**WEAR CONTAMINATION FLUID CONDITION**  **ABNORMAL ABNORMAL NORMAL** 

## NADINE URCIUOLI [LARRY BINKLEY]

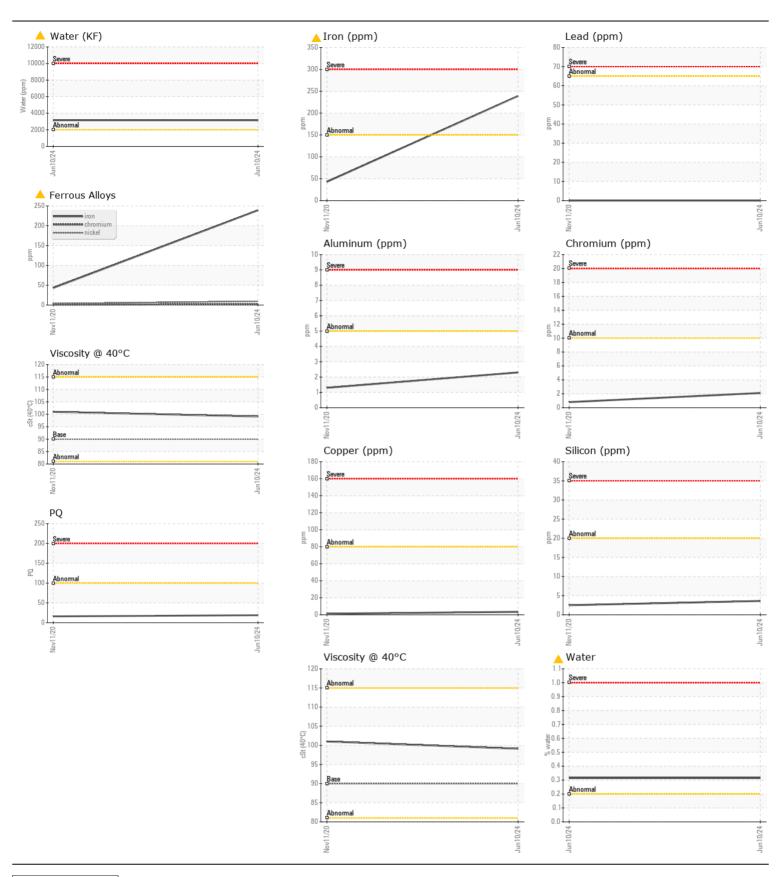
## **VOLVO PENTA 3020298621 - STERNDRIVE**

**Starboard Gearbox** 

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of water entry. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		VPA054848	VPA035532	
	Sample Date		Client Info		10 Jun 2024	11 Nov 2020	
	Machine Age	hrs	Client Info		224	91	
	Oil Age	hrs	Client Info		224	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Not Changd	
	Filter Changed		Client Info		Changed	Not Changd	
	Sample Status				ABNORMAL	NORMAL	
WEAR	PQ		ASTM D8184		19	16	
	Iron	ppm	ASTM D5185m	>150	<u> </u>	43	
Gear wear is indicated.	Chromium	ppm	ASTM D5185m		2	<1	
	Nickel	ppm	ASTM D5185m		10	4	
	Titanium	ppm	ASTM D5185m	7.0	0	0	
	Silver	ppm	ASTM D5185m		0	1	
	Aluminum	ppm	ASTM D5185m	>5	2	1	
	Lead	ppm	ASTM D5185m	>65	0	0	
	Copper	ppm	ASTM D5185m		3	1	
	Tin	ppm	ASTM D5185m	>8	<1	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	4	2	
Appearance is milky. There is a light concentration of water present in the oil.	Potassium	ppm	ASTM D5185m		4	0	
	Water	%	ASTM D6304		_ 0.315		
	ppm Water	ppm	ASTM D6304		<u> </u>		
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	MILKY	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		29	23	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		204	315	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		<1	<1	
	Manganese	ppm	ASTM D5185m		5	4	
	Magnesium	ppm	ASTM D5185m		33	58	
	Calcium	ppm	ASTM D5185m		41	51	
	Phosphorus	ppm	ASTM D5185m		1420	1290	
	Zinc	ppm	ASTM D5185m		92	39	
	Sulfur	ppm	ASTM D5185m		27729	20541	

Visc @ 40°C

99.1





Certificate L2367

Report Id: VP152741 [WUSCAR] 06214107 (Generated: 06/21/2024 20:12:22) Rev: 1

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : VPA054848 : 06214107

Unique Number : 11086971

Received : 18 Jun 2024 **Tested** Diagnosed Test Package : MOB 1 ( Additional Tests: KF, PQ )

: 21 Jun 2024 : 21 Jun 2024 - Jonathan Hester

**Helmuts Marine Service** 619 Canal Street SAN RAFAEL, CA US 94901-3545 Contact: NADINE URCIUOLI

SERVICE@HELMUTSMARINE.COM T: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: NADINE URCIUOLI - VP152741

F: x: