



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**1215-121379 LIEBHERR LH40M 1215-121379**  
Component  
**Diesel Engine**  
Fluid  
**DIESEL ENGINE OIL SAE 5W30 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH0272333</b>	LH0212250	LH0212246
Sample Date		Client Info		<b>11 Jun 2024</b>	01 May 2023	17 Jan 2023
Machine Age	hrs	Client Info		<b>4940</b>	2884	2502
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Not Chngd</b>	Changed	Changed
Filter Changed		Client Info		<b>Not Chngd</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	ATTENTION

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>1</b>	4	4
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>2</b>	0	1
Lead	ppm	ASTM D5185m	>30	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>125	<b>1</b>	2	4
Tin	ppm	ASTM D5185m	>5	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

There is no indication of any contamination in the oil.

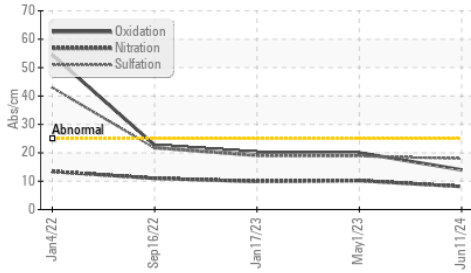
Silicon	ppm	ASTM D5185m	>60	<b>5</b>	7	6
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	2	<1
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	1.2
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>8.1</b>	10.2	9.9
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>17.9</b>	18.8	18.9
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

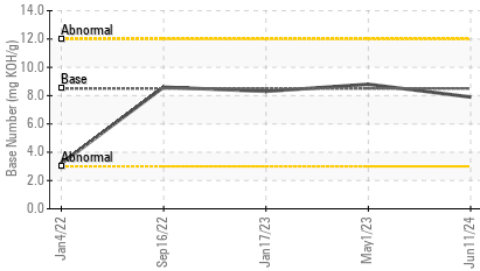
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>1</b>	1	<1
Boron	ppm	ASTM D5185m	250	<b>34</b>	104	96
Barium	ppm	ASTM D5185m	10	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	100	<b>17</b>	46	47
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	450	<b>363</b>	930	891
Calcium	ppm	ASTM D5185m	3000	<b>1956</b>	1400	1299
Phosphorus	ppm	ASTM D5185m	1150	<b>887</b>	748	696
Zinc	ppm	ASTM D5185m	1350	<b>1004</b>	939	856
Sulfur	ppm	ASTM D5185m	4250	<b>3639</b>	2642	2660
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>14.0</b>	20.0	20.2
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>7.9</b>	8.8	8.3
Visc @ 100°C	cSt	ASTM D445	10.9	<b>12.8</b>	11.6	11.7

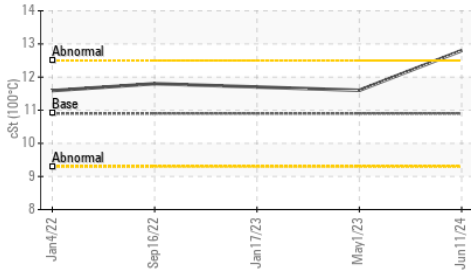
**FT-IR (Direct Trend)**



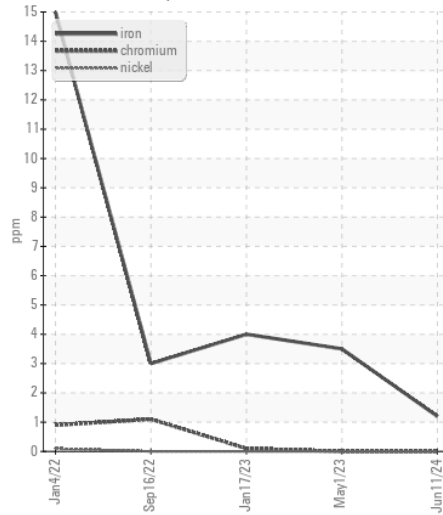
**Base Number**



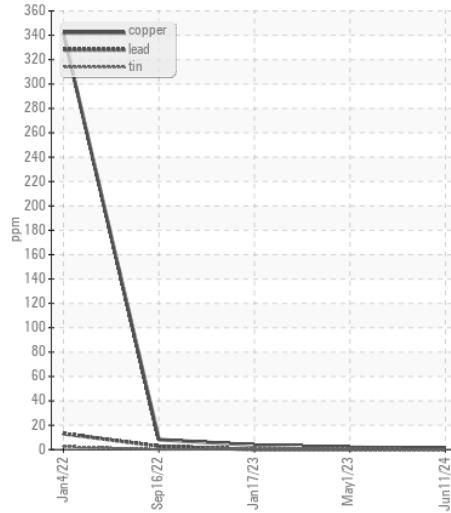
**Viscosity @ 100°C**



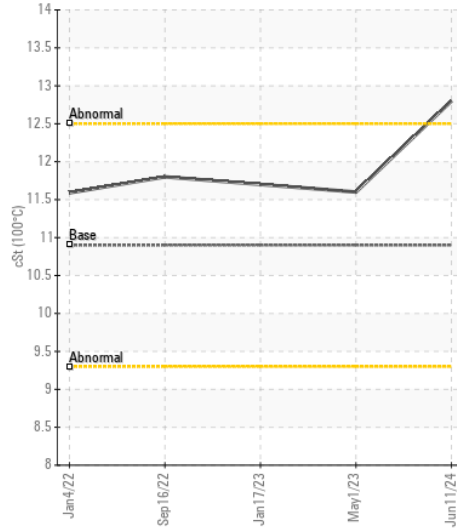
**Ferrous Alloys**



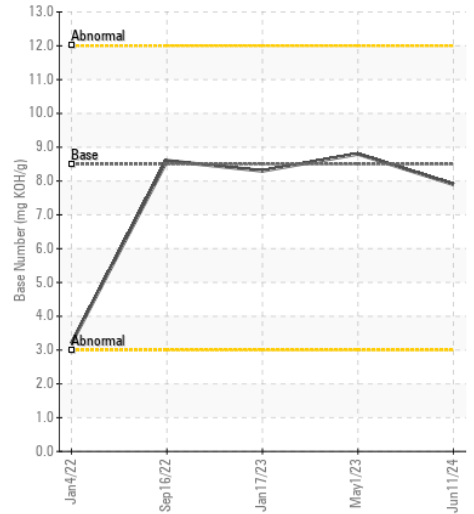
**Non-ferrous Metals**



**Viscosity @ 100°C**



**Base Number**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LH0272333 **Received** : 17 Jun 2024  
**Lab Number** : 06212864 **Tested** : 19 Jun 2024  
**Unique Number** : 11085728 **Diagnosed** : 20 Jun 2024 - Sean Felton  
**Test Package** : CONST ( Additional Tests: TBN )

**RIVER METALS RECYCLING - LOUISVILLE**  
 PO BOX 6521  
 LOUISVILLE, KY  
 US 40206  
 Contact: RYAN BOWDEN

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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