**WEAR** CONTAMINATION **FLUID CONDITION**  **ABNORMAL NORMAL NORMAL** 

Machine Id

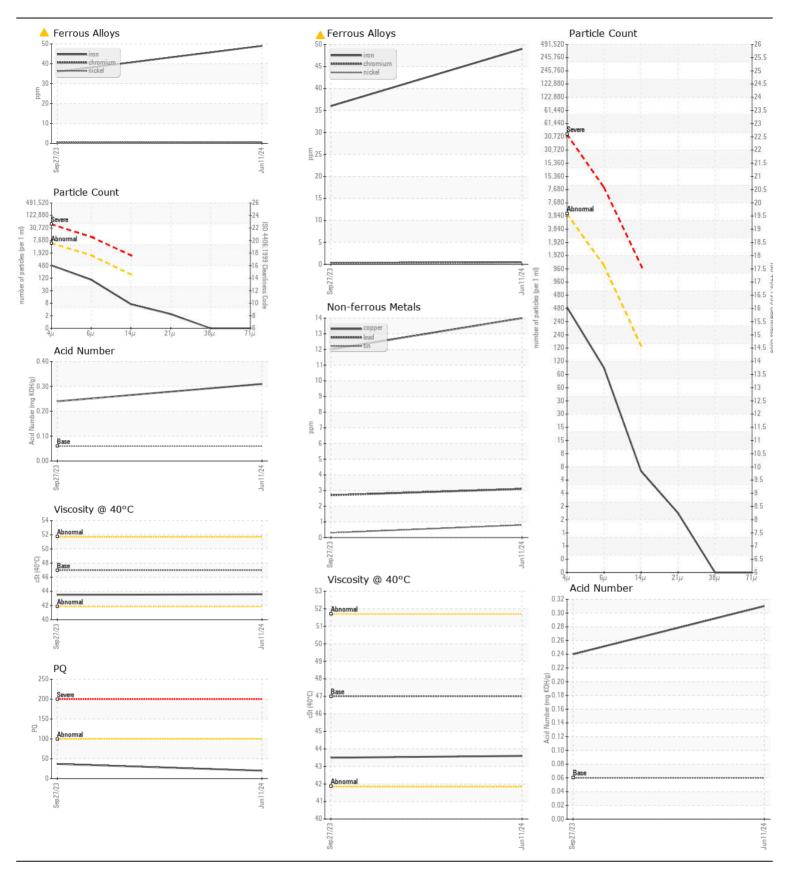
## H1860918

Component Hydraulic System

HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
RECOMMENDATION	Sample Number	JOIVI	Client Info		JR0212043	JR0179208	
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Date		Client Info		11 Jun 2024	27 Sep 2023	
	Machine Age	hrs	Client Info		1992	1510	
	Oil Age	hrs	Client Info		1992	1510	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed	0	Client Info		Changed	Not Changd	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR	PQ		ASTM D8184		20	37	
	Iron	ppm	ASTM D5185m	>20	<b>49</b>	<b>△</b> 36	
The iron level is abnormal. All other metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185m	>10	<1	<1	
	Nickel	ppm	ASTM D5185m	>10	<1	<1	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		<1	0	
	Aluminum	ppm	ASTM D5185m		2	<1	
	Lead	ppm	ASTM D5185m		3	3	
	Copper	ppm	ASTM D5185m		14	12	
	Tin	ppm	ASTM D5185m	>10	<1	<1	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	2	<1	
	Potassium	ppm	ASTM D5185m		2	<1	
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water	ррпп	WC Method	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647		435	573	
	Particles >6µm		ASTM D7647		89	70	
	Particles >14µm		ASTM D7647		6	9	
	Particles >21µm		ASTM D7647		2	3	
	Particles >38µm		ASTM D7647		0	0	
	Particles >71µm		ASTM D7647		0	0	
	Oil Cleanliness		ISO 4406 (c)		16/14/10	16/13/10	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	<b>Emulsified Water</b>	scalar	*Visual	>0.1	NEG	NEG	
LUID CONDITION	Sodium	ppm	ASTM D5185m		0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0	0	
	Barium	ppm	ASTM D5185m		<1	0	
	Molybdenum	ppm	ASTM D5185m		<1	0	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		2	<1	
	Calcium	ppm	ASTM D5185m		18	22	
	Phosphorus	ppm	ASTM D5185m		224	235	
	Zinc	ppm	ASTM D5185m		306	314	
	Sulfur	ppm	ASTM D5185m		810	854	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.31	0.24	
	Visc @ 40°C	cSt	ASTM D445	47	43.6	43.5	

Contact/Location: DAVID ZIEG - JAMASH





Certificate L2367

Laboratory Sample No. Lab Number

: JR0212043 : 06213339

Unique Number : 11086203

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Test Package : CONST ( Additional Tests: PQ )

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 18 Jun 2024 **Tested** : 19 Jun 2024

: 20 Jun 2024 - Don Baldridge Diagnosed

US 23005 Contact: DAVID ZIEG dzieg@jamesriverequipment.com T: (804)798-6001

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) JRE - ASHLAND

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ASHLAND, VA

11047 LEADBETTER RD