WEAR CONTAMINATION FLUID CONDITION

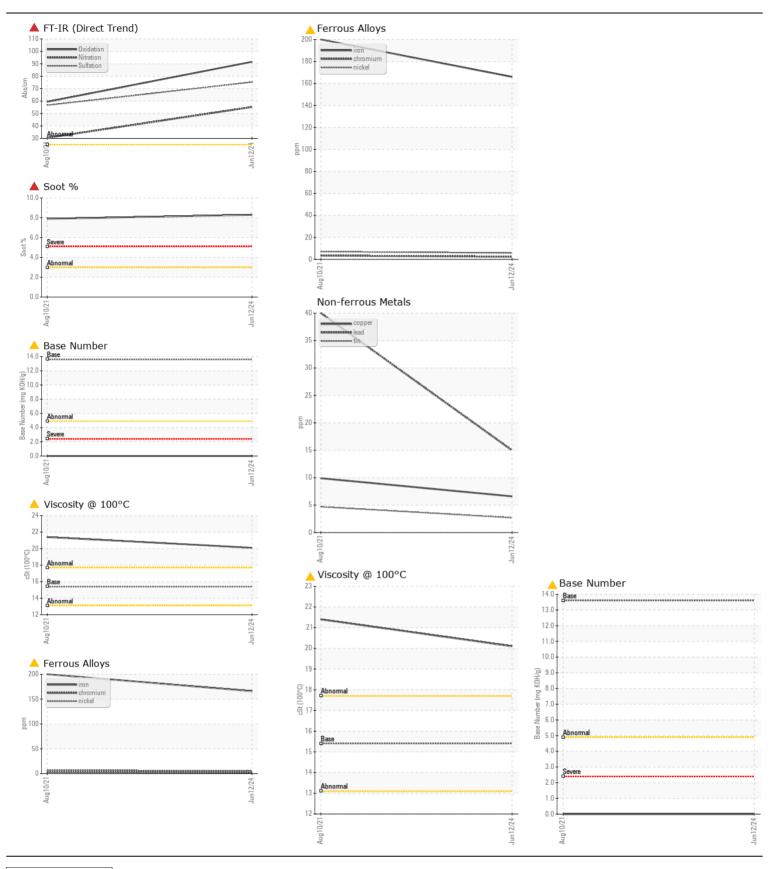
ABNORMAL SEVERE ABNORMAL

Machine Id

JOHN DEERE 644G DW644GD553733

Diesel Engine

					(1	
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for faulty combustion, plugged air filters, or aftercoolers. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: High solids (carbon/soot) in the sample have limited the accuracy of Infra-Red data including Total Base Number (TBN) value.	Sample Number		Client Info		JR0212082		
	Sample Date		Client Info		12 Jun 2024	10 Aug 2021	
	Machine Age	hrs	Client Info		16034	15711	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				SEVERE	SEVERE	
WEAR	Iron	ppm	ASTM D5185m	>51	166	2 00	
WEAT	Chromium	ppm	ASTM D5185m		2	3	
Cylinder, crank, or cam shaft wear is indicated.	Nickel	ppm	ASTM D5185m		6	7	
	Titanium	ppm	ASTM D5185m		<1	, <1	
	Silver	ppm	ASTM D5185m	>3	<1	0	
	Aluminum	ppm	ASTM D5185m		6	5	
	Lead	ppm	ASTM D5185m		15	<u>4</u> 0	
	Copper	ppm	ASTM D5185m		7	10	
	Tin	ppm	ASTM D5185m		3	5	
	Vanadium	ppm	ASTM D5185m		<1	<1	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>22	12	8	
	Potassium	ppm	ASTM D5185m	>20	3	3	
There is an abnormal amount of solids and carbon present in the oil.	Fuel	%	ASTM D3524	>2.1	<1.0	<1.0	
	Water		WC Method	>0.21	NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	*ASTM D7844	>3	8.3	1 7.9	
	Nitration	Abs/cm	*ASTM D7624	>20	55.2	30.4	
	Sulfation	Abs/.1mm	*ASTM D7415	>30	75.2	56.6	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.21	NEG	NEG	
ELUID CONDITION	Codium		ACTM DE10Em	. 01	0	0	
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>31	2	3	
The oil viscosity is higher than normal. The BN level is low. The oil is no longer serviceable due to the presence of contaminants.	Boron Barium	ppm	ASTM D5185m ASTM D5185m		71 1	86 0	
		ppm	ASTM D5185m				
	Molybdenum	ppm	ASTM D5185m		217	118 2	
	Magagium	ppm			2 579		
	Magnesium Calcium	ppm	ASTM D5185m ASTM D5185m		578 1882	576 1954	
	Phosphorus	ppm				1954	
	Zinc	ppm	ASTM D5185m ASTM D5185m		901 1158	1305	
	Sulfur	ppm	ASTM D5185m			2676	
	Oxidation	ppm Abs/.1mm	*ASTM D7414	>25	3146 91.6	59.4	
	Base Number (BN)				<u>→</u> 0.0	△ 0.0	
	Dase Mullipel (DIV)	my Normy	MOTIVI DE030	10.0	0.0	0.0	





Certificate L2367

Laboratory Sample No.

: JR0212082 Lab Number : 06213130 Unique Number : 11085994

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

: 18 Jun 2024 Diagnosed Test Package : CONST (Additional Tests: FuelDilution, TBN)

: 20 Jun 2024 : 20 Jun 2024 - Sean Felton

JRE - ASHLAND 11047 LEADBETTER RD ASHLAND, VA US 23005

Contact: DAVID ZIEG dzieg@jamesriverequipment.com T: (804)798-6001

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (804)798-0292