

[AFTER FILTRATION]

482004.02

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|------------------|------------|----------------------------|-----------|-------------|-------------|----------|
| Resample at the next service interval to monitor. | Sample Number | | Client Info | | KL0014373 | KL0014372 | |
| resample at the fiext service interval to monitor. | Sample Date | | Client Info | | 07 Jun 2024 | 06 Jun 2024 | |
| | Machine Age | hrs | Client Info | | 0 | 0 | |
| | Oil Age | hrs | Client Info | | 0 | 0 | |
| | Filter Age | hrs | Client Info | | 0 | 0 | |
| | Oil Changed | | Client Info | | Not Changd | Not Changd | |
| | Filter Changed | | Client Info | | Changed | Changed | |
| | Sample Status | | | | ATTENTION | ATTENTION | |
| WEAR All component wear rates are normal. | Iron | ppm | ASTM D5185m | >20 | 11 | 11 | |
| | Chromium | ppm | ASTM D5185m | >20 | 2 | 2 | |
| | Nickel | ppm | ASTM D5185m | | <1 | <1 | |
| | Titanium | ppm | ASTM D5185m | | <1 | <1 | |
| | Silver | ppm | ASTM D5185m | | <1 | <1 | |
| | Aluminum | ppm | ASTM D5185m | >20 | 2 | 2 | |
| | Lead | ppm | ASTM D5185m | >20 | <1 | <1 | |
| | Copper | ppm | ASTM D5185m | >20 | 6 | 6 | |
| | Tin | ppm | ASTM D5185m | >20 | <1 | <1 | |
| | Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| CONTAMINATION | Silicon | nnm | ASTM D5185m | × 15 | 1 | 2 | |
| CONTAMINATION | Potassium | ppm ppm | ASTM D5185m | | 1 | 1 | |
| There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. | Water | ppm | WC Method | | NEG | NEG | |
| | Particles >4µm | | ASTM D7647 | 20.00 | 162 | 360 | |
| | Particles >6µm | | ASTM D7647 | >1300 | 46 | 114 | |
| | Particles >14µm | | ASTM D7647 | | 4 | 12 | |
| | Particles >21µm | | ASTM D7647 | | 1 | 4 | |
| | Particles >38µm | | ASTM D7647 | | 0 | 0 | |
| | Particles >71µm | | ASTM D7647 | | 0 | 0 | |
| | Oil Cleanliness | | ISO 4406 (c) | >17/14 | 13/9 | 14/11 | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| | Odor | scalar | *Visual | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | |
| FLUID CONDITION | Codium | | | | 0 | 0 | |
| | Sodium | ppm | ASTM D5185m | 5 | 0 | 0 | |
| The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid. | Boron Barium | ppm | ASTM D5185m ASTM D5185m | | 0 | <1 | |
| | Molybdenum | ppm | ASTM D5185m | | 0 <1 | <1 | |
| | Manganese | ppm | ASTM D5185m | 5 | <1 <1 | <1 | |
| | Magnesium | ppm ppm | ASTM D5185m | 25 | 3 | 5 | |
| | Calcium | ppm | ASTM D5185m | | - 3 19 | 20 | |
| | Phosphorus | ppm | ASTM D5185m | | 207 | 211 | |
| | Zinc | ppm | ASTM D5185m | | 272 | 272 | |
| | Sulfur | ppm | ASTM D5185m | | 1497 | 1563 | |
| | Acid Number (AN) | ma KOU/a | | | 0.07 | 0.26 | |

Acid Number (AN) mg KOH/g ASTM D8045 0.57

Visc @ 40°C cSt ASTM D445 46

0.27

35.9

0.26

36.6



