



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
[SPM702306]
 Machine Id
SENNEBOGEN 835 835.0.3213
 Component
Left Final Drive
 Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

WEAR

Gear wear is indicated. All other component wear rates are normal.

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

FLUID CONDITION

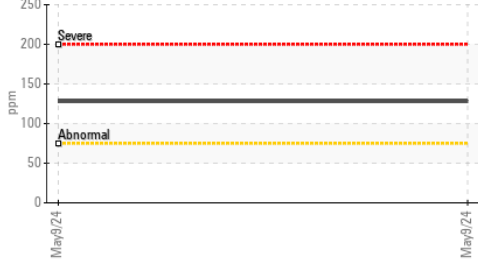
The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP446153	---	---
Sample Date		Client Info		09 May 2024	---	---
Machine Age	hrs	Client Info		2305	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Not Changed	---	---
Sample Status				ABNORMAL	---	---
Iron	ppm	ASTM D5185m	>500	▲ 518	---	---
Chromium	ppm	ASTM D5185m	>10	10	---	---
Nickel	ppm	ASTM D5185m	>10	<1	---	---
Titanium	ppm	ASTM D5185m		2	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	● 21	---	---
Lead	ppm	ASTM D5185m	>25	0	---	---
Copper	ppm	ASTM D5185m	>50	<1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>75	▲ 128	---	---
Potassium	ppm	ASTM D5185m	>20	12	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Sodium	ppm	ASTM D5185m	>170	4	---	---
Boron	ppm	ASTM D5185m	400	<1	---	---
Barium	ppm	ASTM D5185m	200	2	---	---
Molybdenum	ppm	ASTM D5185m	12	2	---	---
Manganese	ppm	ASTM D5185m		6	---	---
Magnesium	ppm	ASTM D5185m	12	14	---	---
Calcium	ppm	ASTM D5185m	150	107	---	---
Phosphorus	ppm	ASTM D5185m	1650	374	---	---
Zinc	ppm	ASTM D5185m	125	39	---	---
Sulfur	ppm	ASTM D5185m	22500	12804	---	---
Visc @ 40°C	cSt	ASTM D445	143	181	---	---

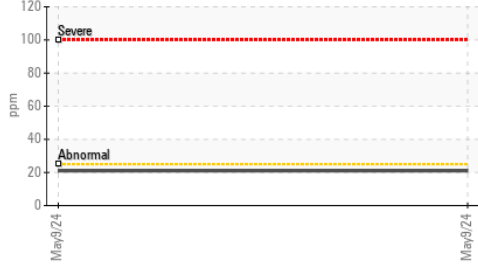
▲ Ferrous Alloys



▲ Silicon (ppm)



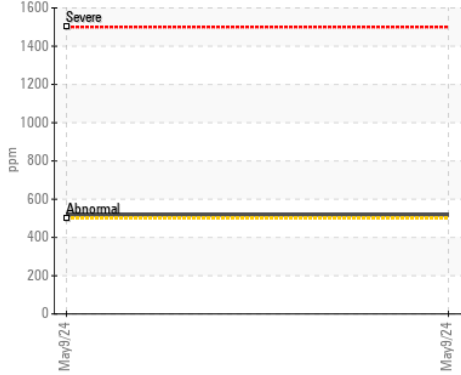
● Aluminum (ppm)



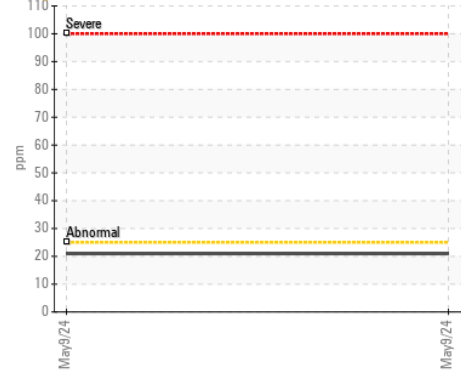
Viscosity @ 40°C



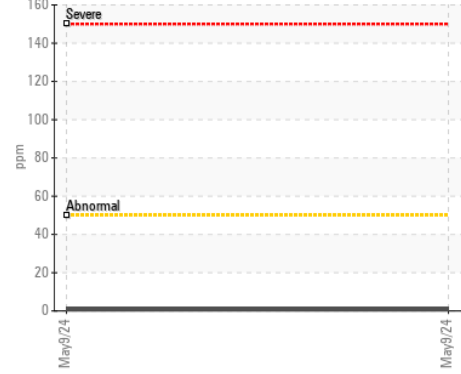
▲ Iron (ppm)



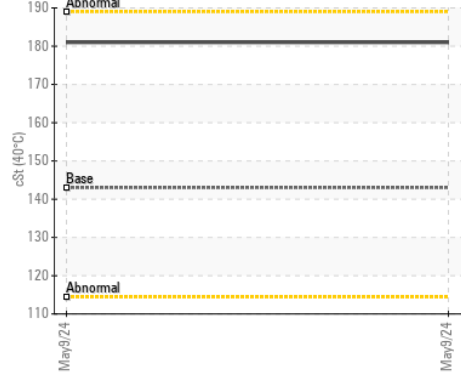
● Aluminum (ppm)



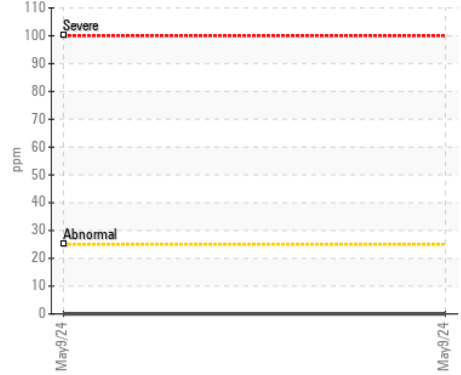
Copper (ppm)



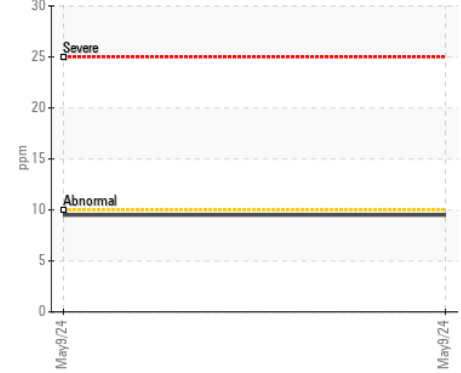
Viscosity @ 40°C



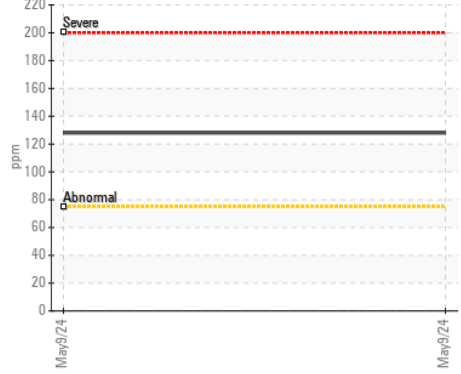
Lead (ppm)



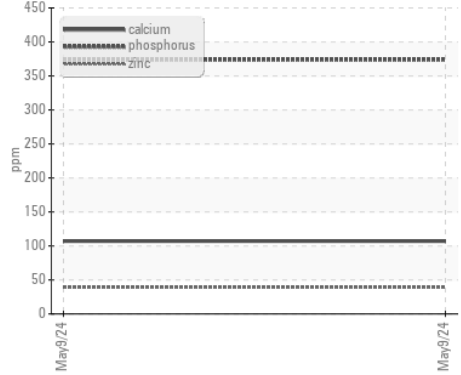
Chromium (ppm)



▲ Silicon (ppm)



Additives



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : VCP446153
 Lab Number : 06212182
 Unique Number : 11085046
 Test Package : MOB 1
 Received : 17 Jun 2024
 Tested : 19 Jun 2024
 Diagnosed : 19 Jun 2024 - Don Baldrige

SIMS METAL MANAGEMENT
 2500 S. PAULINA
 CHICAGO, IL
 US 60608
 Contact: RYAN WISE
 ryan.wise@simsmm.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)