</b>	1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>8</b>	6	6
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silicon	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	<1
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Sodium	ppm	ASTM D5185m		<b>2</b>	0	0
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	2
Calcium	ppm	ASTM D5185m		<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>90</b>	77	99
Zinc	ppm	ASTM D5185m		<b>11</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>21810</b>	18466	19636
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.36</b>	0.38	0.38
Visc @ 40°C	cSt	ASTM D445		<b>46.9</b>	46.2	48.5



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HPL0004587  
**Lab Number** : 06211905  
**Unique Number** : 11084769  
**Test Package** : MOB 2

**Received** : 17 Jun 2024  
**Tested** : 18 Jun 2024  
**Diagnosed** : 18 Jun 2024 - Wes Davis

**EAST DUBUQUE NITROGEN PRODUCTS**  
 16675 HWY 20 WEST  
 EAST DUBUQUE, IL  
 US 61025  
 Contact: ABDUL QAYYUM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
 F: (815)747-2175