



WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Area  
**PALASYN 45**  
Machine Id  
**PALATEK 1701090005 - BULLET LINES**  
Component  
**Compressor**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>UCS06213596</b>	UCS05848762	UCS05251760
Sample Date		Client Info		<b>06 Jun 2024</b>	10 May 2023	06 May 2021
Machine Age	hrs	Client Info		<b>13457</b>	11158	6982
Oil Age	hrs	Client Info		<b>2299</b>	2070	2393
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>N/A</b>	N/A	Not Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

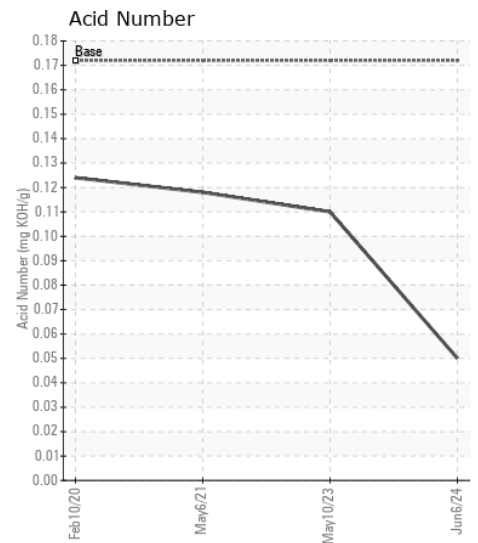
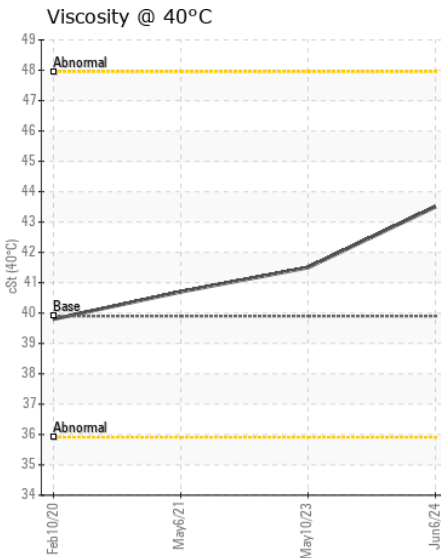
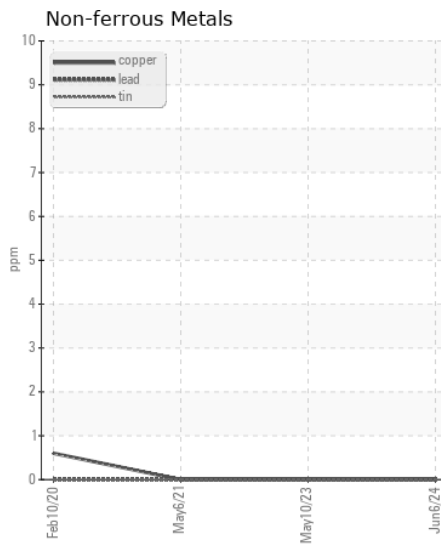
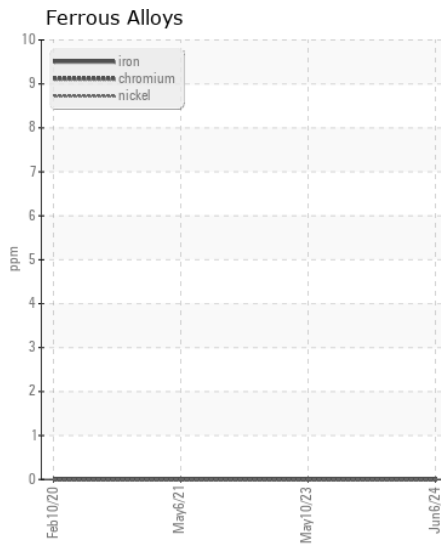
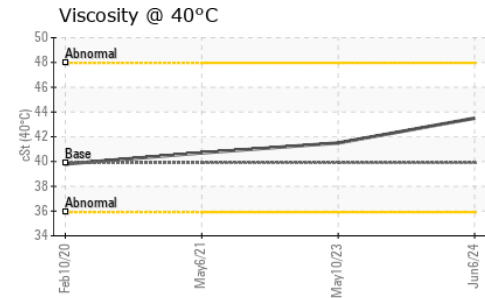
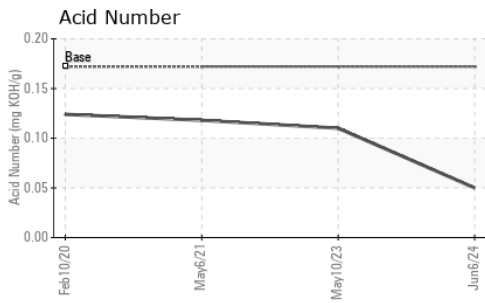
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>2</b>	2	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	MODER
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Boron	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	966	<b>496</b>	554	560
Zinc	ppm	ASTM D5185m	0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	1309	<b>294</b>	161	185
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	<b>0.05</b>	0.11	0.118
Visc @ 40°C	cSt	ASTM D445	39.9	<b>43.5</b>	41.5	40.7



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS06213596  
**Lab Number** : 06213596  
**Unique Number** : 11086460  
**Test Package** : IND 2

**Received** : 18 Jun 2024  
**Tested** : 20 Jun 2024  
**Diagnosed** : 20 Jun 2024 - Wes Davis

**VACUUM PUMP and COMPRESSOR**  
 1490 GRUBER RD  
 GREEN BAY, WI  
 US 54313  
 Contact: ROBIN  
 robin@vpc-inc.com  
 T: (920)662-1113  
 F: (920)662-1116

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)