

#### Machine Id CR3312 Component Rear Swing Drive Fluid GEAR OIL ISO 220 (--- GAL)

## RECOMMENDATION

Resample at the next service interval to monitor.

#### WEAR

All component wear rates are normal.

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### **CONTAMINATION**

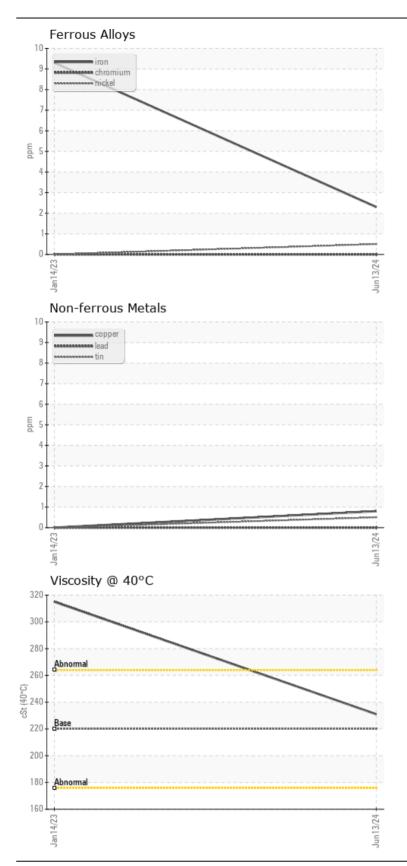
There is no indication of any contamination in the oil.

# **FLUID CONDITION**

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0935899	WC0751860	
Sample Date		Client Info		13 Jun 2024	14 Jan 2023	
Machine Age	hrs	Client Info		11130	8553	
Oil Age	hrs	Client Info		1000	1000	
Filter Age	hrs	Client Info		0	1000	
Oil Changed		Client Info		N/A	Changed	
Filter Changed		Client Info		N/A	Changed	
Sample Status				NORMAL	ATTENTION	
Iron	ppm	ASTM D5185m	>400	2	9	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>10	<1	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	0.5	0	0	
Aluminum	ppm	ASTM D5185m	>25	<1	0	
Lead	ppm	ASTM D5185m	>50	0	0	
Copper	ppm	ASTM D5185m	>200	<1	0	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>50	<1	<1	
Potassium	ppm	ASTM D5185m	>20	6	1	
Water		WC Method	>0.2	NEG	NEG	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m		1	0	
Boron	ppm	ASTM D5185m	50	7	106	
	nom	ASTM D5185m	15	0	0	
Barium	ppm					
Barium Molybdenum	ppm	ASTM D5185m	15	0	<1	
			15	0 <1	<1 0	
Molybdenum	ppm	ASTM D5185m	15 50			
Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m		<1	0	
Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	50	<1 2	0 1	
Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 50	<1 2 8	0 1 14	

Contact/Location: MICHAEL LAWSON - BUCGRA





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