



# OIL ANALYSIS REPORT

|                 |                 |
|-----------------|-----------------|
| WEAR            | <b>ABNORMAL</b> |
| CONTAMINATION   | <b>NORMAL</b>   |
| FLUID CONDITION | <b>NORMAL</b>   |

Machine Id  
**FREIGHTLINER 2003**  
Component  
**Diesel Engine**  
Fluid  
**ROYAL PURPLE MOTOR OIL 15W40 (45 QTS)**

## RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>WC0720124</b>   | WC0416546   | WCM1402655  |
| Sample Date    |     | Client Info |           | <b>24 May 2024</b> | 10 Jul 2020 | 23 Jun 2020 |
| Machine Age    | mls | Client Info |           | <b>128021</b>      | 139852      | 123484      |
| Oil Age        | mls | Client Info |           | <b>100000</b>      | 16368       | 100000      |
| Filter Age     | mls | Client Info |           | <b>50000</b>       | 16368       | 100000      |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Not Changd  | Changed     |
| Filter Changed |     | Client Info |           | <b>Changed</b>     | Not Changed | Changed     |
| Sample Status  |     |             |           | <b>ABNORMAL</b>    | NORMAL      | SEVERE      |

## WEAR

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

|              |        |             |      |              |      |       |
|--------------|--------|-------------|------|--------------|------|-------|
| Iron         | ppm    | ASTM D5185m | >80  | <b>78</b>    | 25   | ▲ 125 |
| Chromium     | ppm    | ASTM D5185m | >5   | <b>3</b>     | 3    | ▲ 15  |
| Nickel       | ppm    | ASTM D5185m | >2   | <b>1</b>     | <1   | <1    |
| Titanium     | ppm    | ASTM D5185m |      | <b>&lt;1</b> | <1   | <1    |
| Silver       | ppm    | ASTM D5185m | >3   | <b>&lt;1</b> | <1   | <1    |
| Aluminum     | ppm    | ASTM D5185m | >30  | <b>34</b>    | 17   | ▲ 89  |
| Lead         | ppm    | ASTM D5185m | >30  | <b>0</b>     | <1   | 0     |
| Copper       | ppm    | ASTM D5185m | >150 | <b>▲ 314</b> | 41   | 154   |
| Tin          | ppm    | ASTM D5185m | >5   | <b>2</b>     | 1    | 3     |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | 0     |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE  |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE  |

## CONTAMINATION

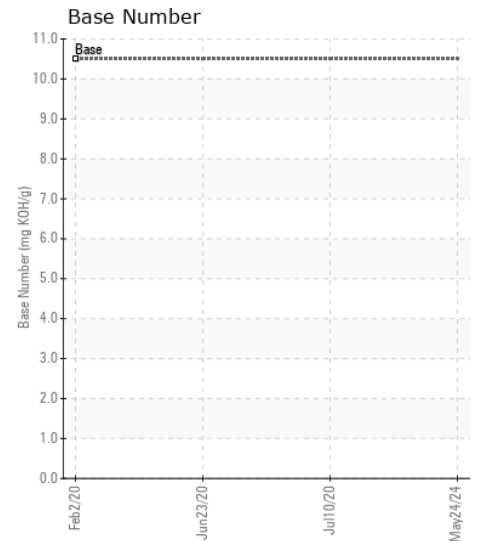
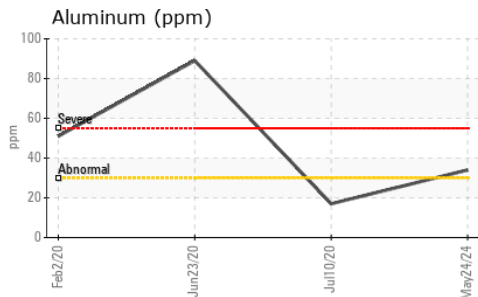
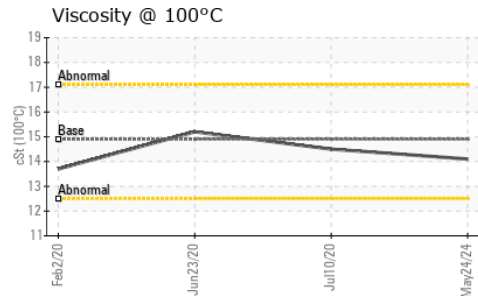
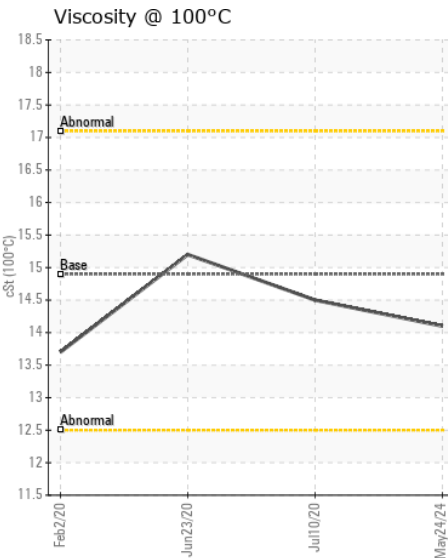
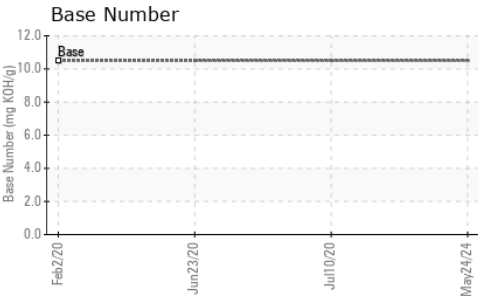
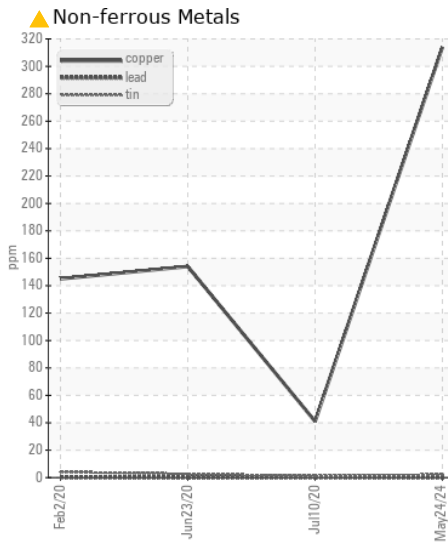
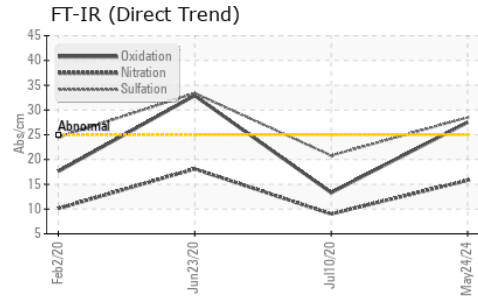
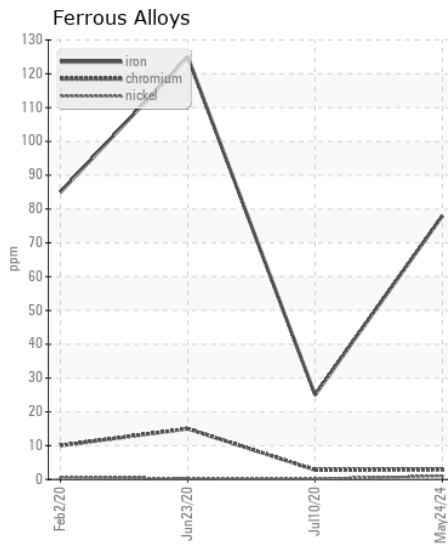
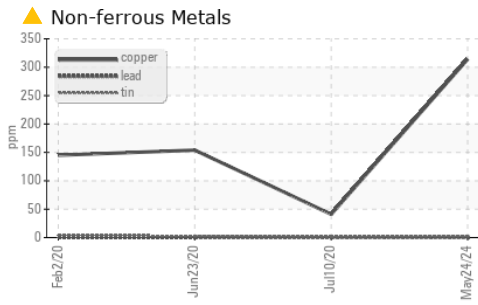
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

|                  |          |             |       |                |       |       |
|------------------|----------|-------------|-------|----------------|-------|-------|
| Silicon          | ppm      | ASTM D5185m | >20   | <b>11</b>      | 8     | 10    |
| Potassium        | ppm      | ASTM D5185m | >20   | <b>86</b>      | 40    | ▲ 204 |
| Fuel             |          | WC Method   | >5    | <b>&lt;1.0</b> | <1.0  | <1.0  |
| Water            |          | WC Method   | >0.2  | <b>NEG</b>     | NEG   | NEG   |
| Glycol           |          | WC Method   |       | <b>NEG</b>     | 0.0   | NEG   |
| Soot %           | %        | *ASTM D7844 | >3    | <b>1.5</b>     | 0.4   | 1.3   |
| Nitration        | Abs/cm   | *ASTM D7624 | >20   | <b>15.8</b>    | 9     | 18.1  |
| Sulfation        | Abs/.1mm | *ASTM D7415 | >30   | <b>28.5</b>    | 20.8  | 33.4  |
| Silt             | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Debris           | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Sand/Dirt        | scalar   | *Visual     | NONE  | <b>NONE</b>    | NONE  | NONE  |
| Appearance       | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Odor             | scalar   | *Visual     | NORML | <b>NORML</b>   | NORML | NORML |
| Emulsified Water | scalar   | *Visual     | >0.2  | <b>NEG</b>     | NEG   | NEG   |

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

|                  |          |             |       |             |      |      |
|------------------|----------|-------------|-------|-------------|------|------|
| Sodium           | ppm      | ASTM D5185m |       | <b>6</b>    | 1    | 4    |
| Boron            | ppm      | ASTM D5185m | 0     | <b>2</b>    | 2    | 3    |
| Barium           | ppm      | ASTM D5185m | 0     | <b>0</b>    | 0    | 0    |
| Molybdenum       | ppm      | ASTM D5185m | 100   | <b>7</b>    | <1   | 3    |
| Manganese        | ppm      | ASTM D5185m |       | <b>3</b>    | <1   | 3    |
| Magnesium        | ppm      | ASTM D5185m | 60    | <b>106</b>  | 18   | 95   |
| Calcium          | ppm      | ASTM D5185m | 3050  | <b>2607</b> | 2283 | 2438 |
| Phosphorus       | ppm      | ASTM D5185m | 1050  | <b>1015</b> | 843  | 840  |
| Zinc             | ppm      | ASTM D5185m | 1200  | <b>1184</b> | 1031 | 1074 |
| Sulfur           | ppm      | ASTM D5185m | 12500 | <b>3210</b> | 2764 | 2251 |
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25   | <b>27.5</b> | 13.3 | 32.9 |
| Base Number (BN) | mg KOH/g | ASTM D2896  | 10.5  | <b>5.0</b>  | ---  | ---  |
| Visc @ 100°C     | cSt      | ASTM D445   | 14.9  | <b>14.1</b> | 14.5 | 15.2 |



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0720124  
**Lab Number** : 06213275  
**Unique Number** : 11086139  
**Test Package** : FLEET

**Received** : 18 Jun 2024  
**Tested** : 19 Jun 2024  
**Diagnosed** : 20 Jun 2024 - Sean Felton

**DILLON TRANSPORTATION**  
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 ASHLAND CITY, TN  
 US 37015

Contact: MASON NICHOLSON  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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