

Machine Id **PLANT 1 LATHE HPU 2** Component **Hydraulic System** Fluid **CONOCO MEGAFLOW AW 46 (--- GAL)**

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

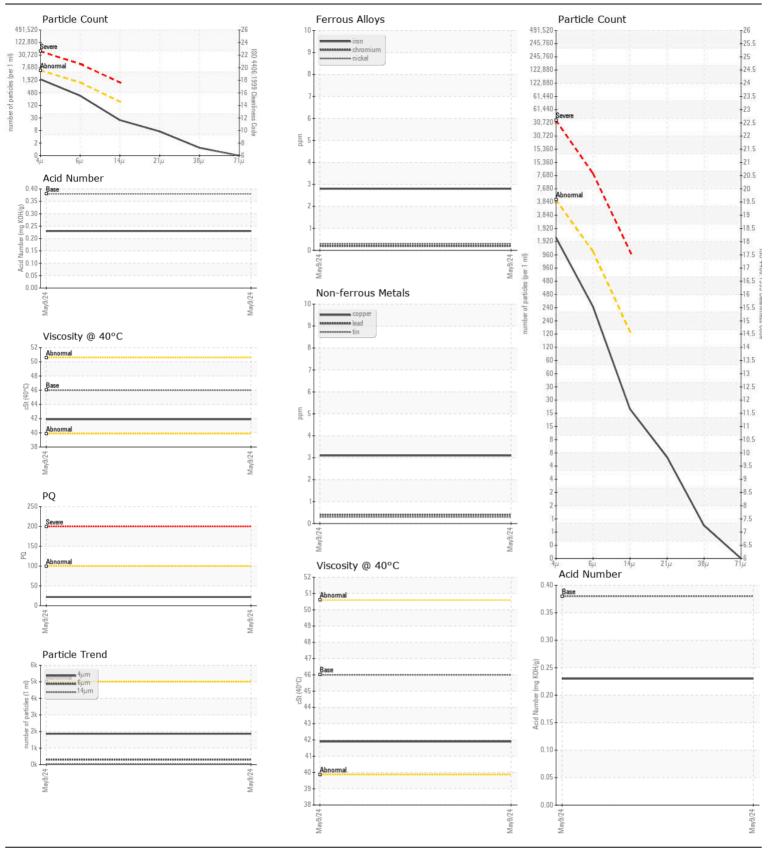
CONTAMINATION

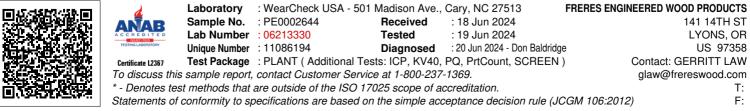
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PE0002644		
Sample Date		Client Info		09 May 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				NORMAL		
PQ		ASTM D8184		22		
Iron	ppm	ASTM D5185m	>20	3		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>20	2		
Lead	ppm	ASTM D5185m	>20	<1		
Copper	ppm	ASTM D5185m	>20	3		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>15	<1		
Potassium	ppm	ASTM D5185m	>20	<1		
Water		WC Method	>0.05	NEG		
Particles >4µm		ASTM D7647	>5000	1864		
Particles >6µm		ASTM D7647	>1300	306		
Particles >14µm		ASTM D7647	>160	21		
Particles >21µm		ASTM D7647	>40	6		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/15/12		
Silt	scalar	*Visual	NONE			
Debris			NONE	NONE		
	scalar	*Visual	NONE	NONE NONE		
Sand/Dirt	scalar scalar		-			
		*Visual	NONE	NONE		
Appearance	scalar	*Visual *Visual	NONE NONE	NONE		
Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar	*Visual *Visual *Visual	NONE NORML	NONE NORE NORML		
Appearance Odor Emulsified Water	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual *Visual	NONE NORML NORML	NONE NONE NORML NORML NEG	 	
Appearance Odor Emulsified Water Sodium	scalar scalar scalar scalar ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m	NONE NORML NORML	NONE NONE NORML NORML NEG	 	
Appearance Odor Emulsified Water Sodium Boron	scalar scalar scalar scalar ppm ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NONE NORML NORML NEG 0 0	 	
Appearance Odor Emulsified Water Sodium Boron Barium	scalar scalar scalar scalar ppm ppm ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0	 	
Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	scalar scalar scalar scalar ppm ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0 <1	 	
Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	scalar scalar scalar scalar ppm ppm ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0 <1 <1 <1	 	
Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	scalar scalar scalar scalar ppm ppm ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0 <1 <1 <1 1		
Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	scalar scalar scalar scalar ppm ppm ppm ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0 <1 <1 <1 1 0		
Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar ppm ppm ppm ppm ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0 <1 <1 <1 1		
Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	*Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0 <1 <1 <1 1 0		
Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	*Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0 0 <1 <1 <1 1 0 225		
Appearance Odor	scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	*Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	NONE NORML NORML	NONE NORML NORML NEG 0 0 0 0 <1 <1 <1 1 0 225 144		





Contact/Location: GERRITT LAW - FRELYO Page 2 of 2