



A Y2K Fluid Power Brand

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id

SANDER

Component

Hydraulic System

Fluid

CHEVRON RANDO HD 46 (100 LTR)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.

WEAR

All component wear rates are normal.

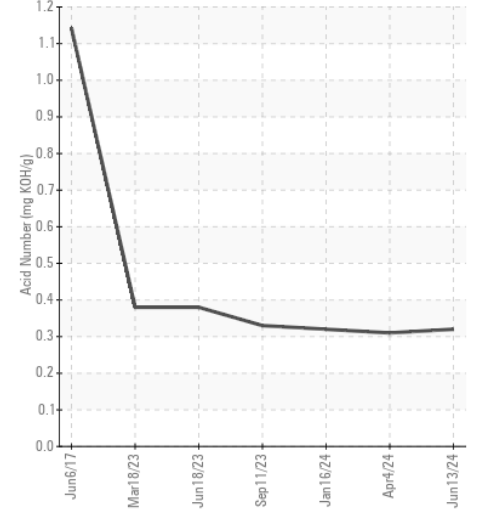
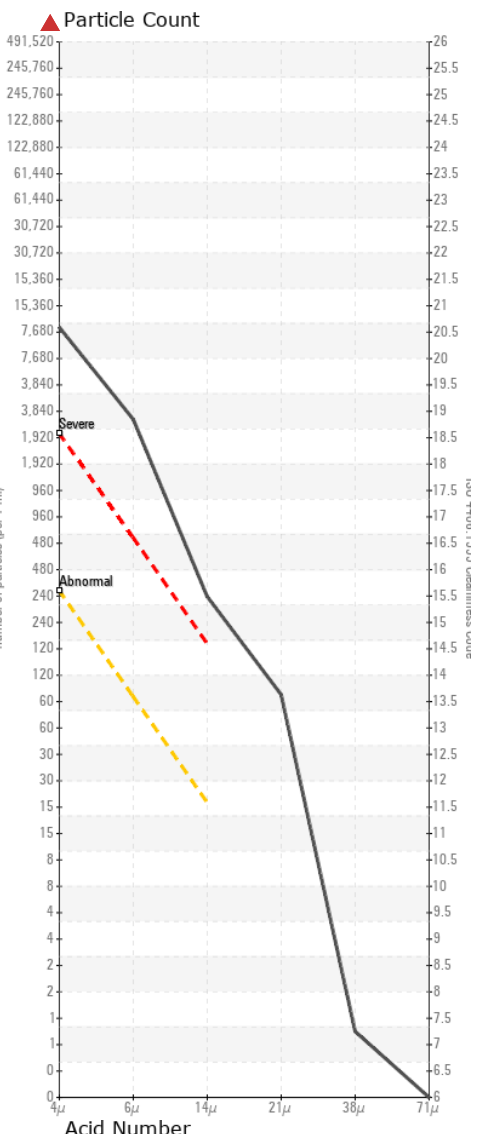
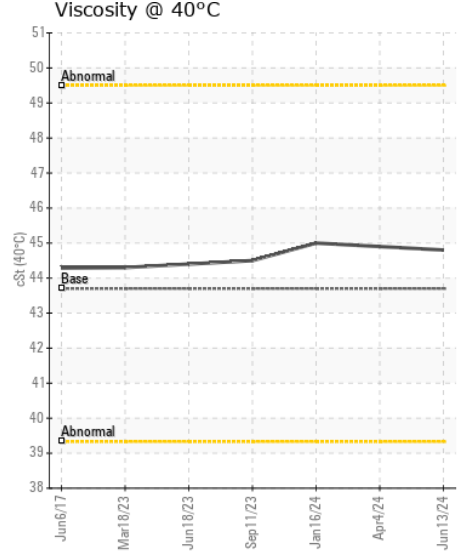
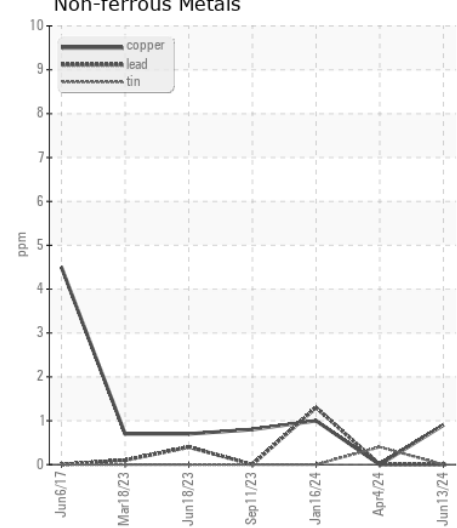
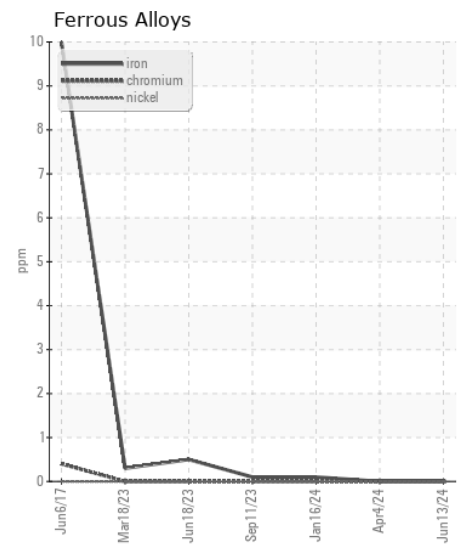
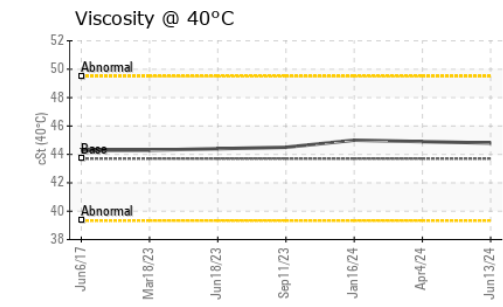
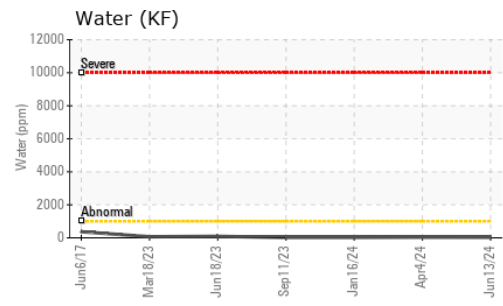
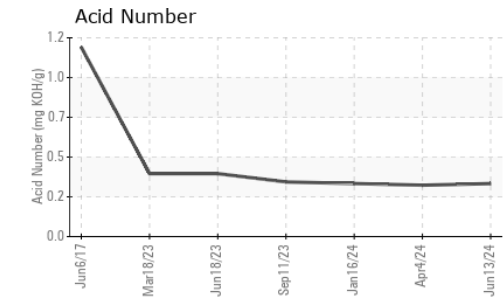
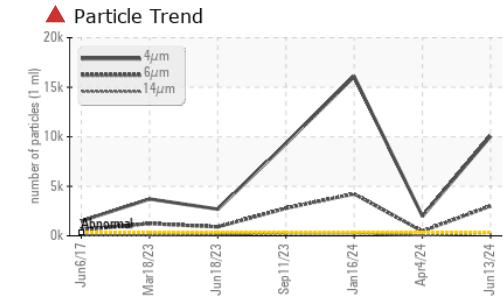
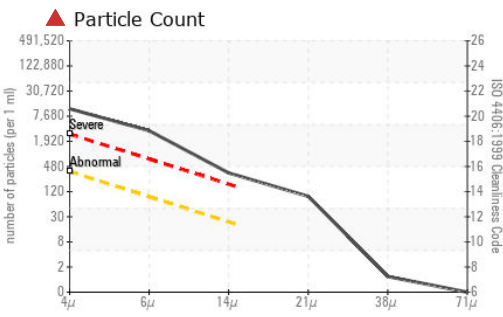
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		Y2K0001694	Y2K0001706	Y2K0001670
Sample Date		Client Info		13 Jun 2024	04 Apr 2024	16 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>20	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	1
Lead	ppm	ASTM D5185m	>10	0	0	1
Copper	ppm	ASTM D5185m	>75	<1	0	1
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
Water	%	ASTM D6304	>0.1	0.003	0.003	0.002
ppm Water	ppm	ASTM D6304	>1000	31	36	19
Particles >4µm		ASTM D7647	>320	▲ 10062	▲ 1984	▲ 16078
Particles >6µm		ASTM D7647	>80	▲ 3013	▲ 459	▲ 4236
Particles >14µm		ASTM D7647	>20	▲ 296	● 33	▲ 249
Particles >21µm		ASTM D7647	>4	▲ 82	● 9	▲ 53
Particles >38µm		ASTM D7647	>3	1	0	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>15/13/11	▲ 21/19/15	▲ 18/16/12	▲ 21/19/15
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		2	<1	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		2	5	4
Calcium	ppm	ASTM D5185m		49	48	57
Phosphorus	ppm	ASTM D5185m		326	345	364
Zinc	ppm	ASTM D5185m		415	427	426
Sulfur	ppm	ASTM D5185m		866	931	907
Acid Number (AN)	mg KOH/g	ASTM D8045		0.32	0.31	0.32
Visc @ 40°C	cSt	ASTM D445	43.7	44.8	44.9	45.0



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : Y2K0001694 **Received** : 17 Jun 2024
Lab Number : 06212346 **Tested** : 19 Jun 2024
Unique Number : 11085210 **Diagnosed** : 19 Jun 2024 - Wes Davis
Test Package : MOB 2 (Additional Tests: KF)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)