**WEAR** CONTAMINATION **FLUID CONDITION** 

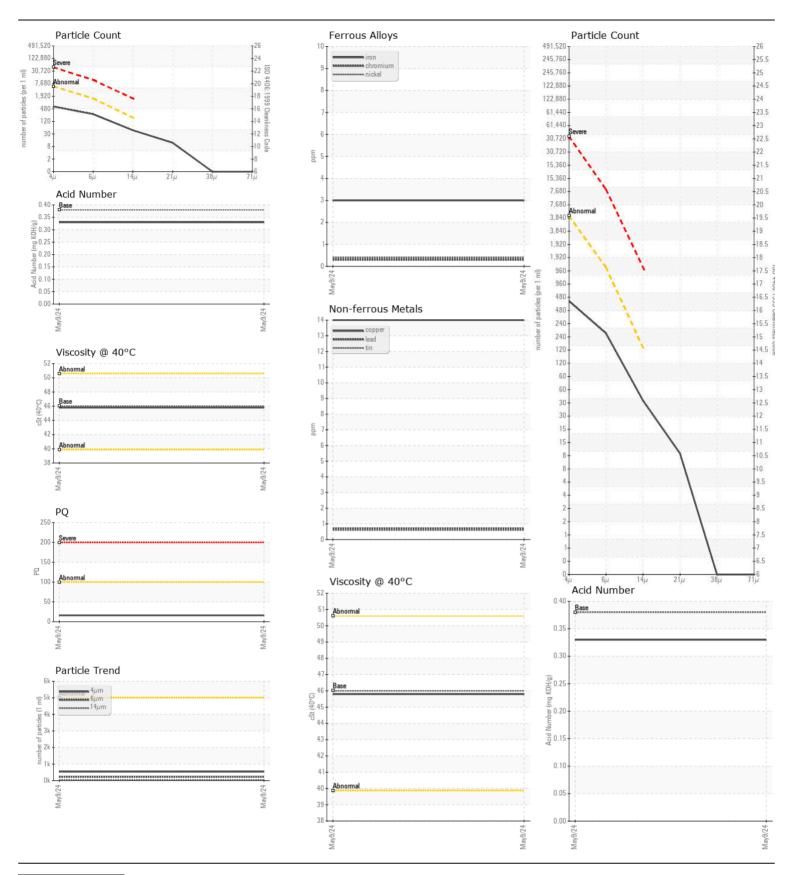
**NORMAL NORMAL NORMAL** 

Machine Id

## **PLANT 1 LATHE HPU 1**

Component
Hydraulic System
Fluid

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TEGOMMENDATION	Sample Number		Client Info		PE0002645		
Resample at the next service interval to monitor.	Sample Date		Client Info		09 May 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
VEAR	PQ		ASTM D8184		16		
VEAIL	Iron	ppm	ASTM D5185m	>20	3		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m		<1		
	Titanium	ppm	ASTM D5185m	720	<1		
	Silver	ppm	ASTM D5185m		<1		
	Aluminum		ASTM D5185m	>20	2		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5165III		14		
	Tin	ppm			<1		
	Vanadium	ppm	ASTM D5185m	>20	<1 <1		
		ppm	*Visual	NONE	NONE		
	White Metal Yellow Metal	scalar scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon Potassium	ppm	ASTM D5185m ASTM D5185m		<1 1		
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water	ppm	WC Method		NEG		
	Particles >4µm		ASTM D7647		541		
	Particles >4µm		ASTM D7647		232		
	Particles >0µm		ASTM D7647		40		
	Particles >21µm		ASTM D7647		10		
	Particles >38µm		ASTM D7647		0		
					0		
	Particles >71µm		ASTM D7647		-		
	Oil Cleanliness		ISO 4406 (c)		16/15/12		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
	Boron	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		<1		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		3		
	Calcium	ppm	ASTM D5185m		21		
	Phosphorus	ppm	ASTM D5185m		342		
	Zinc	ppm	ASTM D5185m		343		
	Sulfur	ppm	ASTM D5185m		830		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.38	0.33		
	Visc @ 40°C	cSt	ASTM D445		45.8		





Certificate L2367

Laboratory Sample No.

: PE0002645 Lab Number : 06213329 Unique Number: 11086193

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested** 

Diagnosed

: 19 Jun 2024 : 20 Jun 2024 - Don Baldridge Test Package: PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN) To discuss this sample report, contact Customer Service at 1-800-237-1369.

: 18 Jun 2024

FRERES ENGINEERED WOOD PRODUCTS 141 14TH ST LYONS, OR US 97358

Contact: GERRITT LAW glaw@frereswood.com T:

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: