WEAR CONTAMINATION FLUID CONDITION **NORMAL SEVERE NORMAL**

Machine Id

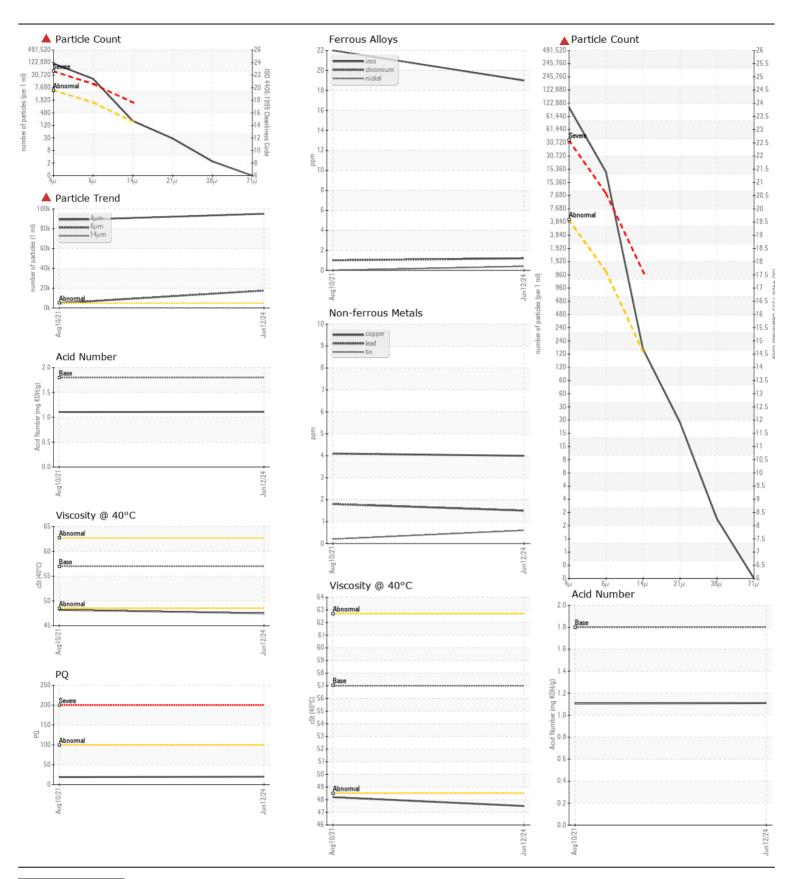
JOHN DEERE 644G DW644GD553733

Hydraulic System

JOHN DEERE HY-GARD HYD/TRANS (--- GAL)

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we	Sample Number		Client Info		JR0212083	JR0088595	
	Sample Date		Client Info		12 Jun 2024	U	
	Machine Age	hrs	Client Info		16034	15711	
recommend that you service/replace the breather. The filter change at	Oil Age	hrs	Client Info		0	0	
the time of sampling has been noted. Resample in 30-45 days to	Filter Age	hrs	Client Info		0	0	
monitor this situation.	Oil Changed		Client Info		Not Changd	Not Changd	
monitor this situation.	Filter Changed		Client Info		Changed	Not Changd	
	Sample Status				SEVERE	ABNORMAL	
WEAR	PQ		ASTM D8184		20	19	
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>20	19	22	
	Chromium	ppm	ASTM D5185m	>10	1	1	
	Nickel	ppm	ASTM D5185m	>10	<1	0	
	Titanium	ppm	ASTM D5185m		<1	<1	
	Silver	ppm	ASTM D5185m		<1	<1	
	Aluminum	ppm	ASTM D5185m	>10	2	0	
	Lead	ppm	ASTM D5185m	>10	2	2	
	Copper	ppm	ASTM D5185m		4	4	
	Tin	ppm	ASTM D5185m	>10	<1	<1	
	Vanadium	ppm	ASTM D5185m		<1	<1	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Silicon	ppm	ASTM D5185m	>20	11	12	
	Potassium	ppm	ASTM D5185m	>20	4	2	
	Water		WC Method	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647		4 95106	<u></u> 88540	
	Particles >6µm		ASTM D7647		17552	<u> </u> 4869	
	Particles >14µm		ASTM D7647		170	<u>^</u> 290	
	Particles >21µm		ASTM D7647		25	<u></u> 63	
	Particles >38µm		ASTM D7647		2	0	
	Particles >71µm		ASTM D7647	>3	0	0	
	Oil Cleanliness			>19/17/14	24/21/15	<u>4</u> 24/19/15	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.1	NEG	NEG	
	vvalei	Scalai	Visuai		NLG	INLG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	2	
	Boron	ppm	ASTM D5185m	6	24	22	
The AN level is acceptable for this fluid. The oil is still serviceable	Barium	ppm	ASTM D5185m		<1	0	
provided that the contaminant(s) can be reduced to acceptable levels.	Molybdenum	ppm	ASTM D5185m		6	<1	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m	145	63	83	
	Calcium	ppm	ASTM D5185m		2814	3320	
	Phosphorus		ASTM D5185m		871	968	
	Zinc	ppm	ASTM D5185m		1098	1153	
	Sulfur	ppm	ASTM D5185m	1040		2927	
		ppm ma KOU/a		1.0	3943		
	Acid Number (AN)	mg KOH/g	ASTM D8045		1.11	1.105	
	Visc @ 40°C	cSt	ASTM D445	57.0	47.5	48.2	

Contact/Location: DAVID ZIEG - JAMASH





Certificate L2367

Laboratory Sample No. Lab Number Unique Number: 11086206

: JR0212083 : 06213342

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

Tested : 19 Jun 2024 Diagnosed

: 19 Jun 2024 - Wes Davis

: 18 Jun 2024

Test Package : CONST (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (804)798-6001 F: (804)798-0292 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

JRE - ASHLAND

ASHLAND, VA

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