WEAR CONTAMINATION FLUID CONDITION

SEVERE NORMAL NORMAL

Machine Id

## C220E310859

Component

Swing Drive Gear Case

{not provided} ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		JR0220234		
	Sample Date		Client Info		15 Jun 2024		
	Machine Age	hrs	Client Info		5587		
	Oil Age	hrs	Client Info		5587		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		N/A		
	Sample Status				SEVERE		
WEAR	PQ		ASTM D8184		128		
Gear wear is indicated.	Iron	ppm	ASTM D5185m	>200	<b>2696</b>		
	Chromium	ppm	ASTM D5185m		<b>1</b> 6		
	Nickel	ppm	ASTM D5185m	>10	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m		2		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		29		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		14		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	<1		
	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
The oil is no longer serviceable as a result of the abnormal and/or severe wear.	Boron	ppm	ASTM D5185m		114		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		2		
	Manganese	ppm	ASTM D5185m		17		
	Magnesium	ppm	ASTM D5185m		<1		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m		2053		
	Zinc	ppm	ASTM D5185m		55		
	Sulfur	ppm	ASTM D5185m		24950		

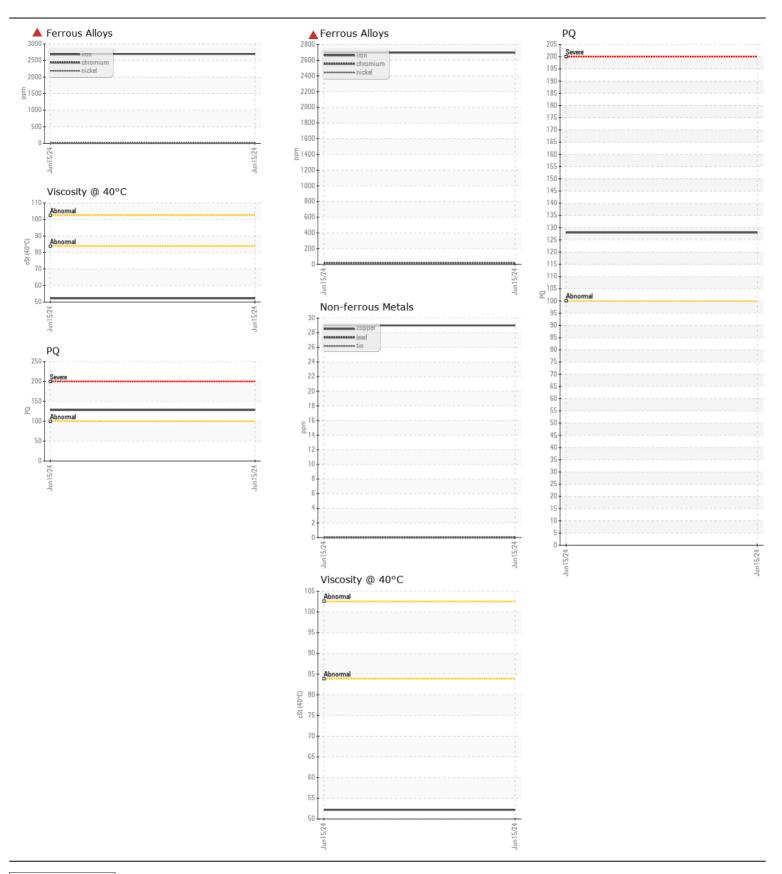
Visc @ 40°C

cSt

ASTM D445

52.2

Submitted By: Ray Benson





Report Id: JAMCHA [WUSCAR] 06213801 (Generated: 06/23/2024 02:06:17) Rev: 1

Laboratory Sample No. Unique Number: 11086665

Lab Number : 06213801

: JR0220234

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested** Diagnosed

: 18 Jun 2024 : 20 Jun 2024

: 20 Jun 2024 - Sean Felton

JRE - CHARLOTTE 9550 STATESVILLE ROAD CHARLOTTE, NC

US 28269

Contact: CHARLOTTE SHOP myoung@jamesriverequipment.com

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\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)