

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	ATTENTION

Limit/Abn Current

History1

History2

Machine Id **15 (S/N 19865)** Component **Compressor** Fluid **PHILLIPS 66 TURBINE OIL ISO 68 (55 GAL)**

Test

UOM

Method

R	FC	OM	MFN	IDAT	ION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

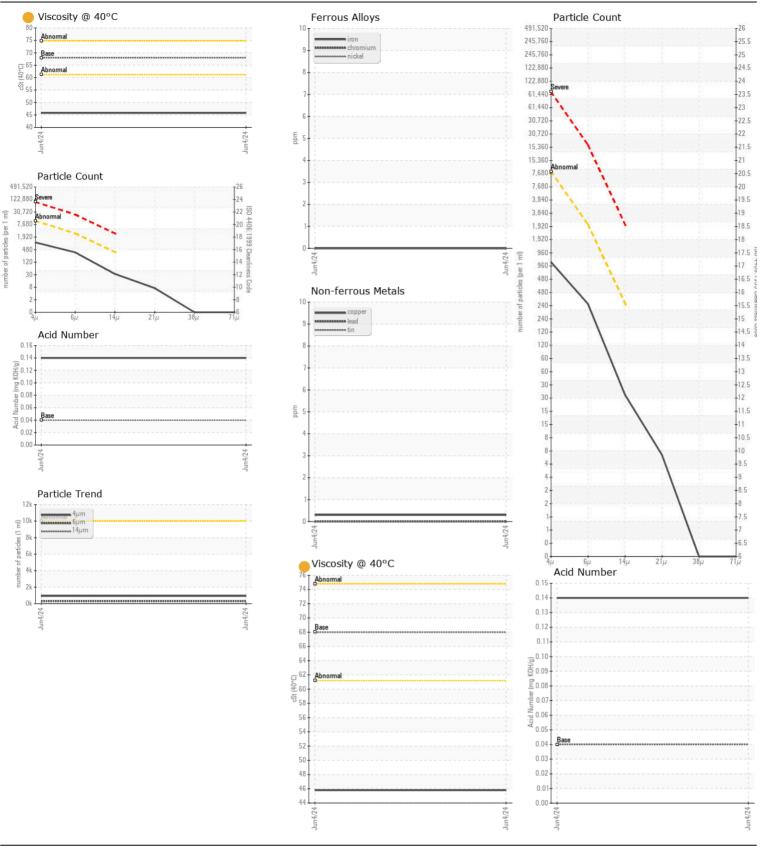
CONTAMINATION

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

1001	00101	Mothou	LITTIU/AUT	ountent	Thotory	THOLOTYZ
Sample Number		Client Info		CCSI2013472		
Sample Date		Client Info		04 Jun 2024		
Machine Age	hrs	Client Info		33100		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		N/A		
Sample Status				ATTENTION		
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>25	2		
Potassium	ppm	ASTM D5185m	>20	0		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>10000	934		
Particles >6µm		ASTM D7647	>2500	312		
Particles >14µm		ASTM D7647	>320	29		
Particles >21µm		ASTM D7647	>80	6		
Particles >38µm		ASTM D7647	>20	0		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/15/12		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		3		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		12		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		0		
Phosphorus	ppm	ASTM D5185m		4		
Zinc	ppm	ASTM D5185m		<1		
Sulfur	ppm	ASTM D5185m		78		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.04	0.14		
Visc @ 40°C	cSt	ASTM D445	68.0	45.8		
	301	1011110110	00.0			

FLUID CONDITION

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 MOHAWK INDUSTRIES Sample No. : CCSI2013472 Received 106 JOHN BANKSTON DR : 17 Jun 2024 Lab Number : 06212337 Tested SUMMERVILLE, GA : 19 Jun 2024 : 19 Jun 2024 - Don Baldridge US 30747 Unique Number : 11085201 Diagnosed Test Package : IND 2 (Additional Tests: PrtCount) Contact: DAVID PAYNE Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. dpayne@blakeandpendleton.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (423)309-1756 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (706)891-8049

Contact/Location: DAVID PAYNE - MOHSUM Page 2 of 2